

1 **A rapid CAT transformation protocol and nuclear transgene expression tools for**
2 **metabolic engineering in *Cyanidioschyzon merolae* 10D**

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20 **Abstract**

21 The eukaryotic red alga *Cyanidioschyzon merolae* 10D is an emerging algal host for
22 synthetic biology and metabolic engineering. Its small nuclear genome (16.5 Mb; 4775
23 genes), low intron content (38), stable transgene expression, and capacity for
24 homologous recombination into its nuclear genome make it ideal for genetic and
25 metabolic engineering endeavors. Here, we present an optimized transformation and
26 selection protocol, which yields single chloramphenicol-resistant transformants in under
27 two weeks. Transformation dynamics and a synthetic modular plasmid toolkit are
28 reported, including several new fluorescent reporters. Techniques for fluorescence
29 reporter imaging and analysis at different scales are presented to facilitate high-
30 throughput screening of *C. merolae* transformants. We use this plasmid toolkit to
31 overexpress the *Ipomoea batatas* isoprene synthase and demonstrate the dynamics of
32 engineered volatile isoprene production during different light regimes using multi-port
33 headspace analysis coupled to parallel photobioreactors. This work seeks to promote *C.*
34 *merolae* as an algal system for metabolic engineering and future sustainable
35 biotechnological production.

36 **Keywords:** *Cyanidioschyzon merolae* 10D, polyextremophile, genetic engineering,
37 fluorescent reporters, transformation, isoprene.

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56 **Abbreviations**

- 57 BCA: Bicinchoninic Acid
58 CAT: Chloramphenicol transferase
59 CBB: Coomassie Brilliant Blue
60 cfu: Colony-forming units
61 CTP: Chloroplast targeting peptide
62 HR: Homologous recombination
63 IspS: Isoprene synthase
64 NTC: No template controls
65 PEG: Polyethylene glycol
66 qPCR: Quantitative PCR
67 SDS-PAGE: Sodium dodecyl sulfate-polyacrylamide gel electrophoresis
68 TSP: Total soluble protein
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70 **Introduction**

71 The unicellular red alga *Cyanidioschyzon merolae* 10D was isolated from the volcanic
72 Phleorean fields near Naples, Italy as a haploid clone without a cell wall (Toda et al.,
73 1995). This alga is considered to represent the simplest free-living eukaryote; composed
74 of a nucleus, a single mitochondrion, one plastid, a simple ER, one Golgi body with two
75 cisternae, few lysosomes, and one peroxisome (Miyagishima & Tanaka, 2021a). *C.*
76 *merolae* contains a small nuclear genome and had one of the first telomere-telomere
77 complete genome sequences of any model species, with ~16 Mbp; 4775 protein-coding
78 genes, only 38 introns (Schärfen et al., 2022), and low genetic redundancy (Nozaki et al.,
79 2007). Current genome-wide and multi-omics analysis in *C. merolae* has allowed
80 investigation of the molecular mechanisms related to cell proliferation (Miyagishima et al.,
81 2014; Suzuki et al., 1994), organelle development (Imoto & Yoshida, 2017; Misumi et al.,
82 2005), and various metabolic pathways (Imamura et al., 2010, 2015; Mori et al., 2016;
83 Moriyama, Sakurai, et al., 2014). Genetic manipulation of *C. merolae* 10D has been
84 reported, including precise integration of transgenes in both nuclear (Fujiwara et al., 2019;
85 Minoda et al., 2004; Sumiya et al., 2015) and chloroplast (Zienkiewicz et al., 2017)
86 genomes via homologous recombination (HR) using 200–500 bp targeting sequences
87 (Fujiwara et al., 2017; Takemura, Imamura, et al., 2019). In addition, transgenes are
88 stably expressed, and there appears to be no endogenous silencing of transgenes
89 (Watanabe et al., 2014; Zienkiewicz et al., 2019).

90 The biomass of *C. merolae* 10D is protein-rich (Villegas-Valencia et al., 2023) and
91 contains valuable bioproducts like heat-stable phycocyanin, carotenoids, and β -glucan
92 (Lang et al., 2022; Rahman et al., 2017; Villegas-Valencia et al., 2023). Because the cells
93 lack a rigid cell wall and are easily disrupted, the introduction of DNA and extraction of
94 intracellular contents is straightforward (Miyagishima & Tanaka, 2021b). The *C. merolae*
95 10D strain can be cultivated in acidified medium (pH 1–3) and elevated temperatures (42–
96 46 °C) in freshwater and seawater to high cell densities in both lab-scale and outdoor
97 conditions with minimal contamination (Hirooka et al., 2020; Villegas-Valencia et al.,
98 2023). These features suggest that *C. merolae* could be a valuable and scalable platform
99 for metabolic engineering or other recombinant bioproduct accumulation.

100 Further advances in metabolically engineering this alga are of interest to add value to the
101 algal biomass. There is a growing number of engineered traits in *C. merolae*, including
102 the enhanced generation of triacylglycerol (TAG) without growth inhibition (Sumiya et al.,
103 2015), the incorporation of a plasma membrane sugar transporter from its relative
104 *Galdieria sulphuraria* to enable heterotrophic growth in the presence of exogenous
105 glucose in the dark (Fujiwara et al., 2019), and recently, our demonstration of the
106 production of the non-native ketocarotenoids canthaxanthin and astaxanthin (Seger et
107 al., 2023). Although various genetic tools have been developed in *C. merolae* 10D,
108 current methods for its transformation and standard screening of transformants can take
109 several weeks (Fujiwara et al., 2017; Fujiwara & Ohnuma, 2017; Zienkiewicz et al., 2019).
110 Metabolic engineering attempts in this host are still in their infancy and the development
111 of techniques to achieve mature genetic engineering concepts are still needed. This work
112 seeks to create a user-friendly and standardized transformation approach and we present
113 new modular genetic tools for *C. merolae* nuclear genome transgene expression for
114 metabolic engineering and recombinant product accumulation.
115 Here, we report an optimized transformation and selection protocol for *C. merolae* 10D,
116 which yields single chloramphenicol-resistant colonies in under two weeks and enables
117 phenotypic screening within three. We present an *in silico* designed and synthetically
118 constructed modular plasmid toolkit which includes several fluorescent reporters. We
119 show its transformation, the metrics of successful homologous recombination, and
120 techniques for fluorescence imaging for the high-throughput screening of transformants.
121 The transgene expression dynamics from the nuclear genome including total soluble
122 recombinant protein accumulation and a first demonstration of metabolic engineering
123 volatile isoprene production from the alga are also presented. This work will serve as a
124 foundation of open-source molecular tools for the *C. merolae* research community and
125 indicates it could be a reliable chassis for further engineering concepts.
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128 **Materials and Methods**

129 **2.1. Algae culture**

130 *C. merolae* 10D strain (wild-type; NIES-3377) was obtained from the National Institute of
131 Environmental Studies' microbial culture collection in Japan. *C. merolae* culture and its
132 transgenic lines were routinely maintained in MA2G medium, a modified version of MA2
133 (Minoda et al., 2004). This medium is a version of Modified Allen's medium (MA, (Minoda
134 et al., 2004)) wherein several components have doubled concentrations. MA2G consists
135 of 40 mM $(\text{NH}_4)_2\text{SO}_4$, 8.0 mM KH_2PO_4 , 4.0 mM MgSO_4 , 1.0 mM $\text{CaCl}_2 \cdot 2\text{H}_2\text{O}$, 100 μM
136 $\text{FeCl}_3 \cdot 6\text{H}_2\text{O}$, 80 μM $\text{Na}_2\text{EDTA} \cdot 2\text{H}_2\text{O}$, 92.2 μM H_3BO_3 , 18.2 μM $\text{MnCl}_2 \cdot 4\text{H}_2\text{O}$, 1.54 μM
137 ZnCl_2 , 3.2 μM $\text{Na}_2\text{MoO}_4 \cdot 2\text{H}_2\text{O}$, 0.34 μM $\text{CoCl}_2 \cdot 6\text{H}_2\text{O}$, 0.64 μM $\text{CuCl}_2 \cdot 2\text{H}_2\text{O}$, and 50 mM
138 glycerol. H_2SO_4 was used to adjust the pH to 2.5. Glycerol was added as it encourages
139 slightly faster growth of the Cyanidiophyceae and has been shown to encourage
140 respiration (Moriyama et al., 2015). Working stocks of cultures were maintained on corn
141 starch beds on MA2G Gellan gum plates, and 50 mL liquid cultures were shaken at 100
142 rpm in 250 mL Erlenmeyer flasks with 0.22 μm filter vented caps to allow gas exchange.
143 Cultures were maintained under continuous illumination (90–130 μE) at 42 °C in a
144 Percival incubator (AL-30, Percival Scientific) supplemented with 2– 4% CO_2 . Wild-type
145 and transgenic cultures were cryopreserved in 8% DMSO and stored at -80 °C for long-
146 term preservation.

