

# Lager yeast design through meiotic segregation of a fertile *Saccharomyces cerevisiae* x *Saccharomyces eubayanus* hybrid

Kristoffer Krogerus<sup>1,2</sup>, Frederico Magalhães<sup>1,2</sup>, Sandra Castillo<sup>1</sup>, Gopal Peddinti<sup>1</sup>, Virve Vidgren<sup>1</sup>, Matteo De Chiara<sup>3</sup>, Jia-Xing Yue<sup>3,§</sup>, Gianni Liti<sup>3</sup>, Brian Gibson<sup>1,4\*</sup>

<sup>1</sup> VTT Technical Research Centre of Finland, Tietotie 2, P.O. Box 1000, FI-02044 VTT, Espoo, Finland

<sup>2</sup>Department of Biotechnology and Chemical Technology, Aalto University, School of Chemical Technology, Kemistintie 1, Aalto, P.O. Box 16100, FI-00076 Espoo, Finland

<sup>3</sup>Institute for Research on Cancer and Ageing of Nice (IRCAN), CNRS UMR 7284, INSERM U1081, University of Nice Sophia Antipolis, Nice, France , 06107 Nice, France

<sup>4</sup>Technische Universität Berlin, Chair of Brewing and Beverage Technology, Ackerstraße 76, 13355 Berlin, Germany

<sup>§</sup>Current Address: State Key Laboratory of Oncology in South China, Collaborative Innovation Center for Cancer Medicine, Sun Yat-sen University Cancer Center, Guangzhou, China.

Keywords:

Lager yeast, *S. eubayanus*, brewing, hybrid, tetraploid, sporulation

\*Corresponding author. Tel : +49 (30) 314 27 291, Email: [brian.gibson@tu-berlin.de](mailto:brian.gibson@tu-berlin.de)

## Abstract

Yeasts in the lager brewing group are closely related and consequently do not exhibit significant genetic variability. Here, an artificial *Saccharomyces cerevisiae* × *Saccharomyces eubayanus* tetraploid interspecies hybrid was created by rare mating, and its ability to sporulate and produce viable gametes was exploited to generate phenotypic diversity. Four spore clones obtained from a single ascus were isolated, and their brewing-relevant phenotypes were assessed. These F1 spore clones were found to differ with respect to fermentation performance under lager brewing conditions (15 °C, 15 °Plato), production of volatile aroma compounds, flocculation potential and

temperature tolerance. One spore clone, selected for its rapid fermentation and acetate ester production was sporulated to produce an F2 generation, again comprised of four spore clones from a single ascus. Again, phenotypic diversity was introduced. In two of these F2 clones, the fermentation performance was maintained and acetate ester production was improved relative to the F1 parent and the original hybrid strain. Strains also performed well in comparison to a commercial lager yeast strain. Spore clones varied in ploidy and chromosome copy numbers, and faster wort fermentation was observed in strains with a higher ploidy. An F2 spore clone was also subjected to 10 consecutive wort fermentations, and single cells were isolated from the resulting yeast slurry. These isolates also exhibited variable fermentation performance and chromosome copy numbers, highlighting the instability of polyploid interspecific hybrids. These results demonstrate the value of this natural approach to increase the phenotypic diversity of lager brewing yeast strains.

## Contribution to the field

Lager beer fermentations have traditionally been carried out with natural *S. cerevisiae* × *S. eubayanus* hybrids. These strains possess both the ability to tolerate low temperatures and the ability to utilize efficiently wort sugars. However, being closely related, strains within the group exhibit limited phenotypic variability. Since the recent discovery of wild strains of *S. eubayanus*, it has been possible to generate lager yeast hybrids artificially, thereby increasing the genetic and phenotypic diversity of lager brewing strains. Here, to demonstrate the potential for further increased diversity, a constructed tetraploid hybrid was sporulated and spore clones derived from a single ascus were evaluated with respect to fermentation performance (sugar utilization, stress tolerance and volatile aroma synthesis). Meiosis introduced variability in a number of key parameters. One fertile spore clone from this F1 generation was sporulated to introduce further diversity and to demonstrate the potential of clone selection in steering phenotypes in a desirable direction. Genome instability of hybrids was observed, but this can be exploited to further increase diversity. This was demonstrated by assessing performance of variants isolated after ten consecutive rounds of fermentation. The approach allows for the introduction of phenotypic diversity without the need for targeted genetic modification.

## Introduction

Industrial lager yeast are derived from limited genetic stock. The *Saccharomyces pastorianus* yeast strains used for lager beer fermentation are natural interspecies hybrids of *S. cerevisiae* and *S. eubayanus* (Liti et al., 2005; Dunn and Sherlock, 2008; Nakao et al., 2009; Libkind et al., 2011; Walther et al., 2014; Gallone et al., 2019; Langdon et al., 2019). Exactly when or how the original hybridization occurred has been debated but the yeast in use today have originated from a limited number of strains which were isolated from lager fermentations in Central Europe in the late 19th century, when the use of pure cultures in brewing became common (Gibson and Liti, 2015; Gallone et al., 2019; Gorter De Vries et al., 2019). Lager strains originally arose after one or possibly two hybridization events that probably occurred when a domesticated strain of *S. cerevisiae* encountered a contaminant *S. eubayanus* strain during a traditional ale fermentation (Dunn and Sherlock, 2008; Walther et al., 2014; Baker et al., 2015; Monerawela et al., 2015; Okuno et al., 2015; Gallone et al., 2019; Salazar et al., 2019). A hybrid of the two species would have benefited by inheriting the superior fermentation performance of the ale strain, in particular the ability to use the key wort sugar maltotriose (Gibson et al., 2013), and the cryotolerance of the *S. eubayanus* strain (Gibson et al., 2013; Hebly et al., 2015). No naturally-occurring strains of *S. pastorianus* have been (knowingly) isolated since the 19<sup>th</sup> century and it is unlikely that such strains will be found in the future. In addition, being interspecies hybrids and mostly aneuploid, existing strains exhibit low sporulation efficiency and spore viability. As such, increasing diversity through meiotic recombination and sexual mating, while possible, remains challenging (Gjermansen and Sigsgaard, 1981; Sanchez et al., 2012; Ota et al., 2018; Turgeon et al., 2021), in particular without the aid of targeted genetic intervention (Ogata et al., 2011; Xu et al., 2015; Alexander et al., 2016; Xie et al., 2018). Greater functional diversity amongst lager brewing yeast would be of advantage to the brewing industry, particularly as there now exists a demand for more efficient resource utilization and an increased trend for variety in beer characteristics (Kellershohn and Russell, 2015).

The discovery of *S. eubayanus* (Libkind et al., 2011) has, for the first time, allowed creation of *de novo* *S. cerevisiae* x *S. eubayanus* hybrids, and strains thus formed show strong fermentation performance compared to the parental strains as well as producing distinct flavour profiles (Hebly et al., 2015; Krogerus et al., 2015, 2016, 2017; Mertens et al., 2015; Alexander et al., 2016; Gorter de Vries et al., 2019). However, both sporulation efficiency and spore viability of *de novo* interspecies yeast hybrids are limited (Marinoni et al., 1999; Greig et al., 2002; Sebastiani et al., 2002; Bozdog et al., 2021) just as they are in the naturally occurring *S. pastorianus* strains. Post-zygotic infertility is a defining feature of allodiploid yeast (Naumov, 1996). However, sterility is not necessarily an obstacle

to a hybrid's fitness as clonal propagation allows such strains to survive indefinitely, and potentially to take advantage of the inherited phenotypes from both parental strains. The lager yeast *S. pastorianus* is, in fact, the classic example of this phenomenon (Kielland-Brandt and Nilsson-Tillgren, 1995). A number of factors may contribute to hybrid sterility, though recent research suggest that the inability of diverged chromosomes to undergo recombination is a key factor (Bozdag et al., 2021). Regardless of the mechanism involved, a consequence of sterility is that increased diversity through normal chromosomal recombination and cross-over during meiosis is not possible. However, there are mechanisms by which fertility can be recovered. One such route is endoreplication, whereby a sterile diploid hybrid doubles its genome content to become an allotetraploid capable of producing viable diploid spores (Sebastiani et al., 2002). The species barrier can similarly be overcome by mating diploid parents to generate an allotetraploid hybrid (Gunge and Nakatomi, 1972; Greig et al., 2002; Krogerus et al., 2017; Charron et al., 2019; Naseeb et al., 2021). Meiotic segregants derived from such crosses may be expected to vary considerably due to the segregation of orthologous genes from the parental strains and the creation of unique biochemical pathways and regulatory mechanisms (Landry et al., 2007), particularly if there exists a high degree of heterozygosity in the parental strains.

In an effort to produce diverse strains of *S. cerevisiae* x *S. eubayanus* for use in the brewing industry, a fertile tetraploid hybrid strain was here created through rare mating of an ale strain and the type strain of *S. eubayanus*. This hybrid strain was sporulated and four sibling spores derived from a single ascus were isolated. The brewing fermentation performance of each F1 meiotic segregant derived from this strain was characterized and compared with that of its siblings and the original tetraploid strain as well as the original diploid *S. cerevisiae* and *S. eubayanus* parents. Two of the F1 meiotic segregants were found to be fertile tetraploids and the isolation of F2 ascus siblings from the best-performing strain was carried out in order to further improve fermentation performance and flavour production. In an effort to assess the genotypic and phenotypic stability of the hybrids, one of the F2 spore clones was passaged 10 times in all-malt brewer's wort and fermentation performance of this serial repitched yeast slurry and three single cell cultures derived from this population were assessed. Genome sequences were analysed to determine the main genetic changes (SNP, CNV, structural variation) associated with the observed changes. It is our contention that this approach is a feasible method for selectively producing natural, genetically and phenotypically diverse strains for the lager brewing industry.

## Materials & Methods

### *Yeast strains*

The two parental strains were *S. cerevisiae* VTT-A-81062 (VTT Culture Collection, Finland), an industrial brewer's yeast strain, and the *S. eubayanus* type strain VTT-C12902 (VTT Culture Collection, Finland; deposited as CBS12357 at CBS-KNAW Fungal Biodiversity Centre). The industrial lager strain A-63015 was included to compare performance of *de novo* hybrids with that of an industrial strain. A tetraploid hybrid (A-81062 × C12902) strain was created in a previous study (Krogerus et al. 2017) and is deposited in the VTT Culture Collection as A-15225. Meiotic segregants of this strain derived from an individual ascus are deposited as A-15226, A-15227, A-15228 and A-15229. Further meiotic segregants of the tetraploid strain A-15227 are deposited as A-16232, A-16233, A-16234, A-16235. Strain A-16235 was further passaged through 10 consecutive batch fermentations in 15 °Plato wort, after which three single cell isolates were isolated from the yeast slurry. These isolates are here referred to as A235 G10 1-3.