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148 **2.2. Plasmid construction**

149 Plasmids were designed to integrate the selectable marker chloramphenicol
150 acetyltransferase (CAT), a fluorophore (one of mTagBFP2 (Subach et al., 2011), mTFP1
151 (Ai et al., 2006), Clover (Lam et al., 2012), mVenus (Kremers et al., 2006), LSSmOrange
152 (Tsutsui et al., 2008), mKO_k (Shcherbakova et al., 2012) , mScarlet (Bindels et al., 2017)),
153 and isoprene synthase (IspS) into the intergenic region between the nuclear glycogen
154 phosphorylase (CMD184C) and TATA-box binding protein-associated factor 13
155 (CMD185C) genes on *C. merolae* chromosome 4 ("HR-L" and "HR-R" arms in Figures
156 1a, 2b, 3a and 4a) via homologous recombination (HR (Fujiwara et al., 2013)). Gene
157 elements used in our *in silico* genetic designs are listed in Supplemental File S1 and all
158 plasmids can be obtained from the authors or with permission from Genscript.

159 Endogenous elements such as promoters, terminators, and homology arms were taken
160 from the reference genome of *C. merolae* 10D (Fujiwara et al., 2013, 2017, 2019;
161 Moriyama, Tajima, et al., 2014). The *Staphylococcus aureus* chloramphenicol
162 acetyltransferase (CAT) (NCBI: M58516.1 (Schwarz & Cardoso, 1991)) was used as a
163 selection marker and *Ipomoea batatas* isoprene synthase (*IbIsps*, NCBI: AZW07551.1
164 (Ilmén et al., 2015)) for isoprene production. Fluorophore sequences were taken from the
165 sources indicated in Figure 3b. Codon optimization after back translation of amino acid
166 sequences was conducted for the most frequent codon usage for the algal nuclear
167 genome using *C. merolae*'s codon usage table found in the Kazusa database
168 (<https://www.kazusa.or.jp/codon/cgi-bin/showcodon.cgi?species=280699>). For all genes,
169 native targeting peptides were removed from the amino acid sequence before
170 optimization. Gene synthesis and subcloning were carried out by Genscript (Piscataway,
171 NJ, USA), and plasmids were delivered as lyophilized DNA, transformed, and preserved
172 in *Escherichia coli* DH5α with ampicillin as the selection agent in lysogeny broth (LB). Full
173 annotated sequences of all plasmid elements can be found in Supplemental File S2.

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175 **2.3. *C. merolae* 10D transformation**

176 The transformation procedure was similar to the ones reported before (Fujiwara et al.,
177 2017; Ohnuma et al., 2008, 2014) with slight modifications, as follows: 1 pmol of linear
178 DNA was used in transformations, which was prepared by PCR amplification using
179 primers targeting the homologous arms with a high-fidelity polymerase (Figure 2A, primer
180 set 1). PCR products (50 µL reactions) were purified using a PCR clean-up kit (ZR-96
181 DNA Clean & Concentrator) and re-suspended in DNase and RNase-free water. DNA
182 concentration and purity were measured on a NanoDrop One spectrophotometer
183 (Thermo Fisher Scientific, UK).

184 To prepare for transformation, cell cultures were maintained in MA2G (MA2 + 50 mM
185 glycerol) medium under continuous light at 90–130 µE, 42 °C and constantly
186 supplemented with 2–4% CO₂. The doubling time under these conditions is ~9–10 h for
187 wild-type cells. Wild-type cell cultures were diluted 2–3 days before transformation so that
188 a culture of actively dividing cells with an OD_{740nm} lower or equal to 3.0 was ready prior to
189 transformation (“transformation stock”). One day before transformation, the stock culture

190 was diluted to an OD_{740nm} of ~0.2 in 50 mL MA2G and grown under the same conditions
191 as above until the OD_{740nm} of the culture reached ~0.8–1.0. On the day of transformation,
192 polyethylene glycol (PEG)-4000 was prepared (60% w/v) by combining 0.9 g PEG4000
193 (A16151.30, ThermoFisher Scientific) and 750 μ L MA-I (note: same concentrations of
194 MA2 except 20 mM $(NH_4)_2SO_4$, 2 mM $MgSO_4$ + metals, pH adjusted to 2.5) in a 2 mL
195 Eppendorf tube and dissolved at 42 °C with occasional inversion. Next, 50 mL of
196 transformation culture was centrifuged (10 min at 2000 $\times g$), the supernatant filter
197 sterilized to make conditioned media ('MA2G-C'), and cells washed with 1 mL of MA-I
198 medium kept at 42 °C, and then transferred to a 1.5 mL tube, centrifuged again (1 min at
199 2000 $\times g$) and resuspended in ~100-150 μ L warm MA-I to a total final volume of 200 μ L
200 (250x concentrated). In a 1.5 mL tube, ~1 pmol of linear- (PCR product) or circular-DNA
201 was diluted in water to a total volume of 84 μ L and combined with 10 μ L 10XMA medium
202 (to bring the transformation mixture to 1XMA-I concentration), and 6 μ L 10 mg/mL
203 UltraPure Salmon Sperm DNA Solution (Invitrogen, USA). Salmon sperm DNA was
204 denatured by heating to 98 °C for 5 min and then rapidly cooled on ice before adding.
205 Next, 25 μ L of concentrated cells were added to the DNA mixture. A no-DNA control
206 reaction was also prepared as a negative control. Then, one sample at a time, 125 μ L of
207 PEG4000 solution was added to the reaction and mixed quickly by flicking the wrist 8-10
208 times so that the PEG and the cells/DNA were completely mixed. 1 mL of warm MA2G
209 was immediately added to the tube, which was then poured into 50 mL of warm MA2G in
210 a 250 mL vented flask and allowed to recover while shaking at 100 rpm for 48 h under
211 the same cultivation conditions as described above.

212 After recovery, transformed cells were collected by centrifugation and resuspended in 2.3
213 mL MA2G-C, a medium in which cells have previously been grown to an OD_{740nm} 0.8-1.0,
214 and has been filter sterilized. MA2G-C was used to dilute cornstarch and cells for plating
215 after transformations. This medium was prepared by growing wild-type *C. merolae* cells
216 in MA2G to a culture OD_{740nm} ~1.0, centrifuging the cultures, and using the 0.2 μ m filtered
217 supernatant. We have observed this medium from *C. merolae* cells in the exponential
218 growth phase accelerates the formation of single colonies on starch beds. Cell
219 suspensions were then serially diluted (1:9, 1:27, 1:81, and 1:243) in a 96-well plate and
220 10 μ L pipetted onto freshly prepared starch beds on 0.77X MA2G Gellan gum plates

221 (0.46% Gellan gum; 120mm x 120mm x 17 mm square petri dishes) containing 250 µg/mL
222 chloramphenicol. Based on our observations, colonies tend to come up faster on 0.77X
223 MA2G Gellan gum plates than on 1X. This dilution series should result in at least one
224 series of starch beds that contains uncrowded colonies appropriate for isolation (~1-
225 10/spot) across a wide range of transformation efficiencies. The plates are prepared the
226 day before use with 20% (v/v) cornstarch slurry beds (Kobayashi et al., 2010), as shown
227 in Figure 1B. Before spotting the starch, MA2G Gellan gum plates were left open in the
228 incubator for 20 min so that spots that do not run into each other are formed. Briefly, 20%
229 cornstarch slurry was prepared from cornstarch that was washed 3X with sterile H₂O,
230 resuspended to 50% (v/v) in 75% EtOH, and kept at 4 °C until further processing. For
231 plating, 20% cornstarch was prepared by taking 10 mL from the 50% cornstarch/EtOH
232 stock, centrifuging briefly, washing the pellet 3X with MA2G-C medium, then
233 resuspending to a final volume of 25 mL in MA2G-C. This was poured into a Universal
234 Reagent Reservoir and manually agitated to avoid settling of the starch while pipetting 15
235 µL spots onto the plates using a multichannel pipette. Chloramphenicol was only added
236 to the Gellan gum + MA2G solid medium, and the cornstarch was antibiotic-free.
237 Plates with approximately 144 cornstarch spots were inoculated with serially diluted
238 transformants (10 µL per spot), along with 6 spots of nurse cells (Kobayashi et al., 2010)
239 throughout the plate (chloramphenicol resistant and actively dividing cells that may
240 encourage neighboring colony growth; Figure 1B). Nurse cells are spotted on top of a few
241 transformants for ease of plating with the multichannel pipette. Spots were allowed to dry
242 and plates were incubated in CO₂-supplied Percival incubators under previously
243 described conditions until colony formation appeared ~6–10 d after plating. Colonies were
244 then picked and resuspended in 15 µL MA2G, and this liquid was used to re-inoculate
245 cornstarch beds for long-term storage and maintenance. Picked liquid samples can also
246 be grown for ~3–4 d (Figure 1b) and used in further analysis. Isolates were then scaled
247 up in 1 mL of liquid MA2G medium in 24-well plates until dense (OD_{740nm} ~1.0; after 3 d),
248 and used in plate-level fluorescence, in-gel fluorescence, and flow cytometry assays to
249 confirm the expression of fluorescent reporters.
250

251 **2.4. Transformation efficiencies**

252 Constructs containing mVenus and CAT were transformed into *C. merolae* to determine
253 transformation efficiencies of integrated linear DNA and circular plasmids. The DNA
254 concentration of each was normalized to 1 pmol. Transformations were carried out in
255 triplicate as previously described. 10 days after plating, colony-forming units (cfu) were
256 counted using images of the plates and a software for biological-image analysis (Fiji;
257 Schindelin et al., 2012). Transformation efficiencies were calculated based on cfu from
258 the dilution series on each plate (Supplemental File S3), using the following formula:

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260

261
$$\text{Efficiency} = \frac{\text{Number of transformants}}{\text{pmol of DNA}} \times \frac{\text{Final vol. at recovery (mL)}}{\text{vol. plated (mL)}}$$

262

263 **2.5. DNA extraction and molecular screening**

264 *C. merolae* strains were harvested at mid-log phase by centrifugation (10 min at 2000 x
265 g) and total genomic DNA was extracted from algal pellets using a Quick-DNA
266 Fungal/Bacterial Miniprep Kit (Zymo Research, USA) and a FastPrep-24 5 g bead beating
267 grinder and lysis system (MP Biomedicals, USA) according to the manufacturer's
268 protocol. DNA extracts were quantified using a NanoDrop One spectrophotometer
269 (Thermo Fisher Scientific, UK).