### *Generation of meiotic segregants*

The meiotic segregants of the tetraploid interspecific hybrid A-15255 were obtained by first culturing A-15255 in YPM medium (1% yeast extract, 2% peptone, 4% maltose) at 20 °C overnight. It was then transferred to pre-sporulation medium (0.8% yeast extract, 0.3% peptone, 10% glucose) at a starting OD600 of 0.3 and allowed to grow for 20 hours at 20 °C. The yeast was then washed with 1% potassium acetate and a thick suspension was plated onto sporulation agar (1% potassium acetate and 2% agar). The yeast was allowed to sporulate for 7 days at 25 °C. Meiotic segregants were obtained by dissecting tetrad ascospores treated with Zymolyase 100T (US Biological, USA) on YPD agar with a micromanipulator. Spore viability was calculated based on the amount of colonies formed from the dissection of up to 20 tetrads.

### *DNA content by flow cytometry*

Flow cytometry was performed on the yeast strains essentially as described by Haase & Reed (2002) and Krogerus et al. (2016). Briefly, the yeast strains were grown overnight in YPD medium (1% yeast extract, 2% peptone and 2% glucose), after which cells were fixed in 70% ethanol, treated with RNase A (0.25 mg mL<sup>-1</sup>) and Proteinase K (1 mg mL<sup>-1</sup>), stained with SYTOX Green (2 µM; Life Technologies, USA), and their DNA content was determined using a FACSaria cytometer (Becton Dickinson). Measurements were performed on duplicate independent yeast cultures, and 100 000 events were collected per sample during flow cytometry.

# **Genome sequencing and analysis**

Genome assemblies of both parent strains, *S. cerevisiae* A-81062 and *S. eubayanus* C-12902, were first obtained in order to create a reference genome to which sequencing reads from the hybrid strains could be aligned. A long-read assembly of *S. eubayanus* C-12902 was obtained from Brickwedde et al. (2018). *S. cerevisiae* A-81062 has been sequenced previously by our group using an Oxford Nanopore Technologies MinION (Krogerus et al., 2019) and with Illumina technology (Krogerus et al., 2016). Reads were accessed from SRR9129759 and SRR2911435, respectively. Here, the long reads were *de novo* assembled using the LRSDAY (version 1.4) pipeline (Yue and Liti, 2018). The initial assemblies were produced with smartdenovo (available from <https://github.com/ruanjue/smartdenovo>) using default settings. The assembly was first polished with medaka (1.2.0; available from <https://github.com/nanoporetech/medaka>), followed by two rounds of short-read polishing with Pilon (version 1.23; Walker et al., 2014). Alignment of long reads for medaka was performed with minimap2 (version 2.17-r941; Li, 2018). The contigs in the polished assemblies were then scaffolded with Ragout (version 2.3; Kolmogorov et al., 2014) to *S. cerevisiae* S288C (R64-2-1). Because of the relatively high heterozygosity of *S. cerevisiae* A-81062, two haplotypes were further produced through phasing in WhatsHap (version 1.0; Martin et al., 2016). Short reads were first mapped to above scaffolds, and variants were called with FreeBayes (version 1.32; Garrison and Marth, 2012). Long reads were also mapped to the above scaffolds with minimap2, and the resulting VCF and long-read BAM files were then passed to WhatsHap. The two haplotypes of *S. cerevisiae* A-81062 were then extracted from the resulting phased VCF. Assembly statistics are available in Supplementary Table S1 and Supplementary Figure S1, while the A-81062 assembly is available as Supplementary Data 1. A reference genome for the analysis of the hybrid strains was produced by concatenating *S. cerevisiae* A-81062 haplotype 1 with the obtained assembly of *S. eubayanus* C-12902. The genomes of both parent strains were also separately annotated using MAKER2 (Holt and Yandell, 2011) as implemented in the LRSDAY pipeline. A horizontal gene transfer event from *Torulaspora microellipsoides* in the *S. cerevisiae* A-81062 genome was identified by mapping chromosome XV to scaffold FYBL01000004.1 of *T. microellipsoides* CLIB830 (NCBI GCA\_900186055.1; Galeote et al., 2018) using minimap2 (with ‘-x asm20’ parameter). Alignments were visualized with the ‘pafr’-package for R (<https://github.com/dwinter/pafr>).

The tetraploid hybrid A-15225 and all derived spore clones and G10 isolates were sequenced by Biomedicum Genomics (Helsinki, Finland). The sequencing of A-15225 has been described previously in Krogerus et al. (2017) and reads are available from NCBI-SRA SRR5141258 (referred to as ‘Hybrid H1’). In brief, an Illumina KAPA paired-end 150 bp library was prepared for each strain



and sequencing was carried out with a NextSeq 500 instrument. The newly described Illumina sequencing reads have been submitted to NCBI-SRA under BioProject number PRJNA357993. Paired-end reads from the NextSeq 500 sequencing were trimmed and filtered with fastp using default settings (version 0.20.1; Chen et al., 2018). Trimmed reads were aligned to the concatenated reference genome described above using BWA-MEM (Li and Durbin, 2009), and alignments were sorted and duplicates were marked with sambamba (version 0.7.1; Tarasov et al., 2015). Variants were jointly called in the twelve hybrid strains using FreeBayes (version 1.3.2; Garrison and Marth, 2012). Variant calling used the following settings: --min-base-quality 30 --min-mapping-quality 30 --min-alternate-fraction 0.25 --min-repeat-entropy 0.5 --use-best-n-alleles 70 -p 2. The resulting VCF file was filtered to remove variants with a quality score less than 1000 and with a sequencing depth below 10 per sample using BCFtools (Li, 2011). The haplotype blocks in the meiotic segregants were obtained from the filtered VCF file by clustering consecutive reference (haplotype 1) or alternative (haplotype 2) allele calls using the vcf\_process.pl script from <https://github.com/wl13/BioScripts>. Variants were annotated with SnpEff (version 4.5covid19; Cingolani et al., 2012). Visualizations were performed in R using the ‘karyoploter’ package (Gel and Serra, 2017). Chromosome copy numbers were estimated based on the median coverage in 10kb windows across each contig in the reference genome as calculated with mosdepth (version 0.2.6; Pedersen and Quinlan, 2018). Alignment of reads to the right arm of *S. cerevisiae* chromosome XV was visualized with samplot (<https://github.com/ryanlayer/samplot>).

Structural variations in the *S. cerevisiae* A-81062 parent strain were identified using long sequencing reads. Long reads were first aligned to the *de novo* assembly produced above using NGMLR (version 0.2.7; Sedlazeck et al., 2018), after which structural variations were called from the alignment using Sniffles (version 1.0.12; Sedlazeck et al., 2018). Variants were annotated with SnpEff (Cingolani et al., 2012). Gene ontology enrichment analysis on the set of genes affected by heterozygous structural variations was carried out with YeastMine (Balakrishnan et al., 2012). Structural variations in the hybrid strains were estimated from split and discordant Illumina reads using LUMPY (Layer et al., 2014) and genotyped with svtyper (Chiang et al., 2015) as implemented in smooove (version 0.2.6; <https://github.com/brentp/smoove>). Variations in all twelve hybrid strains were jointly called, and the resulting VCF was filtered to remove sites with an imprecise breakpoint or a quality score less than 100 using BCFtools (Li, 2011).

## ***Fermentations***

Yeast performance was determined in fermentations carried out at 15 °C in a 15 °Plato all-malt wort. Yeast was propagated essentially as described previously (Krogerus et al. 2015) with the use of a

‘Generation 0’ fermentation prior to the actual experimental fermentations. The experimental fermentations were carried out in duplicate, in 2-L cylindroconical stainless steel fermenting vessels, containing 1.5 L of wort medium. The 15 °Plato wort was produced at the VTT Pilot Brewery from barley malt and was oxygenated to 15 mg L<sup>-1</sup> prior to pitching. Yeast was inoculated at a rate of 5g L<sup>-1</sup> to the wort. Wort samples were drawn regularly from the fermentation vessels aseptically, and placed directly on ice, after which the yeast was separated from the fermenting wort by centrifugation (9000 × g, 10 min, 1 °C). Samples for yeast-derived flavour compounds and fermentable sugars were taken from the beer.

### ***Wort and beer analysis***

The specific gravity, alcohol level (% v/v) and pH of samples was determined from the centrifuged and degassed fermentation samples using an Anton Paar Density Meter DMA 5000 M (Anton Paar GmbH, Austria) with Alcolyzer Beer ME and pH ME modules (Anton Paar GmbH, Austria). Concentrations of fermentable sugars (glucose, fructose, maltose and maltotriose) were measured by HPLC using a Waters 2695 Separation Module and Waters System Interphase Module liquid chromatograph coupled with a Waters 2414 differential refractometer (Waters Co., Milford, MA, USA). An Aminex HPX-87H Organic Acid Analysis Column (300 × 7.8 mm, Bio-Rad) was equilibrated with 5 mM H<sub>2</sub>SO<sub>4</sub> (Titrisol, Merck, Germany) in water at 55 °C and samples were eluted with 5 mM H<sub>2</sub>SO<sub>4</sub> in water at a 0.3 ml/min flow rate.

Yeast-derived flavour compounds were determined by headspace gas chromatography with flame ionization detector (HS-GC-FID) analysis. 4 mL samples were filtered (0.45 µm), incubated at 60 °C for 30 minutes and then 1 mL of gas phase was injected (split mode; 225 °C; split flow of 30 mL min<sup>-1</sup>) into a gas chromatograph equipped with a FID detector and headspace autosampler (Agilent 7890 Series; Palo Alto, CA, USA). Analytes were separated on a HP-5 capillary column (50m × 320 µm × 1.05 µm column, Agilent, USA). The carrier gas was helium (constant flow of 1.4 mL min<sup>-1</sup>). The temperature program involved 50 °C for 3 min, 10 °C min<sup>-1</sup> to 100 °C, 5 °C min<sup>-1</sup> to 140 °C, 15 °C min<sup>-1</sup> to 260 °C and then isothermal for 1 min. Compounds were identified by comparison with authentic standards and were quantified using standard curves. 1-Butanol was used as internal standard.