270 Q5 High-Fidelity DNA Polymerase (New England BioLabs, UK) and Phusion Green Hot
271 Start II High-Fidelity PCR Master Mix (Thermo Fisher Scientific, Lithuania) were used for
272 PCR according to the manufacturer's protocols (Table 1). All primers used in this study
273 were synthesized by IDT (Integrated DNA Technologies Inc., Belgium). Primer set 1 was
274 used to linearize target constructs from plasmids before transformation, whereas primer
275 sets 2 and 3 were used to screen transformants for the presence of the insert at the target
276 neutral site and to verify the positive integration of the selectable marker (CAT),
277 respectively.

278 Quantitative PCR (qPCR) was carried out using a CFX96 Real-Time PCR Detection
279 System to determine the copy number of the integrated mVenus. The copy number of
280 heterologous mVenus in each strain was normalized with that of native 60S rDNA (NCBI:
281 16997147) as the reference gene. To determine the optimal annealing temperature of the

282 primers, a thermal gradient across 7 different temperatures ranging from 59 °C to 69 °C
283 was used for each primer set in a T100 Thermal Cycler (Bio-Rad). 5 ng of DNA was added
284 to each well in 20 µL reactions and a no template control (NTC) consisting of H₂O was
285 also included. SsoAdvanced Universal SYBR Green Supermix (Bio-Rad) was used for
286 qPCR according to the manufacturer's protocol. Standard curves were constructed using
287 serially diluted DNA (1/5, 1/25, 1/125, 1/625, and 1/3125; Supplemental Figure 3) isolated
288 from a mVenus-expressing *C. merolae* strain and the relevant set of primers. For each
289 primer pair, technical triplicates were done for each dilution factor. An NTC was also
290 included for each primer set. PCR and qPCR conditions are shown in Supplemental File
291 S4.

292 In addition, a semi-quantitative assessment of mVenus accumulation was carried out in
293 selected transformants. The total soluble protein (TSP) fraction of the algal cells was
294 quantified by the bicinchoninic acid (BCA) assay using bovine serum albumin (BSA) as a
295 standard of known concentrations. Samples of TSP extracted from mVenus-expressing
296 transformants, along with a dilution series of *E. coli* produced and StrepTrap (Cytiva
297 StrepTrap XT, Sigma-Aldrich, Germany) column chromatography purified mVenus were
298 analyzed under non-denaturing sodium dodecyl sulfate-polyacrylamide gel
299 electrophoresis (SDS-PAGE) conditions (5% stacking, 15% resolving), followed by
300 fluorescence imaging using excitation wavelengths for mVenus (Figure 2E).

301

302 **2.6. Fluorescence imaging**

303 *C. merolae* transformants cultivated in 24-well plates in 1 mL MA2G were prepared for
304 screening analysis during the mid-log phase. The presence of fluorescent proteins in
305 selected transformants was observed using a ChemStudio PLUS (Analytik Jena, USA)
306 gel documentation system with an eLite xenon lamp and filter wheel extension as
307 previously described (Gutiérrez et al., 2022). Different filters with specific bandpass
308 ranges that allowed the selective excitation and emission of different fluorophores were
309 employed. Plate-level fluorescence was carried out by spotting 10 µL of selected
310 transformants onto a Gellan gum plate with amido black (150 mg/L). The latter was
311 employed to reduce background fluorescence (Wichmann et al., 2018) and it was added

312 to the Gellan gum-MA2 mix by dissolving into the medium before autoclaving. The
313 excitation/emission filters used for each fluorophore are stated in Figure 3D.
314 For in-gel fluorescence analysis, 1 mL of each sample at mid-log phase was centrifuged
315 (10 min at 2000 x g), the supernatant discarded, and the pellet was either snap-frozen in
316 liquid nitrogen and stored at -80 °C for future analysis, or resuspended in ~150–200 µL
317 of sample buffer (0.2 M SDS, 0.3 M Tris, 30% glycerol, 0.02% bromophenol blue),
318 vortexed and then incubated at 40 °C for 5 min on a heat block and quickly placed on ice
319 until loaded on an SDS-PAGE gel. 15 µL of each sample was loaded along with 4 µL of
320 PageRuler Plus Prestained Protein Ladder (Thermo Fisher Scientific, UK). After
321 electrophoresis separation, gels were visualized in the ChemStudio PLUS using the filter
322 combinations listed in Figure 3E. 504/10 nm excitation and no emission filter, was used
323 to visualize the pre-stained protein ladder. Lastly, Coomassie Brilliant Blue (CBB) or
324 Ponceau S staining of the protein gels was done to compare sample loading. All filter
325 settings for the fluorescent screening of transformants on the Analytik Jena are provided
326 in Supplemental File S5.

327

328 **2.7. Flow cytometry**

329 Flow cytometry of wild-type and fluorescent protein-expressing cells was performed using
330 an Invitrogen Attune NxT flow cytometer (Thermo Fisher Scientific, UK) equipped with a
331 488 nm blue excitation laser for forward scatter (FSC), used to measure size, and with
332 lasers for excitation at wavelengths 405 nm (Violet, VL), 488 nm (Blue, BL), 561 nm
333 (Yellow, YL), and 638 nm (Red, RL), along with corresponding sets of emission filters
334 supplied by the manufacturer. For dual population analysis, transformants and wild-type
335 cells were grown in a 24-well plate as shown in Fig. 1b until they reached the mid-log
336 phase. Each sample was diluted 1:100 with 0.9% (w/v) NaCl solution and 500 µL of each
337 transformant and 500 µL of wild-type cells were combined in a 2 mL Eppendorf and
338 measured through the sample injection port (100 µL sample/min). The first 15 µL of the
339 combined sample was not recorded to ensure a stable cell flow rate during measurement.
340 The Attune NxT Software v3.2.1 (Life Technologies, USA) was used to group cell
341 populations and conduct further post-acquisition analyses.

342

343 **2.8. Quantification of heterologous isoprene biosynthesis**

344 To investigate the overexpression of the *I. batatas* isoprene synthase in *C. merolae* and
345 the consequent production of isoprene, a transformant line was cultivated in 400 mL
346 Algem photobioreactors (Algenuity, UK) along with the wild-type 10D and an mVenus-
347 expressing strain as negative controls. Strains were cultivated under different light
348 regimes at 42 °C and 120 rpm agitation. Preculturing before growth and isoprene analysis
349 was performed by inoculation of cells to Algem flasks with MA2G medium for 96h, then,
350 each strain was resuspended in the same medium to an OD_{740nm} ~0.5 at the start of the
351 experiment. Cell lines were grown in biological duplicates under constant illumination at
352 1200 µE or 750 µE, or under 12 h:12 h light: dark light cycling with the same light
353 intensities.

354 Volatile isoprene was monitored during growth using a real-time headspace gas analysis
355 system equipped with a triple filter mass spectrometer and multi-port inlet (Hiden
356 Analytical HPR-20 R&D, UK). All cultures were continuously sparged with a 3% CO₂ in
357 air mix (25 mL/min), and the off-gas of each reactor was redirected through separate gas
358 lines, first to a 250 mL bottle containing 80 g of CaCl₂ used as a desiccant. Then, the
359 dried gas was further directed to a 20-port inlet of the online headspace gas analysis
360 system. The gas composition of each flask's headspace was analyzed with a rotation to
361 the next gas stream occurring every ~3.5 mins. Isoprene was quantified by monitoring
362 atomic mass units (amu) 67, 68, 53, 39, 40, 41, and 27; any overlapping amu of other
363 gases present (O₂, CO₂, N₂, Ar) were automatically deconvoluted by the Hiden Analytical
364 QGA Software (version 2.0.8).

365 The amount of isoprene detected in the headspace of each culture was integrated over
366 time, and the isoprene output (in ppm) reported by the instrument was corrected by
367 comparison against a standard curve (Supplemental File S6) generated with flasks that
368 were also kept in the Algems but contained different concentrations of loaded pure
369 isoprene standard. In total, 10 control flasks were set up to cover five concentrations (10,
370 5, 2.5, 1.25, and 0.625 mg of isoprene) in duplicate. The temperature of the standard
371 flasks was gradually increased from 20 °C to 38 °C over 1 h and then held for 10 h, during
372 which time the isoprene standard in the headspace was quantified. The integrated
373 isoprene amounts were plotted against the amounts added to each flask to generate the

374 standard curve. The Hiden Analytical QGA Software was employed for real-time gas
375 analysis until the end of algal cultivations (Figure 4E).

376

377 **2.9. Statistical analysis**

378 Data analysis was conducted using both biological and technical replicates. Student *t*-test
379 was carried out to determine if mean transformation efficiencies were significantly
380 different ($p < 0.05$). Mean values and standard error (SEM) of replicates were calculated
381 using the software JIMP Pro 16.2 (SAS Institute Inc., Cary, NC), and are illustrated in
382 relevant graphs.

383

384 **Results & Discussion**

385 *C. merolae* 10D exhibits interesting properties like a small genome, ease of cell lysis,
386 homologous recombination, and stable transgene expression that warrant its
387 consideration as an emerging alga for biotechnology concepts. Here, we sought to
388 develop a protocol that can more rapidly generate transgenic strains, characterize the
389 behavior of integrated DNA, and present a useful molecular toolset for engineering its
390 nuclear genome. We demonstrate the functionality of these tools in the proof-of-concept
391 engineering of *C. merolae* 10D to produce volatile isoprene for the first time and
392 characterize the dynamic nature of this production.

393

394 **3.1. Development of a rapid chloramphenicol transformation protocol**

395 A rapid transformation protocol for *C. merolae* 10D was developed, which generates
396 single chloramphenicol-resistant colonies within 10 days (Figure 1). We employed a two-
397 expression-cassette system which we designed *de novo* for this study (Figure 1A). The
398 APCC and CPCC promoters were used to drive transgene expression as they produce
399 high transcriptional activity under illuminated conditions (Fujiwara et al., 2019). CPCC
400 was chosen for the gene of interest cassette as this promoter exhibited higher
401 recombinant protein accumulation than the APCC in a previous study (Fujiwara et al.,
402 2019). The APCC promoter was used to express the selectable marker CAT.
403 Homologous recombination for transgene integration was directed by 550 bp sequences
404 (Figure 2A,B) targeting the CMD184C–185C locus found on *C. merolae* 10D
405 chromosome 4 (Fujiwara et al., 2017).

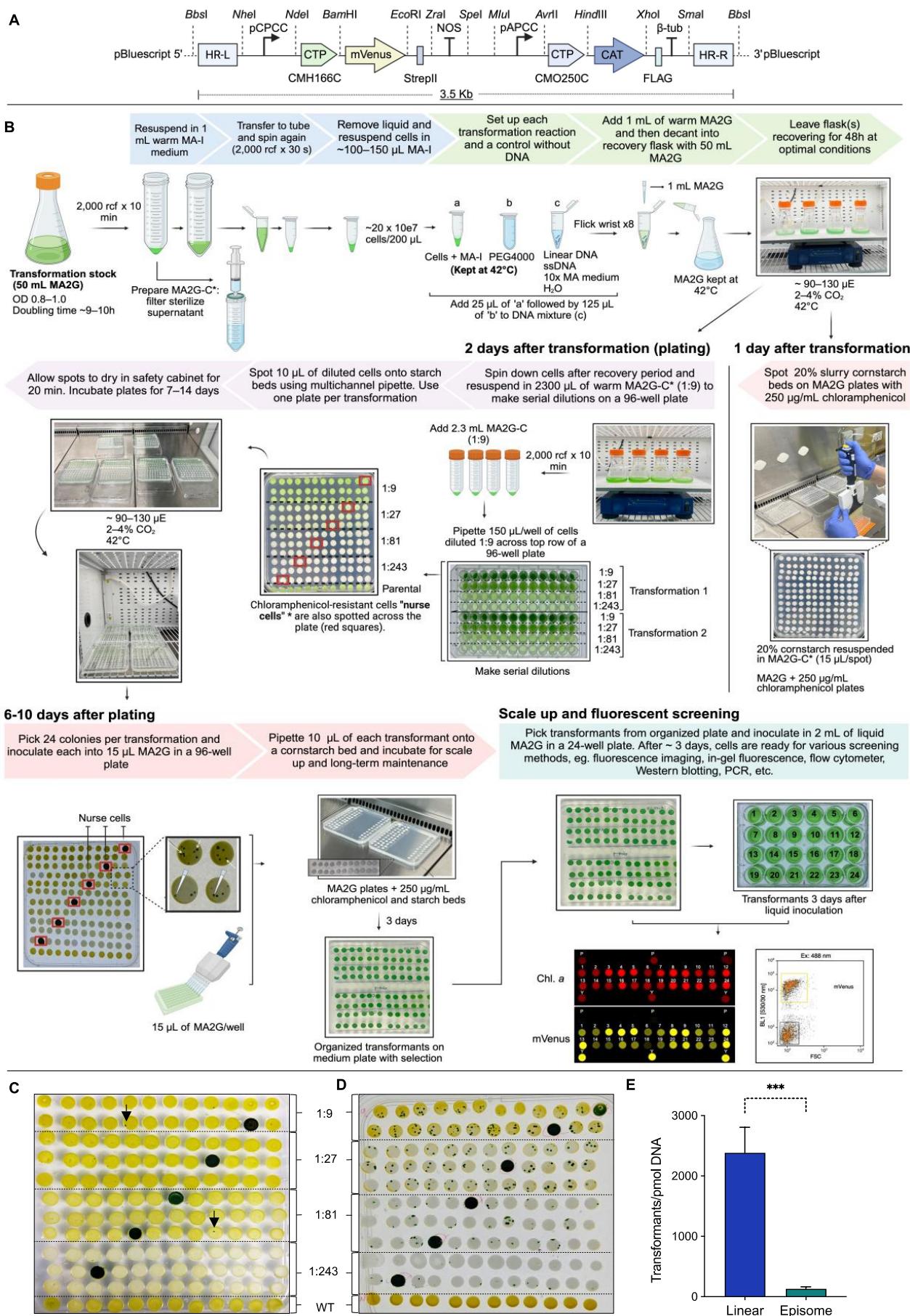
406 The gene expression cassettes were amplified by PCR and used in the PEG-mediated
407 transformation of *C. merolae* 10D (Figure 1A-B). The alga can take up foreign DNA
408 without a physical agitation agent like the glass beads used for cell wall deficient
409 *Chlamydomonas reinhardtii* (Kindle, 1990). Salmon sperm DNA was used in the
410 transformation mix along with 1 pmol of linearized transgene cassette DNA. Salmon
411 sperm DNA is denatured before use and is typically employed as a DNA carrier to improve
412 transformation efficiency in yeast (Longmuir et al., 2019) and marine microalgae (Zhang
413 & Hu, 2014). The recovery of transformants as single colonies requires selection on 20%
414 cornstarch slurry spots on freshly prepared chloramphenicol-containing MA2-G plates.

415 Compared to the top-starch method (Takemura, Kobayashi, et al., 2019), this is a more
416 labor-intensive protocol, as the plates must be prepared fresh; cornstarch slurry spotted,
417 and cells serially diluted before inoculation. However, the use of a 3X serial dilution of
418 cells before plating allows for balancing the culture density to enable single colonies to
419 appear without overcrowding. Once colonies are visible, they can be directly picked into
420 liquid MA2G medium to later inoculate a maintenance starch spot for long-term storage,
421 and the liquid culture can be used directly for further scale-up and screening analysis
422 (Figure 1B). Following this new experimental pipeline, the time required to generate
423 transformants is reasonable for conducting iterative engineering cycles required for most
424 biotechnology concepts.

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434 **Figure 1 (next page).** Plasmid design, PEG4000-mediated *C. merolae* 10D transformation and
435 transformation efficiencies. **A** – Synthetic plasmids were designed *in silico* and constructed *de*
436 *novo* for integration into the 184C-185C neutral site on *C. merolae* chromosome 4. The
437 expression cassette was designed to be modular, with a separate gene of interest and a
438 selectable marker. Each element was separated by unique restriction endonuclease sites as
439 illustrated. pCPCC – phycocyanin-associated rod linker protein promoter, CTP CMH166C – DNA
440 Gyrase B chloroplast targeting peptide, mVenus – yellow fluorescent protein reporter, StrepII –
441 C-terminal peptide tag with stop codon, NOS – nopaline synthase terminator, pAPCC –
442 allophycocyanin-associated rod linker protein promoter, CTP CMO250C – allophycocyanin-
443 associated rod linker protein chloroplast targeting peptide, CAT – chloramphenicol
444 acetyltransferase, FLAG – peptide tag with stop codon, β -tub – *C. merolae* β -tubulin terminator
445 CMN263C. **B** – Workflow of the optimized transformation protocol in *C. merolae* 10D to obtain
446 positive transformants ~1.5 weeks after selective agent plating. **C+D** – Circular vs. linear DNA
447 transformation. Representative transformation plates ~ 10 days after inoculating transformants in
448 cornstarch beds. A dilution series of cells transformed with circular (C) and linearized (D) DNA
449 were spotted along with untransformed wild-type cells (WT; last row) and nurse cells (see
450 methods). **E** – Transformation efficiencies compared between linear to circular DNA. *** indicates
451 results of Student's *t*-test were significantly different ($p < 0.0001$) when comparing the mean
452 number of transformants between linear and episomal transformation.