### ***Yeast analysis***

The yeast dry mass content of the samples (i.e. yeast in suspension) was determined by washing the yeast pellets gained from centrifugation with 25 mL deionized H<sub>2</sub>O and then suspending the washed yeast in a total of 6 mL deionized H<sub>2</sub>O. The suspension was then transferred to a pre-weighed



porcelain crucible, and was dried overnight at 105° C and allowed to cool in a desiccator before the change of mass was measured. Yeast viability was measured from the yeast that was collected at the end of the fermentations using a Nucleocounter® YC-100™ (ChemoMetec). Flocculation of the yeast strains was evaluated using a modified Helm's assay (D'Hautcourt and Smart, 1999).

## ***Data and statistical analysis***

Data and statistical analysis on the fermentation and yeast data was performed with R (<http://www.r-project.org/>). One-way ANOVA and Tukey's post hoc test was performed using the 'agricolae' package (De et al., 2017). Values were considered significantly different at  $p < 0.05$ . Heatmaps were drawn with the 'pheatmap' package (Kolde, 2015).

## **Results**

### ***Hybrid generation and genomic analysis***

The set of 12 *de novo* hybrid strains used in this study were generated according to Figure 1. The tetraploid interspecies hybrid A225, from a cross between the *S. cerevisiae* A62 ale strain and the *S. eubayanus* C902 type strain, was obtained with 'rare mating' in a previous study (Krogerus et al., 2017). This interspecies hybrid sporulated efficiently and spores showed a viability of 55%. A set of four F1 segregants (A226-A229), all derived from the same ascus, were isolated. F1 segregant A227 also sporulated efficiently, and a set of four F2 segregants (A232-A235) were derived from this strain. F2 segregant A235 was further subjected to ten consecutive batch fermentations in 15 °P wort (corresponding to approximately 30-40 cells doublings), and three single cell isolates (A235 G10 1-3) were randomly selected from the resulting yeast population.

For the genomic analysis of the hybrid strains, a new *de novo* assembly of parent strain *S. cerevisiae* A62 was produced for use as reference genome. The genome of A62 has been assembled previously using a hybrid strategy (assembly from 150 bp Illumina reads, and scaffolding with PacBio reads) (Krogerus et al., 2016). Here, a long-read assembly was instead produced with smartdenovo using reads generated with the Oxford Nanopore MinION from our previous study (Krogerus et al., 2019). The assembly was polished once with long reads in Medaka, and twice with Illumina reads in Pilon. The resulting assembly consisted of 21 scaffolds (including the 16 chromosomes and mitochondrial DNA) and spanned a genome size of 12.68 Mbp (assembly statistics available in Supplementary Table S1 and Supplementary Figure S1). A total of 29517 heterozygous single nucleotide polymorphisms were detected, corresponding to a heterozygosity of around 0.23%. The heterozygous SNPs were phased in whatshap using the long sequencing reads, and the two haplotypes were

extracted. 90% of the heterozygous SNPs (26569) were phased into a total of 29 blocks (1.45 per scaffold). The first haplotype was selected to be used as reference for the *S. cerevisiae* A62 parent strain. The reference genome for the *S. eubayanus* C902 parent strain was obtained from Brickwedde et al. (2018). The genomes were separately annotated using the MAKER-based pipeline in LRSDAY, and a total of 5945 and 5430 protein-coding genes were detected, respectively. For analysis of the hybrid strains produced in this study, a concatenated reference genome of *S. cerevisiae* A62 and *S. eubayanus* C902 was used.

### Chromosome copy number variation

Chromosome copy numbers of the F1 hybrid and derived spore clones were estimated based on median coverage of the sequencing reads and flow cytometry with SYTOX Green-staining (fluorescence histograms available in Supplementary Figure S2). Diversity in both ploidy and individual chromosome copy numbers were observed (Figure 2). The two parent strains have been previously shown to be diploid (Krogerus et al., 2016). The genome of the F1 hybrid A225 consisted of two copies of each chromosome from *S. cerevisiae* and *S. eubayanus*. An exception was the *S. cerevisiae* chromosome III with only one copy, likely related to the rare mating. The mitochondrial genome in A225 and derived strains was inherited from *S. eubayanus*.

The four F1 hybrid spores were found to include two tetraploid strains (A226 and A227) and two diploid strains (A228 and A229). The diploid strains contained one copy of each chromosome from both *S. cerevisiae* and *S. eubayanus* (Figure 2). The tetraploid F1 strains contained two copies of each chromosome. Exceptions included chromosome I (three copies from *S. eubayanus* in strain A227), chromosome III (no copy from *S. cerevisiae* in A226 and A227, and an additional copy from *S. eubayanus* in A227), chromosome IV (with an additional copy from *S. eubayanus* in A227) and chromosome XII (four and three copies of the *S. eubayanus* form in A226 and A227, respectively).

Of the four F2 segregants derived from A227, two were again diploid (A232 and A233) and two were tetraploid (A234 and A235). The diploid strains contained one copy of each chromosome from *S. cerevisiae* and *S. eubayanus*, the exception being chromosome III for which only *S. eubayanus* was represented (2 copies) due to the lack of the corresponding *S. cerevisiae* chromosome in the parental A227 strain. Similarly, the diploid F2 hybrids did not contain the *S. cerevisiae* chromosome XII but this was compensated by having two copies of the *S. eubayanus* form of the chromosome. The tetraploid F2 hybrids possessed two copies of both the *S. cerevisiae* and *S. eubayanus* chromosomes with the exception that *S. cerevisiae* chromosome III was absent (three and two copies of the *S.*

315 *eubayanus* form were present in A234 and A235 respectively). Both strains contained four copies of  
316 *S. eubayanus* chromosomes IV and XII from both parental species (Figure 2).

317 Further chromosome copy number variation was observed in the G10 isolates of A235, and  
318 interestingly all three single cell isolates exhibited different profiles (Figure 2). Compared to A235,  
319 all three single cell isolates carried an additional two copies of *S. eubayanus* chromosome III.  
320 Furthermore, A235 G10 1 had lost both copies of *S. cerevisiae* chromosome XII, while A235 G10 2  
321 had lost two out of four copies of *S. eubayanus* chromosome XII.

### 322 Single nucleotide and structural variations

323 Recombination was observed within the parental sub-genomes of the F1 spore clones. As the  
324 reference genome of *S. cerevisiae* A62 was phased, recombination in the *S. cerevisiae* sub-genome  
325 of the F1 spore clones could be easily observed by presence of either of the two haplotype blocks  
326 (Figure 3). Such visualization could not be produced for the *S. eubayanus* sub-genome because of a  
327 considerably lower heterozygosity level (0.002%; Heblly et al., 2015). Of the 24726 heterozygous  
328 SNPs observed in the A225 F1 hybrid (24117 and 609 in the *S. cerevisiae* and *S. eubayanus* sub-  
329 genomes, respectively), 23017 segregated in a 2:2 pattern in the four F1 spore clones. Compared to  
330 A225, a total of 132 *de novo* SNPs were detected in the four F1 spore clones. Of these, 22 were  
331 missense mutations and two conservative in-frame insertions (Table 2). A 2:2 segregation pattern was  
332 observed for many of these SNPs (i.e. mutation present in two out of four spore clones), suggesting  
333 that the mutation might have been heterozygous in the F1 hybrid, despite showing a 0/0 genotype  
334 (i.e. only reference allele detected), and therefore not a true *de novo* mutation.

335 A total of 1726 heterozygous SNPs were observed in the A227 F1 spore clone which was sporulated  
336 to produce the F2 spore clones A232-A235. However, a vast majority of these SNPs remained  
337 heterozygous in all four spore clones (1337), and only 38 segregated in a 2:2 pattern. In contrast to  
338 A227, only 8 *de novo* SNPs were detected in the four F2 spore clones. Of these, seven were intergenic  
339 and one a silent mutation. Hence, the four F2 spore clones were almost identical to A227 at a single  
340 nucleotide level, suggesting that any phenotypic differences between A227 and the four F2 spore  
341 clones are a result of larger-scale genomic variations.

342 Among the three single cell isolates of A235 that had undergone 10 consecutive batch fermentations  
343 in 15 °Plato wort, a total of 33 *de novo* SNPs were found. Only three of these SNPs were shared  
344 between all three single cell isolates. Of the 33 SNPs, three were missense mutations, one was a  
345 conservative inframe deletion, and one a conservative inframe insertion (Table 3). The affected genes

include *PYCI* (YGL062W), encoding a pyruvate carboxylase. Of the remaining, twenty were intergenic and eight were silent mutations.

Structural variations (SVs) in the *S. cerevisiae* A62 parent strain were estimated from the long reads using Sniffles. A total of 94 heterozygous SVs were identified, including 67 deletions, 27 insertions, 3 inversions, 1 duplication and 1 translocation (Supplementary Data 2). These SVs affected 18 genes, and the following cellular component GO terms were significantly enriched among the list: extracellular region (GO:0005576; *p*-value 1.2e-5), anchored component of membrane (GO:0031225; *p*-value 6.4e-4), fungal-type cell wall (GO:0009277; *p*-value 8.2e-4) and cell wall (GO:0005618; *p*-value 0.001). SVs in the F1 hybrid and derived spore clones were estimated from split and discordant Illumina reads using LUMPY through smooove. A total of 39 SVs were detected across the twelve strains (F1 hybrid, F1 spore clones, F2 spore clones, and G10 isolates), including 24 deletions, 2 duplications and 13 translocations (Supplementary Data 3). 12 deletion calls in the *S. cerevisiae* sub-genome of the F1 hybrid were supported by the SVs called for the A62 parent strain using the long reads. Of the 39 SVs in the hybrids, only five were absent from the F1 hybrid, suggesting few *de novo* SVs were formed during meiosis and the 10 consecutive batch fermentations in wort. While there was evidence of recombination within the *S. cerevisiae* sub-genome in the F1 and F2 hybrids, no recombination between the sub-genomes appears to have taken place, as indicated by the lack of split reads mapping to chromosomes from both sub-genomes.

In addition to the above mentioned SVs in the *S. cerevisiae* A62 parent strain, a heterozygous horizontal gene transfer event was observed on the right arm of chromosome XV, which contained an approx. 155 kbp region derived from *Torulaspora microellipsoides* (Supplementary Figure S3). This region includes the shorter 65 kb HGT region C that was originally described in *S. cerevisiae* EC1118 (Novo et al., 2009; Marsit et al., 2015) and is similar in size to the one later observed in *S. cerevisiae* CFC (a brewing strain) as a likely ancestral event (Peter et al., 2018). Because of heterozygosity, only two of the F1 spore clones (A226 and A229) carry this HGT region (Supplementary Figure S4). The presence of the HGT region C in wine yeast has been shown to improve oligopeptide utilization during wine fermentations (Marsit et al., 2015), yielding an advantage in nitrogen-limited media, but its effect in wort fermentations remains unclear.