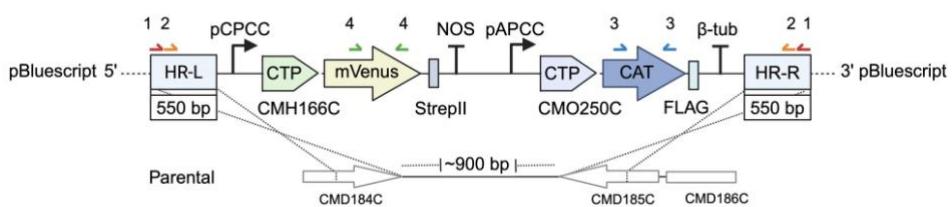
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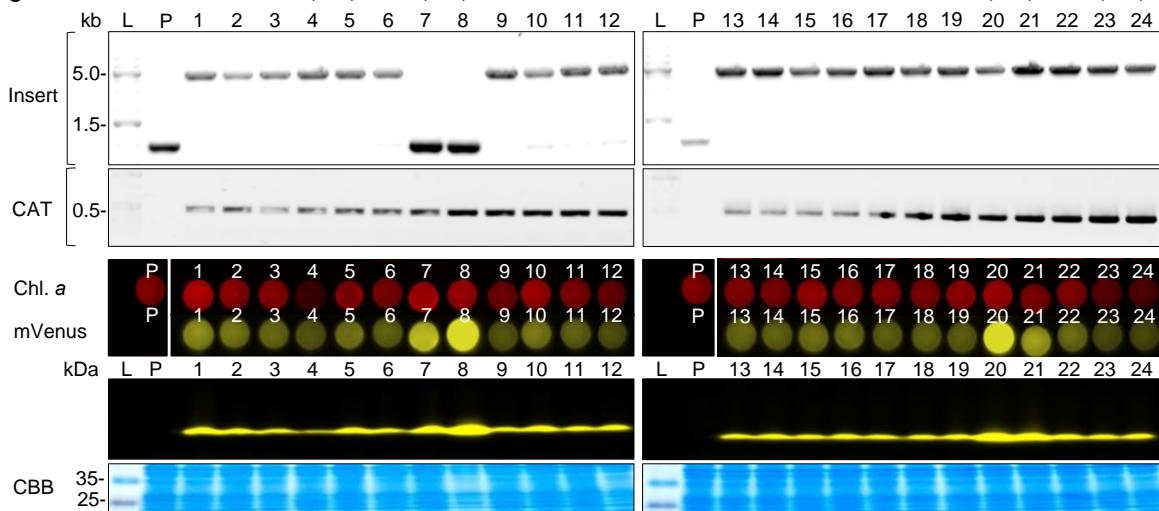
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Primer set	Target	Primer sequence (5' to 3')	Product size (bp)	Tm (°C)	Type
1	D184C-D185C	F: CTCATCATCGGCACTATGGACGG R: ATACGCCAAGCTCGCCGTG	4550	69	Plasmid linearization
2	D184C-D185C	F: GTTGCCTCAAGAAGTTGACC R: TGGCAGCATCAGCACTATTA	4397	68	Genotyping PCR
3	CAT	F: GGCCTTCATCTTCTGGTGA R: TCGAGTTCATGAACAGGCC	418	68	Genotyping PCR
4	mVenus	F: GGACGACGGCAACTACAAGA R: GCCGTGATGTACACGTTGTG	119	60	qPCR
-	60S	F: AAGTTTCGCTGTACGCTTGG R: TAACCAGGACCATATCGCCG	155	60	qPCR

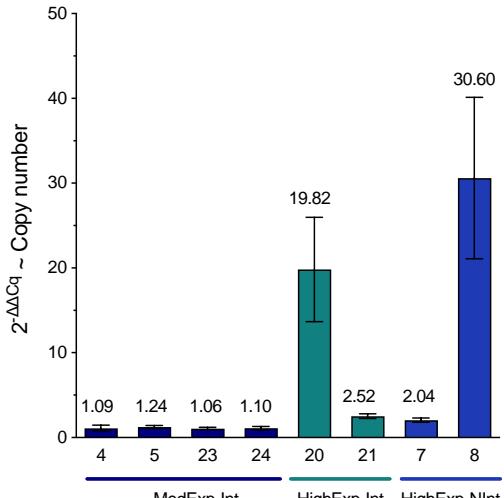
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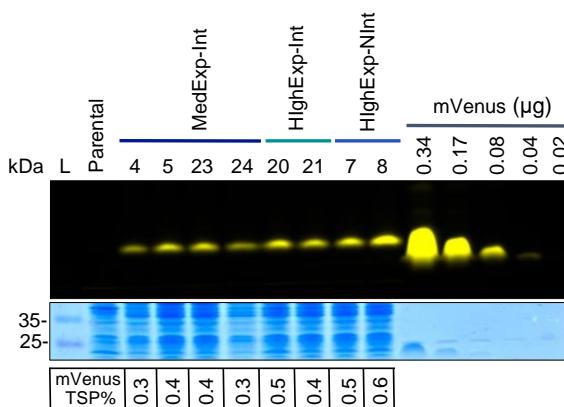
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455 **Figure 2.** Molecular screening of mVenus-expressing transformants. **A** – Primer sets used in this
456 study to linearize all plasmids before transformation (1), screen for integration at the desired locus
457 and presence of selectable marker (2 and 3, respectively), and estimate the copy number of the
458 gene of interest (4) by quantitative PCR (qPCR). **B** – Schematic diagram of mVenus and CAT
459 insertion into the neutral site between CMD184C and CMD185C by homologous recombination.
460 Introduced linear DNA vector (top) and the genomic structure of the parental (P) wild-type (WT)
461 strain (bottom). Arrowheads indicate the position of the primers used to screen for total insert (~
462 5.0 kb; orange) and the insertion of the CAT gene (~0.5 kb; blue), as shown in C. **C** – Polymerase
463 chain reaction (PCR) confirmation of linearized plasmid integration at the D184-185 neutral locus
464 (insert) and presence of transgene (CAT) in 24 transformants. The predicted size of the parental
465 strain (or off-target insertion) and correctly integrated PCR products is 0.9 kb and 4.4 kb,
466 respectively. The asterisks (*) above the lane numbers show the selected transformants used in
467 further qPCR and TSP analysis. PCR was followed by plate-level fluorescence analysis of the
468 mVenus transformants on Gellan gum plates stained with amido black. Chlorophyll a emission
469 (red) and mVenus fluorescent signal (yellow), as well as in-gel fluorescence, were measured to
470 assess the expression level of mVenus in 24 transformants. The expected molecular weight of
471 mVenus is ~26 kDa. CBB: Coomassie brilliant blue stain is included as a loading control. L: DNA
472 / protein ladder, P: parental strain. Full-length images can be found in Supplemental Figure 1. **D**
473 – Quantitative-PCR analysis of selected transformants to estimate the copy number of the
474 mVenus gene. Transformants 4, 5, 23, and 24 exhibit medium-mVenus-expression with correct
475 integration at locus (MedExp-Int); 20 and 21: high-mVenus-expression, correct integration at
476 locus (HighExp-Int); 7 and 8: high-mVenus-expression and integration outside of target locus
477 (HighExp-NInt). The value of each transformant was normalized against the value from the 60S
478 rDNA gene reference gene to estimate their copy number (n=3). **E** – Percent of total soluble
479 protein (%TSP) analysis of recombinant mVenus expression in transformants measured by in-gel
480 fluorescence. The cell number of the transformants was normalized before extraction and gel
481 loading. A dilution series of purified mVenus from *E. coli* was included for semiquantitative
482 assessment. CBB is shown as a loading control.
483

484 Both linear and circular plasmid constructs containing mVenus were transformed into *C.*
485 *merolae* 10D to determine differences in transformation efficiencies and potential
486 transgene expression differences. It has been recently shown in the red alga
487 *Porphyridium purpureum* that the bacterial origin of replication could confer autonomous
488 replication of circular, episomal, plasmids within cells and consequent higher recombinant
489 protein titers (Hammel et al., 2024; Li & Bock, 2018). The efficiency of transforming PCR
490 linearized constructs in *C. merolae* 10D was 18-fold higher than in the episomal
491 transformation ($p < 0.0001$; Figure 1E). Episomal transformation was carried out with the
492 same workflow as linear, but the plasmid was not linearized before the transformation.
493 The number of colony-forming units in the linear and circular transformation plates was
494 counted 10 days after plating. Only a few colonies were recovered when the cells were
495 transformed with a circular plasmid.

496 Efficient gene targeting and stable transgene expression represent two advantages of *C.*
497 *merolae* 10D as a host for synthetic biology and metabolic engineering. The intergenic
498 region within the CMD184C-CMD185C loci was selected as the target site, as it has been
499 previously used successfully (Fujiwara et al., 2013, 2017; Fujiwara & Ohnuma, 2017).
500 The occurrence of HR at this locus was examined by PCR. Integration of the target binary
501 cassette carrying mVenus and CAT was observed in 22 out of 24 transformants (92%;
502 Figure 2C). Previously, targeted integration of the CAT selection marker was observed in
503 24 out of 33 transformants (73%), when the transgene was flanked with 500-bp homology
504 arms and the cells were selected in a liquid medium with 200 µg/mL chloramphenicol for
505 10 days and then plated for another 2 weeks (Fujiwara et al., 2017). In our efforts to obtain
506 transformants more rapidly, direct plating on 250 µg/mL chloramphenicol after 48 h
507 recovery was employed. This modification was able to speed the CAT transformation up
508 by two weeks. Two transformants (7 and 8) presented the same amplicon size as the
509 wild-type (~ 1 kb) indicating integration outside the intended region. Although not directly
510 integrated at the target locus, these transformants exhibited mVenus fluorescence (Figure
511 2C). Both at the agar plate and in-gel fluorescence levels, the mVenus reporter was
512 detected in all 24 transformants. Across the clones, a consistent mVenus signal was
513 observed, except for those with non-targeted integration (7 and 8) and clones 20 and 21
514 (Figure 2C). These transformants, as well as properly-integrated and moderate mVenus-
515 expressing colonies 4, 5, 23, and 24, were selected for assessment of gene copy number
516 by qPCR. All clones with higher fluorescence than the average exhibited 2 or more copies
517 of the transgene construct. Colonies 8 and 20, with the highest mVenus fluorescence,
518 appear to have 30 and 20 copies of the transgene in their genomes respectively. This is
519 similar to a previous report of multicopy insertion wherein tandemly repeated insertion of
520 the introduced fragments was observed (Fujiwara et al., 2013). A semi-quantitative
521 assessment of mVenus accumulation was also carried out in these eight transformants.
522 The TSP fraction of the transformants was quantified by the BCA test and compared
523 against a dilution series of purified mVenus using an SDS-PAGE gel and fluorescence
524 imaging. Recombinant protein levels accumulated to between 0.3-0.6% of total soluble
525 protein (Figure 2E). The copy number of gene insertion likely influences the levels of
526 recombinant protein within the cell but does not match the levels reported for *P.*

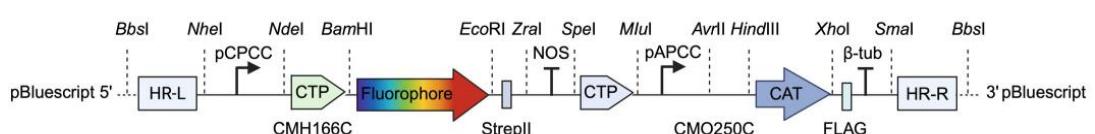
527 *purpureum* episomal transgene expression (i.e. up to 5% of the total soluble protein (Li &
528 Bock, 2018)).

529 **3.2 A suite of new fluorescent reporters for *C. merolae***

530 New fluorescent reporters applied in *C. merolae* can enable combinations for protein
531 interaction studies, or as fusion partners to target recombinant proteins. We designed
532 codon-optimized transgenes for the expression of fluorescent reporters mTagBFP2,
533 mTFP1, Clover, mVenus, mKO_k, LSSmOrange, and mScarlet (Figure 3A-B). mVenus
534 and mScarlet have been previously used in this host (Fujiwara et al., 2021; Seger et al.,
535 2023), however, the addition of broader spectral tools can expand applications in this
536 host. Here, stable expression of these fluorescent reporters was demonstrated using the
537 same transformation and recovery protocols as outlined above (Figure 3C-E). Cell
538 populations for each reporter could be distinguished from that of the wild-type cells in flow
539 cytometry analyses and represent a sensitive analytic technique where fluorophores
540 could be multiplexed (Figure 3C). Additionally, visualization of transformants and their
541 expression at the agar plate level and in protein gels can aid gene expression assessment
542 and transformant status. We compared *C. merolae* with our previous efforts in practical
543 fluorescence imaging developed for the green alga *C. reinhardtii* (Figure 3D-E, as
544 reported in (Gutiérrez et al., 2022)). We applied different bandpass filters in a modified
545 gel doc system to visualize pre-selected transformants either in agar plates or protein gels
546 and show that their signal can be visualized separately from chlorophyll a and
547 phycocyanin autofluorescence (Gutiérrez et al., 2022). The emissions of mTagBFP2,
548 mVenus, mKO_k, and LSSmOrange were visible without spectral overlap, and to a lesser
549 extent mTFP1, mVenus, and mScarlet could be combined in this analysis (Figure 3D-E
550 and Supplemental File S5). The ability to conduct targeted HR into the *C. merolae*
551 genome means fewer transformants must be screened compared to efforts in green algae
552 (Abdallah et al., 2022; Gutiérrez et al., 2024) and the ability to rapidly detect reporter
553 expression is a practical asset for analyzing trangene expression.

554

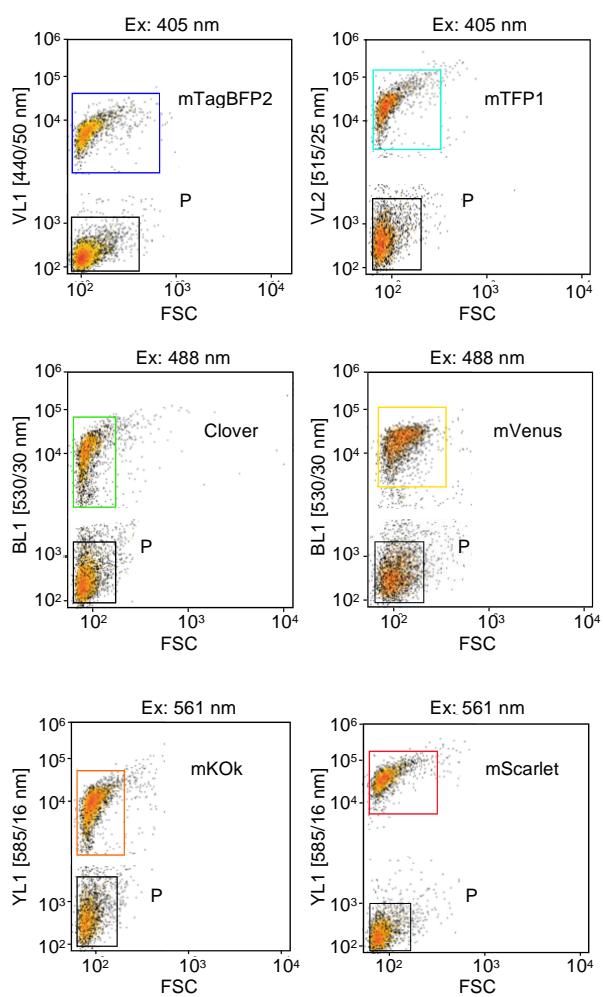
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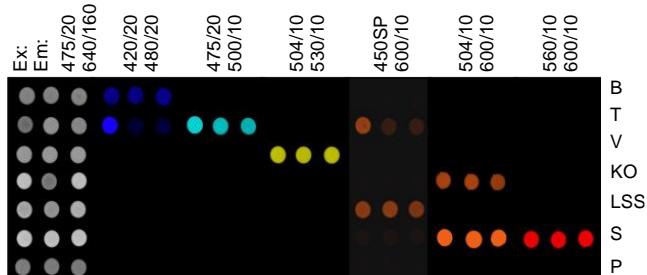
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Fluorophore	MW (kDa)	MW + CTP	Source	FPbase ID	Ex λ	Em λ	Reference
mTagBFP2 (B)	26.7	36.0	<i>Entacmaea quadricolor</i>	Z07NN	399	454	Subach <i>et al.</i> , 2011
mTFP1 (T)	26.9	36.3	<i>Clavularia</i> sp.	ASSY9	462	492	Ai <i>et al.</i> , 2006
Clover	26.8	34.9	<i>Aequorea victoria</i>	4Z641	505	515	Lam <i>et al.</i> , 2012
mVenus (V)	26.9	36.2	<i>Aequorea victoria</i>	WCSN6	515	527	Kremers <i>et al.</i> , 2006
mKO _k (KO)	24.5	33.8	<i>Verrillofungia concinna</i>	HMK8R	551	563	Tsutsui <i>et al.</i> , 2008
LSSmOrange (LSS)	26.7	36.1	<i>Discosoma</i> sp.	OVJRJ	437	572	Shcherbakova <i>et al.</i> , 2012
mScarlet (S)	26.4	35.7	Synthetic	FVS3D	569	594	Bindels <i>et al.</i> , 2017