### ***Phenotypic variation in the strain breeding panel***

A range of brewing-relevant industrial phenotypes were assessed in the twelve *de novo* hybrids and the parent strains. These 22 phenotypes included consumption and uptake of maltose and maltotriose, fermentation rate, flocculation, viability, growth at 4 and 37 °C, and formation of eleven aroma-active

compounds. Extensive phenotypic variation was observed between the strains (Figure 4). Both hierarchical clustering based on Euclidean distance (Figure 4A) and principal component analysis (Figure 4B-C) grouped the F1 hybrid in between the parent strains, while F1 and F2 spore clones grouped around the strain they were derived from (A225 and A227, respectively). As has been observed in previous studies on *de novo* brewing yeast hybrids (Mertens et al., 2015; Krogerus et al., 2016, 2018b), both mid-parent and best-parent heterosis was observed among the different hybrid strains and the various phenotypes.

### *Aroma diversity*

Interest towards beer with novel and diverse flavours is increasing (Aquilani et al., 2015; Carbone and Quici, 2020; Gonzalez Viejo and Fuentes, 2020), and the results here suggest that hybridization and subsequent sporulation can give rise to lager yeast strains with both enhanced and diverse production of aroma-active compounds. 3-methylbutyl acetate, with its banana- and pear-like aroma, is one of the most important yeast-derived flavor compounds in beer (Pires et al., 2014). Here, we measured higher concentrations of this ester in the beer produced with the F1 hybrid A225 compared to either of the parent strains (Figure 4D). Of the four F1 spore clones, one (A227) produced higher levels of 3-methylbutyl acetate than the F1 hybrid. The F1 strain A227 was chosen for further sporulation and spore clone screening due to its high production of 3-methylbutyl acetate. Two out of four F2 spore clones produced the highest levels of 3-methylbutyl acetate among all tested strains, reaching 2.5-fold higher levels than the most productive parent strain (*S. eubayanus* C902). This ester was produced only at very low levels by the *S. cerevisiae* A62 parent strain.

Similarly to 3-methylbutyl acetate, considerable variation was observed for ethyl hexanoate formation. Ethyl hexanoate, with its apple- and aniseed-like aroma, is another important yeast-derived flavour compound in beer (Pires et al., 2014). Again, the F1 hybrid produced higher concentrations of this ester compared to either parent strain (Figure 4E). Of the F1 spore clones, A227 again produced the highest levels of ethyl hexanoate, while the highest levels among all tested strains was observed in the four F2 spore clones derived from A227. Two-fold higher ethyl hexanoate levels were observed in the beers made from these strains compared to the better parent strain (*S. cerevisiae* A62). Low concentrations of this ester were produced by the *S. eubayanus* C902 parent strain and the industrial control *S. pastorianus* A15.

As 3-methylbutyl acetate and ethyl hexanoate formation was strongly associated with the two parent strains, *S. eubayanus* C902 and *S. cerevisiae* A62, respectively, hybridization yielded a strain producing high levels of both. Interestingly, a strain producing several-fold higher levels of both these



esters could be derived by selecting meiotic segregants. Highest concentrations of ethyl hexanoate were seen with the four F2 hybrids. In the case of 3-methylbutyl acetate, the highest concentrations were also seen in F2 hybrids, though in this case only for the two tetraploid strains.

### *Fermentation performance*

In addition to greater aroma diversity, brewers also demand strains with efficient fermentation. As expected based on previous studies with similar hybrids (Krogerus et al. 2015, 2016, 2017), the tetraploid strain A225 fermented wort more rapidly and completely than the parental strains (Figure 4A and 4G). Alcohol level at the end of the hybrid fermentation was 6.7% (v/v) compared to 5.7% and 4.9% for the ale and *S. eubayanus* strain respectively. A direct comparison of the fermentation performance of the tetraploid hybrid and four F1 sibling strains revealed clear differences that were associated with ploidy. The maximum fermentation rate of the tetraploid F1 siblings was slightly higher than that of the parental hybrid (Figure 4G). Alcohol level was higher relative to the parent (approx. 6.5% compared to 6.2%). Fermentation rates of the diploid strains were similar to that of the parental tetraploid in the early stage of the fermentation (up to 72h), but were lower thereafter. Final yields of alcohol in the strains A228 and A229 were 4.2 and 4.4%, respectively. Similarly to the F1 spore clones, the fermentation performance of the F2 spore clones appeared to be associated with ploidy. While little difference was seen in the maximum fermentation rates (Figure 4G), due to similar performance early in fermentation, the tetraploid strains A234 and A235 finished at higher alcohol levels (7.0 and 6.9%, respectively) compared to the diploid strains A232 and A233 (6.0 and 5.7%, respectively). Of the *de novo* hybrid strains, A225-A227 all outperformed the industrial lager yeast A15 that was included as a reference with respect to maximum fermentation rate.

### *Flocculation*

The *S. cerevisiae* A62 parent showed strong flocculation, while flocculation potential was low in the *S. eubayanus* C902 parent strain. The F1 hybrid also showed comparably strong flocculation relative to the parent strain, and interestingly two out of the four F1 siblings showed strong flocculation, while the others showed weak flocculation (Figure 4F). Flocculation potential was not linked to the ploidy of the spore clones, suggesting that the heterozygous genotype of the *S. cerevisiae* A62 parent may be responsible. Indeed, a number of heterozygous SVs linked with extracellular region and cell wall were identified, including a 135 bp deletion in *FLO5* and a 65 bp deletion in *TIR2* (Supplementary Data 2), which could potentially explain this loss of flocculation in half the spore clones. A227 and the F2 spore clones and derived G10 isolates all exhibited weak flocculation. The *TIR2* deletion was



identified from the short-read data, and was present in spore clones A226 (strong flocculation) and A227 (weak flocculation), however the *FLO5* deletion was not detected.

### *Spore viability*

Both the domesticated strains studied here had a low level of sporulation and spore viability. In the A15 lager strain, sporulation was not observed and in the *S. cerevisiae* A62 ale strain, it was only observed at a low level (21%) and of these only 8% were found to be viable. In contrast, the sporulation efficiency of the *S. eubayanus* strain was high and spores were generally viable (Table 1). Sporulation in the A225 tetraploid strain was intermediate between the parents with spore viability measured as 55%. In the F1 and F2 generation, sporulation and spore viability was largely influenced by ploidy with spore viability ranging from 0% to 95%. Diploid strains were found to have low sporulation efficiency and to be sterile. An exception was the diploid F2 spore clone A232, which had a spore viability of 78% (Table 1).

### ***Phenotypic stability of an F2 spore clone***

The phenotypic stability of the three G10 isolates of the F2 segregant A235, isolated after 10 consecutive fermentations in industry-strength all-malt wort, was assessed by comparing the isolates and the G10 mixed population to A235. In wort fermentations, the G10 mixed population did not perform as well as the original A235 strain, despite a relatively rapid fermentation rate in the first 72 hours (Figure 5A). The final alcohol yield was 6.9%, compared to 7.1% for the original strain. It was however clear that the G10 population was phenotypically heterogenous in nature. The three single cell isolates derived from the G10 population showed clearly different capacities to ferment the wort. Weakest performance was observed with isolate 2, best performance with isolate 3 and an intermediate performance with isolate 1. Aroma formation was also affected by the repeated wort fermentations. Significantly lower amounts of 3-methylbutyl acetate were formed by the G10 population and single cell isolates compared to A235 (Figure 5B), while ethyl hexanoate levels in the G10 isolates were similar or slightly lower than A235 (Figure 5C). Furthermore, while A235 was able to sporulate, none of the three single cell isolates produced ascospores when inoculated onto potassium acetate agar (Table 1).

## Discussion

Limited phenotypic and genetic diversity exists between industrial lager yeasts (Okuno et al., 2015; Gallone et al., 2019; Langdon et al., 2019). In this study, we sought to explore how the fertility of a newly created tetraploid *S. cerevisiae* × *S. eubayanus* interspecies hybrid could be exploited to expand the phenotypic diversity of this group. Rare mating was used to produce a polyploid hybrid. This can occur, e.g. by inactivation of one *MAT* locus or through spontaneous gene conversion to produce parental strains that are homozygous for mating type (*MATa/MATa* or *MATα/MATα*) (Gunge and Nakatomi, 1972; Greig et al., 2002; Sipiczki, 2018). In the current study, rare mating appears to have been facilitated through the former mechanism. Sequencing of the F1 hybrid suggests that one *MAT* locus in the diploid parental *S. cerevisiae* cell was lost through whole-chromosome deletion of chromosome III, effectively producing a cell that was hemizygous for mating type. Similar losses of the same chromosome have also recently been observed in artificial *S. cerevisiae* × *S. kudriavzevii* and *Saccharomyces kudriavzevii* × *Saccharomyces uvarum* hybrids (Karanyicz et al., 2017; Morard et al., 2020). What induced the parental *S. eubayanus* cell to engage in rare mating remains unclear. Loss of one copy of chromosome III has previously been observed in allotriploid and allotetraploid hybrids derived from the A62 ale strain (Krogerus et al., 2016). The strain, therefore, appears susceptible to this change and, as a result, is particularly suitable for natural allopolyploid hybridization. To what extent chromosome III loss is responsible for hybridization in interspecies hybrids requires further investigation.

As observed in previous studies on allotetraploid yeast (Greig et al., 2002; Sebastiani et al., 2002; Antunovics et al., 2005; Naseeb et al., 2021) there appeared to be no post-zygotic barrier to reproduction with the F1 hybrid investigated here. Fertility of the F1 spore clones was also limited to tetraploid strains (via endomitosis (Sebastiani et al., 2002) or, as is most likely the case here, self-fertilization of homo- or hemizygous diploid spores). Interestingly, fertile strains were observed among both diploid and tetraploid F2 spore clones. Antunovics et al. (2005) showed persistent fertility of a presumed allopolyploid hybrid over several generations, though in that case the fertility was restricted to allotetraploid cells. The mechanisms that facilitate this phenomenon are not yet known but appear to be unrelated to chromosome pairing as fertility was not directly influenced by ploidy (Greig et al. 2002). Further investigation is necessary to elucidate the processes involved, and may even help to clarify those processes that contribute to speciation. Marcet-Houben & Gabaldón (2015) have, for example, suggested that an ancient interspecies hybridization may have led to the creation of the ancestral *S. cerevisiae* lineage. Regardless of the mechanisms involved, generation of allotetraploid hybrids appears to be potentially useful for generating diversity through meiotic recombination

(Bozdag et al., 2021; Naseeb et al., 2021). Here, no evidence of recombination between the two parental sub-genomes of the hybrid was observed, rather only within the parental sub-genomes.