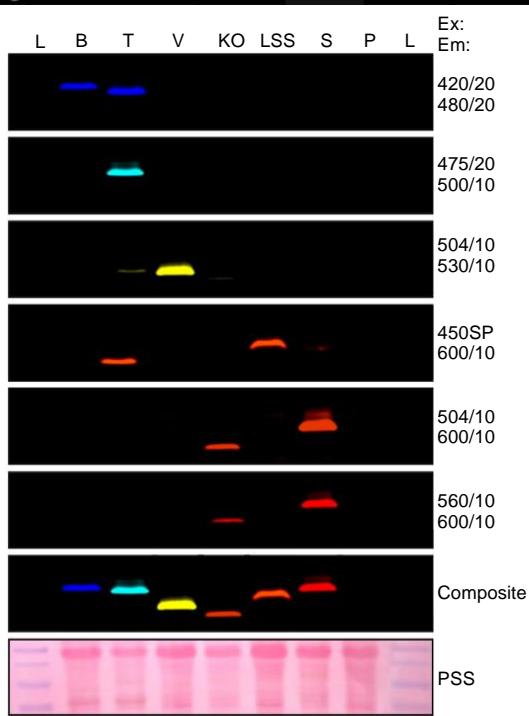
C



D



E



555 **Figure 3.** Fluorescent screening of *C. merolae* strains expressing various fluorescent reporters.
556 **A** – Transgenes were codon optimized for *C. merolae* nuclear genome expression and subcloned
557 into a two-cassette system as illustrated. **B** – Fluorescent proteins highlighted in this work,
558 molecular weight of the protein alone or fused to a chloroplast targeting peptide, biological source
559 or synthetic status, Fluorescent Protein Database ID (<https://www.fpbase.org>), optical properties
560 and sequence source. **C** – Flow cytometry of cells expressing fluorescent reporters that can be
561 separated from the parental strain. mTagBFP2 and mTFP1 signals compared to wild-type (WT)
562 with violet laser (405 nm) excitation and emission from the VL1 and VL2 filter plotted against
563 forward scatter (FSC). Clover and mVenus signals compared to WT were obtained using blue
564 laser excitation at 488 nm and measuring the emission through the BL1 filter, with the populations
565 plotted against FSC. In addition, mKO_k and mScarlet signals compared to WT were acquired by
566 using a 561 nm laser for excitation and then visualized with the YL1 emission filter plotted against
567 FSC. **D** – Transformant screening by plate-level fluorescence analysis on Gellan gum MA2 plates
568 stained with amido-black. 10 μ L of three representative transformants from each fluorescent strain
569 were spotted horizontally. Signals from each row after emission imaging are shown for each strain
570 along with their respective excitation (Ex) and emission (Em) filter combination sets. Chlorophyll
571 a emission (left side). A composite of all images is shown for comparison. **E** – In-gel fluorescence
572 screening of reporter protein signals. One representative transformant from each strain was
573 subjected to SDS-PAGE and imaged using the ChemStudio Plus with the same filter sets as
574 above. The signal from each reporter appears as a single band, which were then combined to
575 create a composite image. Colors in D and E have been incorporated digitally using the
576 VisionWorks ver. 9.0 software. Full-length images can be found in Supplemental Figure 2. MW –
577 molecular weight, MW + CTP – total molecular weight with chloroplast targeting peptide, L –
578 ladder, B – mTagBFP2, T – mTFP1, V – mVenus, KO – mKO_k, LSS – LSSmOrange, S – mScarlet,
579 PSS-Ponceau S staining.
580

581 **3.3 Overexpression of *IblspS* results in volatile isoprene production**

582 We wanted to test the heterologous expression of isoprene synthase in *C. merolae* using
583 the transformation and some of the screening tools described before. Terpenoids, also
584 known as isoprenoids, constitute a diverse class of natural compounds many of which
585 are essential metabolites found in all organisms where they play roles in regulating
586 electron transfer, participate in photosynthesis, and a host of other cellular functions
587 (Masyita et al., 2022). Isoprenoids are generated from either the 2-C-methyl-D-erythritol
588 4-phosphate (MEP) or mevalonate (MVA) pathways to produce the 5-carbon prenylated
589 precursors of terpenoids, isopentyl- or its isomer dimethylallyl- diphosphate (IPP and
590 DMAPP, respectively) (Lichtenthaler, 1999; Perez-Gil et al., 2024; Pu et al., 2021).
591 DMAPP is used by many plants to reduce reactive oxygen species stress through the
592 cleavage of the diphosphate group and release of the 5-carbon volatile molecule isoprene
593 through the action of isoprene synthases. Isoprene production has been engineered into
594 several microbes, both as a means by which to determine how much carbon flux can be
595 diverted to this product and because it represents a bulk platform chemical for use in the

596 production of rubber or jet fuels (Aldridge et al., 2021; Chaves & Melis, 2018; Diner et al.,
597 2018; Gomaa et al., 2017; Rana et al., 2022; Yahya et al., 2023). Based on in *silico*
598 studies, only the MEP pathway is found in the chloroplast of *C. merolae*, where it
599 generates all required precursors for cellular terpenoids (Grauvogel & Petersen, 2007;
600 Lohr et al., 2012). *C. merolae* does not naturally produce volatile isoprene and we found
601 no evidence of isoprene synthase in its genome. We sought to determine whether we
602 could engineer the production of isoprene from *C. merolae* using our modular plasmid
603 toolkit. We chose this volatile product as the alga can grow to high densities on CO₂ and
604 its cultivation temperature (42 °C) is higher than the boiling point of isoprene (34 °C) which
605 should facilitate its production.

606 Many isoprene synthases (IspSs) have been heterologously expressed in microbial hosts,
607 including IspS from the poplar tree (*Populus alba*; (Gao et al., 2016)), the Kudzu vine
608 (*Pueraria montana*; (Gomaa et al., 2017)), and eucalyptus (*Eucalyptus globulus*; (Englund
609 et al., 2018; Gao et al., 2016)). The IspS gene from *I. batatas* (sweet potato; *lblspS*) was
610 chosen for heterologous expression in *C. merolae* as it exhibited robust isoprene
611 production in our previous tests in the green alga *C. reinhardtii* (Yahya et al., 2023). The
612 amino acid sequence for *lblspS* was synthetically optimized for expression from the *C.*
613 *merolae* nuclear genome after removal of its native plastid targeting peptide and
614 expressed as an N-terminal fusion with mVenus (Figure 4A). This was done both to
615 facilitate the identification of robustly expressing clones and to aid protein stability
616 (Grauvogel & Petersen, 2007; Lohr et al., 2012; Yahya et al., 2023). The native plastid
617 transit peptide from DNA Gyrase B was used to target the heterologous enzyme to the
618 algal plastid. We also chose this enzyme as an *in vitro* study had shown the optimum
619 catalytic activity for this enzyme was 42 °C, the same as the alga's optimum cultivation
620 temperature (Li et al., 2019), adding to our interest in its use in *C. merolae*.

621 After transformation of the linearized plasmid, in-gel fluorescence screening was used to
622 identify the fusion protein expression in transformants selected for mVenus signal. The
623 correct molecular mass of the fusion protein was observed (Figure 4B). The transformant
624 showing the highest expression was then chosen and grown in 400 mL Algernon
625 photobioreactors (Algenuity, UK) to test growth and isoprene accumulation over 6 days
626 using different light regimes in parallel photobioreactors using a multi-port online

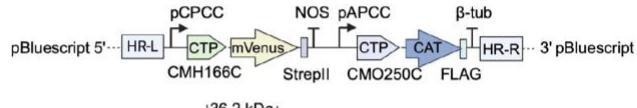
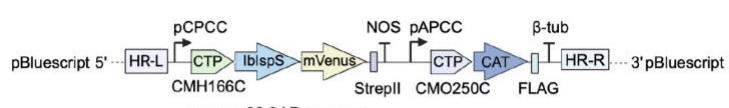
627 headspace analyzer (Figure 4C–H). The parental *C. merolae* 10D, as well as an mVenus
628 expressing control, were also grown in parallel and their headspaces were compared to
629 the transformant. The transformant was subjected to either day-night cycling or 24-hour
630 continuous illumination using two different settings.

631 All strains grew in their respective conditions as observed by live monitoring of optical
632 density throughout the cultivation (Figure 4D). No isoprene was detected in either parental
633 or mVenus alone controls, however, isoprene was continuously detected from the
634 transformant expressing the *lblspS* (Figure 4E). The isoprene detected was dependent
635 on illumination conditions, with both continuous illumination cultures reaching the same
636 maximum output by day 3 and exhibiting a reduction in the later stages of cultivation
637 (Figure 4E). This did not coincide with the optical density measurements, which continued
638 to increase until day 5 (Figure 4D). The cultures with 12:12 illumination and dark cycles
639 exhibited daily isoprene production which followed the increasing and lowering of the light
640 programs (Figure 4F). This may indicate that the CPCC promoter is dynamically
641 controlled by light as very low levels of isoprene were observed in non-illuminated
642 conditions daily. Isoprene production was lower in constant 1200 μ E illumination than 750
643 μ E, which may indicate other levels of pathway flux regulation if the promoter is light-
644 controlled. The daily accumulated isoprene production was measured (Figure 4G) and
645 totaled (Figure 4H), with the overall highest amount in the continuous illumination at 750
646 μ E light yielding 80 mg isoprene/L culture in 6 days. This is already higher than ~55 mg/L
647 achieved by expression of the same gene alone in the green alga *C. reinhardtii* (Yahya
648 et al., 2023). The productivity was highest for both continuous cultivations on days 3-4
649 (Figure 4G), which may also mean growth stage and culture densities play a role in
650 transgene expression. Further systematic investigations of promoter expression rates
651 during cultivation and influences of cultivation conditions will be the subject of follow-up
652 studies.