Industrial lager beer fermentation is currently dominated by Froberg-type *S. pastorianus* strains, and there exists little diversity within the group (Gallone et al., 2019; Langdon et al., 2019). Creating new flavour profiles, e.g. in response to the increased consumer demand for higher product quality and beer with novel and diverse flavours (Aquilani et al., 2015; Carbone and Quici, 2020; Gonzalez Viejo and Fuentes, 2020), is hampered by the low level of diversity amongst commercial brewing yeast strains. Previous research has shown that interspecific hybridization is an effective way of introducing new aromatic diversity among lager yeasts (Krogerus et al., 2015; Mertens et al., 2015; Nikulin et al., 2018; Turgeon et al., 2021). Not only can distinct aroma profiles of different parent strains be combined, but aroma formation is often improved compared to either of the parents from heterosis. Here, we show that sporulation of fertile allotetraploid hybrids could be exploited to further improve aroma production, as beer concentrations of two important aroma-active esters 3-methylbutyl acetate and ethyl hexanoate were up to 2.5-fold higher in the F2 spore clones compared to the best parent. The variation between spore clones can also be exploited to tailor the *de novo* hybrid towards specific desired traits. It must, however, be emphasised, that much of the phenotypic variation observed here was likely due to segregation and loss-of-heterozygosity in the heterozygous *S. cerevisiae* sub-genome.

Phenotypic stability is an essential trait in any industrial yeast and this is particularly relevant for interspecies hybrids where genomes are known to be inherently unstable. Here, the stability of the F2 spore clone A235 was assessed after consecutive wort fermentations. The results showed clearly differences in performance between A235 and the G10 population but also between the single-cell cultures. Differences were evident for fermentation capacity, flocculation and flavour profile and were not due to structural variation as no such changes were apparent. There were however several CNV changes with respect to chromosomes. The single-cell cultures all gained two extra copies of *S. eubayanus* chromosome III. Isolate 1 lost both copies of the *S. cerevisiae* chromosome XII, while Isolate 2 lost two copies of *S. eubayanus* chromosome XII. Morard et al. (2019) also observed that copy number gains of chromosome III resulted in increased ethanol tolerance, possibly from upregulation of stress-related genes located on it. Voordeckers et al. (2015) in a study of ethanol adaptation also noted changes in the number of these same chromosomes. In response to high ethanol, several strains independently gained copies of one or both of these chromosomes. The authors suggested that these changes may be an early adaptive response to ethanol, which would be followed by more refined changes with additional exposure. It may be that the G10 yeast in this study are

similarly showing signs of early adaptation to ethanol, which reached up to and over 7% in these fermentations. The higher cell viability of G10 populations is consistent with an improved tolerance, though the exact relationship between these specific CNVs and phenotype has yet to be resolved.

Genomic stability of brewing yeast is vital from an industrial point-of-view. This is because, in contrast to other beverage fermentations, brewing yeast is reused for multiple consecutive fermentations. The instability that was demonstrated here for the tetraploid F2 segregant A235, highlights the importance of stabilizing *de novo* yeast hybrids before they are suitable for industrial use. While instability is not a desirable trait for industrial yeast, rapid genome resolution in interspecies hybrids, such as that seen in this and other studies (Dunn et al., 2013; Peris et al., 2017; Smukowski Heil et al., 2017), suggests that stable genomes may evolve within a short time and, furthermore, that *de novo* hybrid genomes may be amenable to directed evolution to improve their industrial potential (Krogerus et al., 2018a; Gorter de Vries et al., 2019). This opens up the possibility of further improving and developing the strains in a targeted manner.

A key feature of the modern brewing market is a demand for diversity in beer character. Until now brewers have satisfied this demand through the creative use of malts and hops. This study, and related investigations, have shown that there is also significant potential to direct or fine-tune the flavour profile of beers through the creation of novel brewing yeast strains or modification of existing brewing yeast strains. Here, a number of development steps were undertaken (hybridization, sporulation, adaptation) to introduce diversity. It is clear however that further improvement may be achieved through the addition of even more developmental steps, e.g. further rounds of sporulation, or evolutionary engineering. Importantly, all stages in the strain development included here could feasibly occur in nature. Strains thus produced are therefore suitable for immediate application in brewing, with the proviso that genome stabilization has occurred prior to application. Further investigation is required to determine the dynamics of genome stabilization following hybridization.

## **Conflict of Interest**

The authors affiliated with VTT Technical Research Centre of Finland Ltd were employed by the company. The remaining authors declare that the research was conducted in the absence of any commercial or financial relationships that could be construed as a potential conflict of interest.

## **Acknowledgements**

Eero Mattila and Niklas Fred are thanked for assistance in the VTT Pilot Brewery, and Aila Siltala for skilled technical assistance.

## **Author Contributions**

Conceived the study: BG  
Designed experiments: KK, BG  
Performed experiments: KK, FM, VV, BG  
Analysis of experimental data: KK  
Analysis of genome data: KK, SC, GP, MDC, JXY, GL  
Wrote the manuscript: KK, BG

## **Funding**

Research at VTT was supported by the Alfred Kordelin Foundation, Svenska Kulturfonden - The Swedish Cultural Foundation in Finland, PBL Brewing Laboratory, the Academy of Finland (Academy Project 276480). Research in GL lab was supported by ATIP-Avenir (CNRS/INSERM), ARC (grant number n°PJA 20151203273), FP7-PEOPLE-2012-CIG (grant number 322035), the French National Research Agency (grant numbers ANR-13-BSV6-0006-01 and 11-LABX-0028-01), Cancéropôle PACA (AAP émergence 2015) and DuPont Young Professor Award. JXY was supported by a post-doctoral fellowship from ARC (PDF20150602803).

## References

- Alexander, W. G., Peris, D., Pfannenstiel, B. T., Opulente, D. A., Kuang, M., and Hittinger, C. T. (2016). Efficient engineering of marker-free synthetic allotetraploids of *Saccharomyces*. *Fungal Genet. Biol.* 89, 10–17. doi:10.1016/j.fgb.2015.11.002.
- Antunovics, Z., Nguyen, H. V., Gaillardin, C., and Sipiczki, M. (2005). Gradual genome stabilisation by progressive reduction of the *Saccharomyces uvarum* genome in an interspecific hybrid with *Saccharomyces cerevisiae*. *FEMS Yeast Res.* 5, 1141–1150. doi:10.1016/j.femsyr.2005.04.008.
- Aquilani, B., Laureti, T., Poponi, S., and Secondi, L. (2015). Beer choice and consumption determinants when craft beers are tasted: An exploratory study of consumer preferences. *Food Qual. Prefer.* 41, 214–224. doi:10.1016/j.foodqual.2014.12.005.
- Baker, E., Wang, B., Bellora, N., Peris, D., Hulfachor, A. B., Koshalek, J. A., et al. (2015). The Genome Sequence of *Saccharomyces eubayanus* and the Domestication of Lager-Brewing Yeasts. *Mol. Biol. Evol.* 32, 2818–2831. doi:10.1093/molbev/msv168.
- Balakrishnan, R., Park, J., Karra, K., Hitz, B. C., Binkley, G., Hong, E. L., et al. (2012). YeastMine- An integrated data warehouse for *Saccharomyces cerevisiae* data as a multipurpose tool-kit. *Database* 2012. doi:10.1093/database/bar062.
- Bozdag, G. O., Ono, J., Denton, J. A., Karakoc, E., Hunter, N., Leu, J.-Y., et al. (2021). Breaking a species barrier by enabling hybrid recombination. *Curr. Biol.* 31, R180–R181. doi:10.1016/j.cub.2020.12.038.
- Brickwedde, A., Brouwers, N., Broek, M. van den, Gallego Murillo, J. S., Fraiture, J. L., Pronk, J. T., et al. (2018). Structural, physiological and regulatory analysis of maltose transporter genes in *Saccharomyces eubayanus* CBS 12357T. *Front. Microbiol.* doi:10.3389/fmicb.2018.01786.
- Carbone, A., and Quici, L. (2020). Craft beer mon amour: an exploration of Italian craft consumers. *Br. Food J.* 122, 2671–2687. doi:10.1108/BFJ-07-2019-0476.
- Charron, G., Marsit, S., Hénault, M., Martin, H., and Landry, C. R. (2019). Spontaneous whole-genome duplication restores fertility in interspecific hybrids. *Nat. Commun.* 10, 4126. doi:10.1038/s41467-019-12041-8.
- Chen, S., Zhou, Y., Chen, Y., and Gu, J. (2018). fastp: an ultra-fast all-in-one FASTQ preprocessor. *Bioinformatics* 34, i884–i890. doi:10.1093/bioinformatics/bty560.



613 Chiang, C., Layer, R. M., Faust, G. G., Lindberg, M. R., Rose, D. B., Garrison, E. P., et al. (2015).  
614 SpeedSeq: ultra-fast personal genome analysis and interpretation. *Nat. Methods* 12, 1–5.  
615 doi:10.1038/nmeth.3505.

616 Cingolani, P., Platts, A., Wang, L. L., Coon, M., Nguyen, T., Wang, L., et al. (2012). A program for  
617 annotating and predicting the effects of single nucleotide polymorphisms, SnpEff: SNPs in the  
618 genome of *Drosophila melanogaster* strain w1118; iso-2; iso-3. *Fly (Austin)*. 6, 80–92.  
619 doi:10.4161/fly.19695.

620 D’Hautcourt, O., and Smart, K. a. (1999). Measurement of Brewing Yeast Flocculation. *J. Am. Soc.*  
621 *Brew. Chem.* 57, 123–128. doi:10.1094/ASBCJ-57-0129.

622 De, F., Maintainer, M., and De Mendiburu, F. (2017). Package “agricolae” Title Statistical  
623 Procedures for Agricultural Research. *Stat. Proced. Agric. Res.*

624 Dunn, B., Paulish, T., Stanbery, A., Piotrowski, J., Koniges, G., Kroll, E., et al. (2013). Recurrent  
625 Rearrangement during Adaptive Evolution in an Interspecific Yeast Hybrid Suggests a Model  
626 for Rapid Introgression. *PLoS Genet.* 9, e1003366. doi:10.1371/journal.pgen.1003366.

627 Dunn, B., and Sherlock, G. (2008). Reconstruction of the genome origins and evolution of the  
628 hybrid lager yeast *Saccharomyces pastorianus*. *Genome Res.* 18, 1610–1623.  
629 doi:10.1101/gr.076075.108.

630 Galeote, V., Bigey, F., Devillers, H., Ortiz-Merino, R. A., Dequin, S., Wolfe, K. H., et al. (2018).  
631 Genome sequence of *Torulaspora microellipsoides* CLIB 830T. *Genome Announc.*  
632 doi:10.1128/genomeA.00615-18.

633 Gallone, B., Steensels, J., Mertens, S., Dzialo, M. C., Gordon, J. L., Wauters, R., et al. (2019).  
634 Interspecific hybridization facilitates niche adaptation in beer yeast. *Nat. Ecol. Evol.* 3, 1562–  
635 1575. doi:10.1038/s41559-019-0997-9.

636 Garrison, E., and Marth, G. (2012). Haplotype-based variant detection from short-read sequencing.  
637 *arXiv Prepr. arXiv1207.3907*, 9. doi:arXiv:1207.3907 [q-bio.GN].

638 Gel, B., and Serra, E. (2017). karyoploteR: an R/Bioconductor package to plot customizable  
639 genomes displaying arbitrary data. *Bioinformatics* 33, 3088–3090.  
640 doi:10.1093/bioinformatics/btx346.

641 Gibson, B., and Liti, G. (2015). *Saccharomyces pastorianus*: Genomic insights inspiring innovation  
642 for industry. *Yeast* 32, 17–27. doi:10.1002/yea.3033.

643 Gibson, B. R., Storgårds, E., Krogerus, K., and Vidgren, V. (2013). Comparative physiology and  
644 fermentation performance of Saaz and Froberg lager yeast strains and the parental species  
645 *Saccharomyces eubayanus*. *Yeast* 30, 255–266. doi:10.1002/yea.2960.

646 Gjermansen, C., and Sigsgaard, P. (1981). Construction of a hybrid brewing strain of  
647 *saccharomyces carlsbergensis* by mating of meiotic segregants. *Carlsberg Res. Commun.* 46,  
648 1–11. doi:10.1007/BF02906193.

649 Gonzalez Viejo, C., and Fuentes, S. (2020). Beer Aroma and Quality Traits Assessment Using  
650 Artificial Intelligence. *Fermentation* 6, 56. doi:10.3390/fermentation6020056.

651 Gorter De Vries, A. R., Pronk, J. T., and Daran, J. M. G. (2019). Lager-brewing yeasts in the era of  
652 modern genetics. *FEMS Yeast Res.* doi:10.1093/femsyr/foz063.

653 Gorter de Vries, A. R., Voskamp, M. A., van Aalst, A. C. A., Kristensen, L. H., Jansen, L., van den  
654 Broek, M., et al. (2019). Laboratory Evolution of a *Saccharomyces cerevisiae* × *S. eubayanus*  
655 Hybrid Under Simulated Lager-Brewing Conditions. *Front. Genet.* 10.  
656 doi:10.3389/fgene.2019.00242.

657 Greig, D., Louis, E. J., Borts, R. H., and Travisano, M. (2002). Hybrid speciation in experimental  
658 populations of yeast. *Science (80-. )*. 298, 1773–1775. doi:10.1126/science.1076374.

659 Gunge, N., and Nakatomi, Y. (1972). Genetic mechanisms of rare matings of the yeast  
660 *Saccharomyces cerevisiae* heterozygous for mating type. *Genetics* 70, 41–58.

661 Hebly, M., Brickwedde, A., Bolat, I., Driessen, M. R. M., de Hulster, E. A. F., van den Broek, M.,  
662 et al. (2015). *S. cerevisiae* × *S. eubayanus* interspecific hybrid, the best of both worlds and  
663 beyond. *FEMS Yeast Res.* 15, 1–14. doi:10.1093/femsyr/fov005.

664 Holt, C., and Yandell, M. (2011). MAKER2: An annotation pipeline and genome-database  
665 management tool for second-generation genome projects. *BMC Bioinformatics*.  
666 doi:10.1186/1471-2105-12-491.

667 Karanyicz, E., Antunovics, Z., Kallai, Z., and Sipiczki, M. (2017). Non-introgressive genome  
668 chimerisation by malsegregation in autodiploidised allotetraploids during meiosis of  
669 *Saccharomyces kudriavzevii* x *Saccharomyces uvarum* hybrids. *Appl. Microbiol. Biotechnol.*  
670 doi:10.1007/s00253-017-8274-9.

671 Kellershohn, J., and Russell, I. (2015). “Innovations in alcoholic beverage production,” in *Advances*  
672 *in Bioprocess Technology* doi:10.1007/978-3-319-17915-5\_20.

673 Kielland-Brandt, M., and Nilsson-Tillgren, T. (1995). “Genetics of brewing yeasts,” in *The Yeasts*,  
674 eds. A. Rose, A. Wheals, and J. Harrison (London, UK: Academic Press), 223–254.

675 Kolde, R. (2015). pheatmap : Pretty Heatmaps. *R Packag. version 1.0.8*.

676 Kolmogorov, M., Raney, B., Paten, B., and Pham, S. (2014). Ragout--a reference-assisted assembly  
677 tool for bacterial genomes. *Bioinformatics* 30, i302–i309. doi:10.1093/bioinformatics/btu280.

678 Krogerus, K., Arvas, M., De Chiara, M., Magalhães, F., Mattinen, L., Oja, M., et al. (2016). Ploidy  
679 influences the functional attributes of de novo lager yeast hybrids. *Appl. Microbiol. Biotechnol.*  
680 100, 7203–7222. doi:10.1007/s00253-016-7588-3.

681 Krogerus, K., Holmström, S., and Gibson, B. (2018a). Enhanced wort fermentation with de novo  
682 lager hybrids adapted to high-ethanol environments. *Appl. Environ. Microbiol.* 84, e02302-17.  
683 doi:10.1128/AEM.02302-17.

684 Krogerus, K., Magalhães, F., Kuivanen, J., and Gibson, B. (2019). A deletion in the STA1 promoter  
685 determines maltotriose and starch utilization in STA1+ *Saccharomyces cerevisiae* strains.  
686 *Appl. Microbiol. Biotechnol.* 103, 7597–7615. doi:10.1007/s00253-019-10021-y.

687 Krogerus, K., Magalhães, F., Vidgren, V., and Gibson, B. (2015). New lager yeast strains generated  
688 by interspecific hybridization. *J. Ind. Microbiol. Biotechnol.* 42, 769–78. doi:10.1007/s10295-  
689 015-1597-6.

690 Krogerus, K., Preiss, R., and Gibson, B. (2018b). A Unique *Saccharomyces cerevisiae* ×  
691 *Saccharomyces uvarum* Hybrid Isolated From Norwegian Farmhouse Beer: Characterization  
692 and Reconstruction. *Front. Microbiol.* 9. doi:10.3389/fmicb.2018.02253.

693 Krogerus, K., Seppänen-Laakso, T., Castillo, S., and Gibson, B. (2017). Inheritance of brewing-  
694 relevant phenotypes in constructed *Saccharomyces cerevisiae* × *Saccharomyces eubayanus*  
695 hybrids. *Microb. Cell Fact.* 16, 66. doi:10.1186/s12934-017-0679-8.

696 Landry, C. R., Hartl, D. L., and Ranz, J. M. (2007). Genome clashes in hybrids: Insights from gene  
697 expression. *Heredity (Edinb)*. doi:10.1038/sj.hdy.6801045.

698 Langdon, Q. K., Peris, D., Baker, E. P., Opulente, D. A., Nguyen, H.-V., Bond, U., et al. (2019).  
699 Fermentation innovation through complex hybridization of wild and domesticated yeasts. *Nat.*  
700 *Ecol. Evol.* 3, 1576–1586. doi:10.1038/s41559-019-0998-8.

701 Layer, R. M., Chiang, C., Quinlan, A. R., and Hall, I. M. (2014). LUMPY: a probabilistic  
702 framework for structural variant discovery. *Genome Biol.* 15, R84. doi:10.1186/gb-2014-15-6-

r84.

Li, H. (2011). A statistical framework for SNP calling, mutation discovery, association mapping and population genetical parameter estimation from sequencing data. *Bioinformatics* 27, 2987–2993. doi:10.1093/bioinformatics/btr509.

Li, H. (2018). Minimap2: pairwise alignment for nucleotide sequences. *Bioinformatics* 34, 3094–3100. doi:10.1093/bioinformatics/bty191.

Li, H., and Durbin, R. (2009). Fast and accurate short read alignment with Burrows-Wheeler transform. *Bioinformatics* 25, 1754–1760. doi:10.1093/bioinformatics/btp324.

Libkind, D., Hittinger, C. T., Valério, E., Gonçalves, C., Dover, J., Johnston, M., et al. (2011). Microbe domestication and the identification of the wild genetic stock of lager-brewing yeast. *Proc. Natl. Acad. Sci. U. S. A.* 108, 14539–44. doi:10.1073/pnas.1105430108.

Liti, G., Peruffo, A., James, S. A., Roberts, I. N., and Louis, E. J. (2005). Inferences of evolutionary relationships from a population survey of LTR-retrotransposons and telomeric-associated sequences in the *Saccharomyces sensu stricto* complex. *Yeast* 22, 177–192. doi:10.1002/yea.1200.

Marinoni, G., Manuel, M., Petersen, R. F., Hvidtfeldt, J., Sulo, P., and Piskur, J. (1999). Horizontal Transfer of Genetic Material among *Saccharomyces* Yeasts Horizontal Transfer of Genetic Material among *Saccharomyces* Yeasts. *J. Bacteriol.* 181, 6488–6496.

Marsit, S., Mena, A., Bigey, F., Sauvage, F. X., Couloux, A., Guy, J., et al. (2015). Evolutionary advantage conferred by an eukaryote-to-eukaryote gene transfer event in wine yeasts. *Mol. Biol. Evol.* doi:10.1093/molbev/msv057.

Martin, M., Patterson, M., Garg, S., Fischer, S. O., Pisanti, N., Klau, G. W., et al. (2016). WhatsHap: fast and accurate read-based phasing. *bioRxiv*, 1–18. doi:10.1101/085050.

Mertens, S., Steensels, J., Saels, V., De Rouck, G., Aerts, G., and Verstrepen, K. J. (2015). A large set of newly created interspecific *Saccharomyces* hybrids increases aromatic diversity in lager beers. *Appl. Environ. Microbiol.* 81, 8202–14. doi:10.1128/AEM.02464-15.

Monerawela, C., James, T. C., Wolfe, K. H., and Bond, U. (2015). Loss of lager specific genes and subtelomeric regions define two different *Saccharomyces cerevisiae* lineages for *Saccharomyces pastorianus* Group I and II strains. *FEMS Yeast Res.* doi:10.1093/femsyr/fou008.