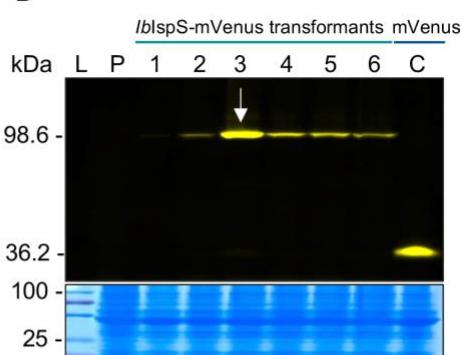
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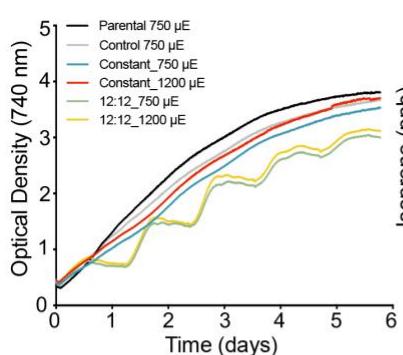
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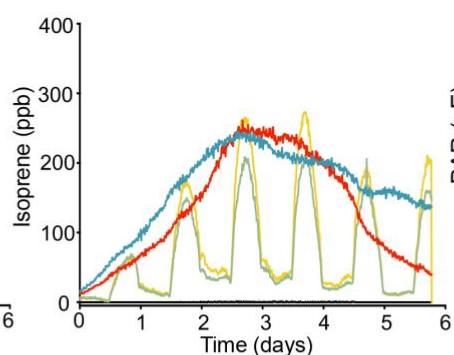
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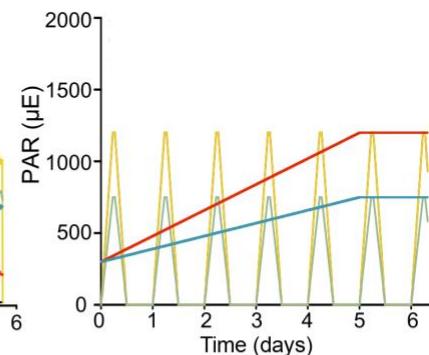
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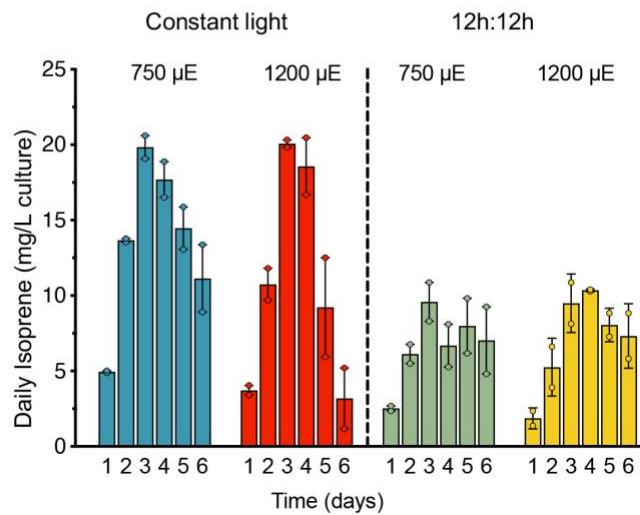
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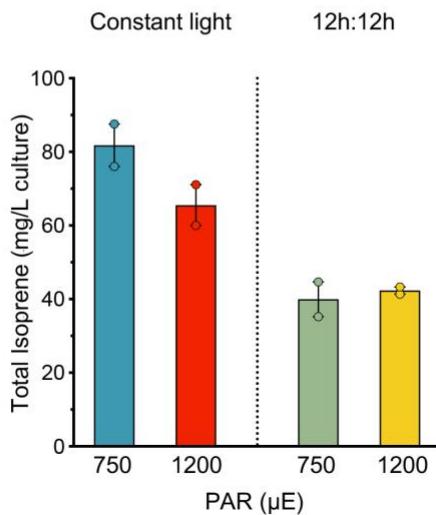
F



G



H



655 **Figure 4.** Characterization of isoprene production in an *IblspS* expressing *C. merolae*
656 transformant. **A** – Isoprene synthase (*IspS*) expression plasmid (top) and negative control
657 plasmid expressing mVenus (bottom). The *IblspS* gene was directly fused to mVenus and
658 has a predicted molecular mass of 98.6 kDa in contrast to mVenus alone (36.2 kDa). **B** –
659 Molecular mass of the direct fusion between *IblspS*-mVenus vs. mVenus alone confirmed
660 by in-gel fluorescence analysis. Six *IblspS*-mVenus expressing transformants were
661 compared and the transformant with the strongest expression (arrow) was selected for
662 further experiments. **C** – from left to right: Algem photobioreactors (Algenuity, UK), Hiden
663 Analytical HPR-20 R&D headspace gas analysis system (UK), and 20-port gas inlet. **D** –
664 Optical densities at 740 nm (OD_{740nm}) measured every 10 min during cultivation in Algem
665 photobioreactors at different light intensities, and either constant light or under a 12 h
666 light:12 h dark cycle. **E** – Volatile isoprene concentration in headspace under light regimes
667 is shown in F. **F** – Light profiles used for each biological duplicate. For constant
668 illumination, the light intensity increased linearly from 350 μ E to the final experimental
669 intensities (i.e., 720 and 1200 μ E) after 120 h. **G** – Daily cumulative isoprene recorded in
670 each condition. **H** – Cumulative isoprene produced during the entire cultivation period of
671 7 days.

672
673

674 **Conclusions**

675 In this work, we optimized the CAT transformation and selection protocol. This reduces
676 the time from transformation to colony selection from about four weeks to 10 days. This
677 shortened time frame will be beneficial for the often necessary iterative transformations
678 involved in engineering strains. *C. merolae* 10D is a promising alternative photosynthetic
679 cell chassis to green algae because of its unique cultivation conditions, possibilities of
680 transgene HR integration, and stable transgene expression. In this work, we used *in-silico*
681 design and *de novo* construction of transgene expression constructs to demonstrate the
682 speed with which engineering concepts can be implemented in this host. Through this
683 optimized transformation and selection protocol, colonies can be recovered within a
684 reasonable time frame to enable iterative engineering activities. We demonstrated the
685 production of engineered volatile isoprene as a proof of concept, but many other targets
686 that require the introduction of multiple gene pathways are now more feasible to
687 investigate. Given its stable cultivation and requirement for photoautotrophic growth, *C.*
688 *merolae* is an interesting algal host for scaled cultivation and bioproduction concepts.
689 Further understanding of the behavior of promoters and terminators under different
690 conditions will be required to determine how expressed genes will behave in different
691 cultivation conditions. *C. merolae* represents an interesting emerging model alga that
692 could be used for many biotechnological investigations. Future work should broaden its
693 molecular toolkit with antibiotic-based, counter-selectable markers and further examples
694 of metabolic engineering for which the work presented here will be a useful foundation.

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705 **Conflict of interest**

706 The authors declare that they have no conflict of interest.

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739 **Supplementary figures legends**

740 **Suppl. Figure 1.** Full-length images of the molecular screening of mVenus-expressing
741 transforms. **A** – Polymerase chain reaction (PCR) to confirm integration of the linearized
742 plasmid at the D184-185 neutral locus (insert) and presence of the selectable marker (CAT) in 24
743 transforms. **B** – Plate-level fluorescence analysis of the same transforms on Gellan gum
744 plates stained with amido black. 10 μ L of liquid culture were spotted per transformant along with
745 the parental strain (top) to compare for Chlorophyll a vs mVenus fluorescent emission, measured
746 at the indicated wavelengths using ChemStudio Plus. **C** – In-gel fluorescence also used to assess
747 the expression level of mVenus in the 24 transforms. The expected molecular weight of
748 mVenus is ~26 kDa. CBB: Coomassie brilliant blue stain included as a loading control.

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750 **Suppl. Figure 2. A-F** – Raw in-gel fluorescence images captured using different filter sets. Filters
751 and exposure times for different fluorophores are indicated. Images were captured in ChemStudio
752 plus. **G** – Ponceau S staining is also included as a loading control.

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754 **Supp. Figure 3.** Quantitative PCR (qPCR) optimization **A** – Electrophoresis gel showing the
755 results from a thermal gradient PCR to determine the optimal annealing temperature of the
756 primers. A no-template control (NTC; DNA replaced with water) was included. Arrows indicate the
757 best-predicted temperature (~60 °C) for both primer sets targeting regions within mVenus and
758 60S rDNA (reference gene). **B** – Standard curve to measure the efficiency of the amplicon
759 doubling. 91.0% and 109.6% were obtained for 60S rDNA and mVenus, respectively. **C-D** –
760 Template amplification for both target genes when 5 concentrations of genomic DNA were tested
761 (1/5, 1/25, 1/125, 1/625, and 1/3125). **E-F** – Meltcurve generated by the CFX Maestro software.
762 One peak confirms one product is being generated without the presence of non-specific binding.
763 **G** – Cq values of the amplification of 60S rDNA and mVenus for 8 different transforms. Cq
764 values were measured in technical triplicates for each primer set and the standard error is
765 expressed with the error bars.

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