733 Morard, M., Benavent-Gil, Y., Ortiz-Tovar, G., Pérez-Través, L., Querol, A., Toft, C., et al. (2020).  
734 Genome structure reveals the diversity of mating mechanisms in *saccharomyces cerevisiae* x  
735 *saccharomyces kudriavzevii* hybrids, and the genomic instability that promotes phenotypic  
736 diversity. *Microb. Genomics*. doi:10.1099/mgen.0.000333.

737 Morard, M., Macías, L. G., Adam, A. C., Lairón-Peris, M., Pérez-Torrado, R., Toft, C., et al.  
738 (2019). Aneuploidy and Ethanol Tolerance in *Saccharomyces cerevisiae*. *Front. Genet.* 10.  
739 doi:10.3389/fgene.2019.00082.

740 Nakao, Y., Kanamori, T., Itoh, T., Kodama, Y., Rainieri, S., Nakamura, N., et al. (2009). Genome  
741 sequence of the lager brewing yeast, an interspecies hybrid. *DNA Res.* 16, 115–29.  
742 doi:10.1093/dnares/dsp003.

743 Naseeb, S., Visinoni, F., Hu, Y., Hinks Roberts, A. J., Maslowska, A., Walsh, T., et al. (2021).  
744 Restoring fertility in yeast hybrids: breeding and quantitative genetics of beneficial traits.  
745 *bioRxiv*.

746 Naumov, G. (1996). Genetic identification of biological species in the *Saccharomyces sensu stricto*  
747 complex. *J. Ind. Microbiol. Biotechnol.* 17, 295–302. doi:10.1007/BF01574704.

748 Nikulin, J., Krogerus, K., and Gibson, B. (2018). Alternative *Saccharomyces* interspecies hybrid  
749 combinations and their potential for low-temperature wort fermentation. *Yeast* 35, 113–127.  
750 doi:10.1002/yea.3246.

751 Novo, M., Bigey, F., Beyne, E., Galeote, V., Gavory, F., Mallet, S., et al. (2009). Eukaryote-to-  
752 eukaryote gene transfer events revealed by the genome sequence of the wine yeast  
753 *Saccharomyces cerevisiae* EC1118. *Proc. Natl. Acad. Sci. U. S. A.*  
754 doi:10.1073/pnas.0904673106.

755 Ogata, T., Shikata-Miyoshi, M., Tadami, H., and Nakazawa, N. (2011). Isolation of meiotic  
756 segregants from a bottom fermenting yeast. *J. Inst. Brew.* 117, 199–205. doi:10.1002/j.2050-  
757 0416.2011.tb00461.x.

758 Okuno, M., Kajitani, R., Ryusui, R., Morimoto, H., Kodama, Y., and Itoh, T. (2015). Next-  
759 generation sequencing analysis of lager brewing yeast strains reveals the evolutionary history  
760 of interspecies hybridization. *DNA Res.* 23, 67–80. doi:10.1093/dnares/dsv037.

761 Ota, T., Kanai, K., Nishimura, H., Yoshida, S., Yoshimoto, H., and Kobayashi, O. (2018). An  
762 efficient method for isolating mating-competent cells from bottom-fermenting yeast using  
763 mating pheromone-supersensitive mutants. *Yeast* 35, 129–139. doi:10.1002/yea.3291.

764 Pedersen, B. S., and Quinlan, A. R. (2018). Mosdepth: quick coverage calculation for genomes and  
765 exomes. *Bioinformatics* 34, 867–868. doi:10.1093/bioinformatics/btx699.

766 Peris, D., Moriarty, R. V, Alexander, W. G., Baker, E., Sylvester, K., Sardi, M., et al. (2017).  
767 Hybridization and adaptive evolution of diverse *Saccharomyces* species for cellulosic biofuel  
768 production. *Biotechnol. Biofuels* 10, 78. doi:10.1186/s13068-017-0763-7.

769 Peter, J., De Chiara, M., Friedrich, A., Yue, J.-X., Pflieger, D., Bergström, A., et al. (2018).  
770 Genome evolution across 1,011 *Saccharomyces cerevisiae* isolates. *Nature* 556, 339–344.  
771 doi:10.1038/s41586-018-0030-5.

772 Pires, E. J., Teixeira, J. A., Brányik, T., and Vicente, A. A. (2014). Yeast: the soul of beer’s  
773 aroma—a review of flavour-active esters and higher alcohols produced by the brewing yeast.  
774 *Appl. Microbiol. Biotechnol.* 98, 1937–1949. doi:10.1007/s00253-013-5470-0.

775 Salazar, A. N., Gorter de Vries, A. R., van den Broek, M., Brouwers, N., de la Torre Cortès, P.,  
776 Kuijpers, N. G. A., et al. (2019). Chromosome level assembly and comparative genome  
777 analysis confirm lager-brewing yeasts originated from a single hybridization. *BMC Genomics*  
778 20, 916. doi:10.1186/s12864-019-6263-3.

779 Sanchez, R. G., Solodovnikova, N., and Wendland, J. (2012). Breeding of lager yeast with  
780 *Saccharomyces cerevisiae* improves stress resistance and fermentation performance. *Yeast* 29,  
781 343–355. doi:10.1002/yea.2914.

782 Sebastiani, F., Barberio, C., Casalone, E., Cavalieri, D., and Polsinelli, M. (2002). Crosses between  
783 *Saccharomyces cerevisiae* and *Saccharomyces bayanus* generate fertile hybrids. *Res.*  
784 *Microbiol.* 153, 53–58. doi:10.1016/S0923-2508(01)01286-4.

785 Sedlazeck, F. J., Rescheneder, P., Smolka, M., Fang, H., Nattestad, M., von Haeseler, A., et al.  
786 (2018). Accurate detection of complex structural variations using single-molecule sequencing.  
787 *Nat. Methods* 15, 461–468. doi:10.1038/s41592-018-0001-7.

788 Sipiczki, M. (2018). Interspecies hybridisation and genome chimerisation in *Saccharomyces*:  
789 Combining of gene pools of species and its biotechnological perspectives. *Front. Microbiol.*  
790 doi:10.3389/fmicb.2018.03071.

791 Smukowski Heil, C. S., DeSevo, C. G., Pai, D. A., Tucker, C. M., Hoang, M. L., and Dunham, M.  
792 J. (2017). Loss of Heterozygosity Drives Adaptation in Hybrid Yeast. *Mol. Biol. Evol.* 34,  
793 1596–1612. doi:10.1093/molbev/msx098.

794 Tarasov, A., Vilella, A. J., Cuppen, E., Nijman, I. J., and Prins, P. (2015). Sambamba: fast



processing of NGS alignment formats. *Bioinformatics* 31, 2032–2034.  
doi:10.1093/bioinformatics/btv098.

Turgeon, Z., Sierocinski, T., Brimacombe, C. A., Jin, Y., Goldhawke, B., Swanson, J. M., et al. (2021). Industrially Applicable De Novo Lager Yeast Hybrids with a Unique Genomic Architecture: Creation and Characterization. *Appl. Environ. Microbiol.*  
doi:10.1128/AEM.02434-20.

Walker, B. J., Abeel, T., Shea, T., Priest, M., Abouelliel, A., Sakthikumar, S., et al. (2014). Pilon: An Integrated Tool for Comprehensive Microbial Variant Detection and Genome Assembly Improvement. *PLoS One* 9, e112963. doi:10.1371/journal.pone.0112963.

Walther, A., Hesselbart, A., and Wendland, J. (2014). Genome Sequence of *Saccharomyces carlsbergensis*, the World’s First Pure Culture Lager Yeast. *G3 Genes|Genomes|Genetics* 4, 783–793. doi:10.1534/g3.113.010090.

Xie, Z.-X., Mitchell, L. A., Liu, H.-M., Li, B.-Z., Liu, D., Agmon, N., et al. (2018). Rapid and Efficient CRISPR/Cas9-Based Mating-Type Switching of *Saccharomyces cerevisiae*. *G3 Genes|Genomes|Genetics* 8, 173–183. doi:10.1534/g3.117.300347.

Xu, W., Wang, J., and Li, Q. (2015). Induction, separation and identification of haploid strains from industrial brewer’s yeast. *Wei Sheng Wu Xue Bao*.

Yue, J.-X., and Liti, G. (2018). Long-read sequencing data analysis for yeasts. *Nat. Protoc.* 13, 1213–1231. doi:10.1038/nprot.2018.025.

# Figure Legends

**Figure 1** - Overview of the yeast strains generated in this study.

**Figure 2** - Chromosome copy numbers and ploidy of the parent and hybrid strains. Chromosome copy number variations (CNV) in the *S. cerevisiae* A-81062 (top) and *S. eubayanus* C12902 (bottom) sub-genomes of the hybrid strains compared to the parent strains (the numbers inside the cells indicate the estimated absolute chromosome copy number). A blue color indicates a chromosome loss, while a red color indicates a chromosome duplication compared to the parent strain (e.g., -1 corresponds to one less chromosome in the hybrid compared to the parent strain). NA, not available.

**Figure 3** - Haplotype blocks (red and blue) in the *S. cerevisiae* sub-genome of the F1 hybrid and the four F1 spore clones.

**Figure 4** - Phenotypic variation in the parent strains and hybrids. (A) Heatmap depicting the variation of the 22 phenotypic traits in the parent strains, F1 hybrid, F1 spore clones and F2 spore clones. (B and C) Principal component analysis of the 22 phenotypic traits. (D) 3-methylbutyl acetate and (E) ethyl hexanoate concentrations in the beers produced with the above 11 strains and a commercial lager yeast control. (F) The flocculation potential of the above 11 strains as measured by Helm's test. (G) The maximum fermentation rate observed among the above 11 strains and a commercial lager yeast control during the wort fermentations. (D-G) Values are means from two independent fermentations and error bars where visible represent the standard deviation. Values with different letters (a-j) above the bars differ significantly ( $p < 0.05$ ) as determined by one-way ANOVA and Tukey's test.

**Figure 5** - Fermentation performance of the G10 isolates and the mixed population. (A) The alcohol content (% volume) of the 15 °P wort fermented with the F2 spore clone A235, the tenth generation mixed population derived from it, and the three single cell isolates from the tenth generation population. (B) The 3-methylbutyl acetate and (C) ethyl hexanoate concentrations in the beers produced with the above strains. Values are means from two independent fermentations and error bars where visible represent the standard deviation. Values with different letters (a-b) above the bars differ significantly ( $p < 0.05$ ) as determined by one-way ANOVA and Tukey's test.

**Table 1.** Strains used in this study and their spore viabilities, flocculation potential, and post-fermentation viability. Spore viability was assessed by dissecting at least 16 tetrads by micromanipulation and observing colony formation after 4 days (YPM media, 24°C). ND: not determined. NA: not available.

VTT Code	Short Code	Strain	Spore viability (%)	Flocculation potential (%)	Post-fermentation viability (%)
A-81062	A62	<i>S. cerevisiae</i> ale strain	8	99 ± 0.0	97 ± 0.2
A-63015	A15	<i>S. pastorianus</i> lager strain	0	ND	92 ± 0.4
C-12902	C902	<i>S. eubayanus</i> type strain	96	3.0 ± 3.1	64 ± 2.0
A-15225	A225	Hybrid of A-81062 and C-12902	55	92 ± 1.3	76 ± 2.0
A-15226	A226	Meiotic segregant of A-15225	63	96 ± 1.1	71 ± 3.4
A-15227	A227	Meiotic segregant of A-15225	95	4.2 ± 0.1	76 ± 0.5
A-15228	A228	Meiotic segregant of A-15225	0	88 ± 0.8	98 ± 0.1
A-15229	A229	Meiotic segregant of A-15225	0	2.8 ± 4.0	95 ± 0.1
A-16232	A232	Meiotic segregant of A-15227	78	0.6 ± 0.1	94 ± 0.1
A-16233	A233	Meiotic segregant of A-15227	0	1.0 ± 4.9	93 ± 0.2
A-16234	A234	Meiotic segregant of A-15227	78	0.0 ± 3.1	17 ± 2.1
A-16235	A235	Meiotic segregant of A-15227	86	6.9 ± 4.1	6 ± 0.6
NA	A235 G10 1	Single cell isolate after 10 consecutive batch fermentations with A-16235	NA	ND	93 ± 0.4
NA	A235 G10 2	Single cell isolate after 10 consecutive batch fermentations with A-16235	NA	ND	93 ± 0.1
NA	A235 G10 3	Single cell isolate after 10 consecutive batch fermentations with A-16235	NA	ND	83 ± 0.5

**Table 2.** *de novo* SNPs in F1 spore clones of *S. cerevisiae* × *S. eubayanus* A225 hybrid.

Chromosome	Position	Reference allele	Alternative allele	Gene	Amino acid change	A225	A226	A227	A228	A229
Sc_chrI	183704	A	C	YGL053W	Gln24Pro	0/0	0/1	0/0	0	1
Sc_chrI	184911	TAAGA	CAAGT	YAR028W	Met12Leu	0/0	0/0	0/1	0	0
Sc_chrI	218873	G	T	YAL067C	Glu63Asp	0/0	0/0	1/1	1	0
Sc_chrI	218890	G	C	YAL067C	Ser69Thr	0/0	0/0	1/1	1	0
Sc_chrII	791876	AGCA	TGGT	YBR298C	CysSer374Thr	0/0	0/0	0/1	0	1
Sc_chrIII	7048	G	C	YAL069W-like	Met57Ile	0	.	.	0	1
Sc_chrIV	1284545	G	A	YDR420W	Val500Ile	0/0	1/1	1/1	0	0
Sc_chrV	584634	T	C	YJL225C-like	Ile291Thr	0/0	0/0	1/1	1	0
Sc_chrVI	42156	C	T	YHR216W	Arg482Lys	0/0	0/1	0/1	0	.
Sc_chrVI	115367	AAGAA	GGGAG	YFL023W	Lys497Arg	0/0	0/0	1/1	1	0
Sc_chrVI	130649	GGGAAAAGGA AAAGGAAAAG	GGGAAAAGGAAAAG GAAAAGGAAAAG	YFL015C	Phe19_Leu20 ins-LeuPhe	0/0	0/0	1/1	1	0
Sc_chrVII	844553	G	A	YGR189C	Leu404Phe	0/0	0/0	0/1	0	0
Sc_chrIX	299627	CTCAAATTCAA ATT	CTCAAATTCAAATTC AAATTCAAATTCAAA TT	YIL031W	Asn408_Ser4 13dup	0/0	0/1	0/1	0	0
Sc_chrX	8820	C	T	YNL336W	Ala138Val	0/0	0/0	0/1	1	0
Sc_chrXI	677693	CATA	AATG	YBR298C-like	Met90Ile	0/0	0/0	1/1	0	1
Sc_chrXI	677814	A	T	YBR298C-like	Leu50His	0/0	0/0	1/1	0	1
Sc_chrXI	677842	T	G	YBR298C-like	Lys41Gln	0/0	0/0	.	0	1
Sc_chrXII	2376	AGCAGT	GGCACC	YLL064C	Thr17Gly	0/0	0/0	0/1	0	1
Sc_chrXIV	555793	C	A	YNL033W	Leu274Ile	0/0	0/0	0/0	1	1
Sc_chrXIV	692789	CTCCCTAAGT	ATCTCCAAGC	YNR044W	Leu340Pro	0/0	0/0	1/1	1	0
Sc_chrXIV	776965	T	C	YIR042C	Lys76Glu	0/0	0/0	0/0	1	1
Se_chr5	272439	T	G	YER056C	Asn356His	0/0	0/1	0/1	0	0
Se_chr10	14626	A	G	YAL063C-like	Ile933Thr	0/0	0/0	0/1	0	0
Se_chr15	313419	C	G	YOR009W-like	Phe91Leu	0/0	0/1	0/1	0	0

**Table 3.** *de novo* SNPs in G10 single cell isolates derived from the F2 spore clone A235.

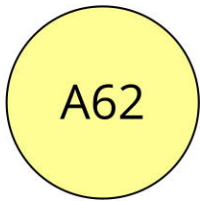
<b>Chromosome</b>	<b>Position</b>	<b>Reference allele</b>	<b>Alternative allele</b>	<b>Gene</b>	<b>Amino acid change</b>	<b>A235</b>	<b>A235 G10 1</b>	<b>A235 G10 2</b>	<b>A235 G10 3</b>
Sc_chrV	584552	CT	AC	YJL225C-like	p.Leu264Thr	0/0	0/1	0/0	0/0
Sc_chrV	584565	T	G	YJL225C-like	p.Val268Gly	0/0	0/1	0/0	0/0
Sc_chrVII	386689	TTGAT	TT	YGL062W	p.Asp672del	0/0	0/0	0/0	1/1
Sc_chrX	8832	G	A	YNL336W	p.Arg142Lys	0/0	0/1	0/1	0/1
Sc_chrXII	1050334	CTG	CTGTTG	YLR437C	p.Gln18dup	0/0	.	1/1	0/0





*S. cerevisiae*

*S. eubayanus*



A62

Rare mating



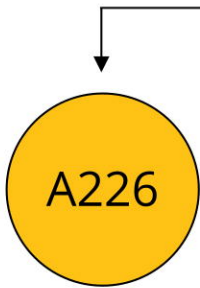
C902



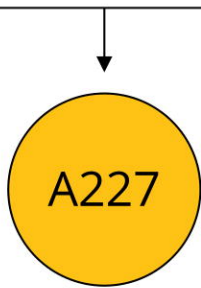
A225

F1 Hybrid

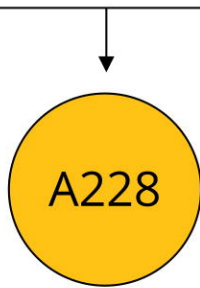
Sporulation and dissection of ascus



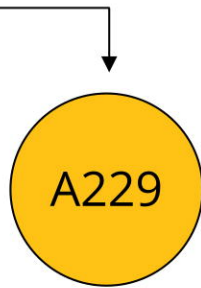
A226



A227



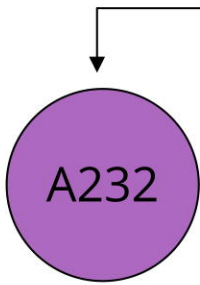
A228



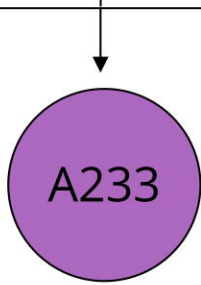
A229

F1 spore clone

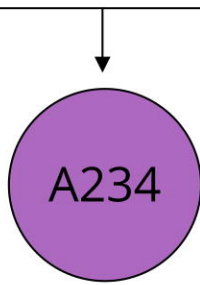
Sporulation and dissection of ascus



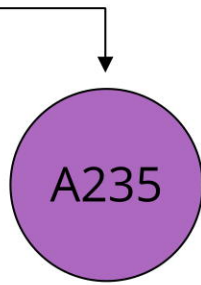
A232



A233



A234



A235

F2 spore clone

10 consecutive wort fermentations  
and isolation of 3 random colonies



A235  
G10\_1



A235  
G10\_2



A235  
G10\_3

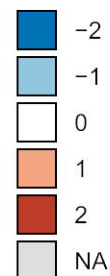
Stabilized F2 spore clone

*S. cerevisiae* sub-genome

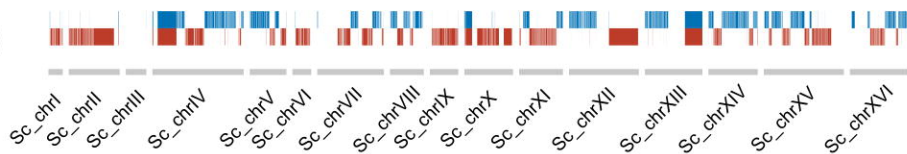
*S. eubayanus* sub-genome

	Sc	Se	Sc × Se										A235_G10_1	A235_G10_2	A235_G10_3
	A62	C902	A225	A226	A227	A228	A229	A232	A233	A234	A235				
Ploidy	2	2	4	4	4	2	2	2	2	4	4	4	4	4	4
Sc_chrl	2	NA	2	2	2	1	1	1	1	2	2	2	2	2	2
Sc_chrII	2	NA	2	2	2	1	1	1	1	2	2	2	2	2	2
Sc_chrIII	2	NA	1	0	0	1	1	0	0	0	0	0	0	0	0
Sc_chrIV	2	NA	2	2	2	1	1	1	1	2	2	2	2	2	2
Sc_chrV	2	NA	2	2	2	1	1	1	1	2	2	2	2	2	2
Sc_chrVI	2	NA	2	2	2	1	1	1	1	2	2	2	2	2	2
Sc_chrVII	2	NA	2	2	2	1	1	1	1	2	2	2	2	2	2
Sc_chrVIII	2	NA	2	2	2	1	1	1	1	2	2	2	2	2	2
Sc_chrIX	2	NA	2	2	2	1	1	1	1	2	2	2	2	2	2
Sc_chrX	2	NA	2	2	2	1	1	1	1	2	2	2	2	2	2
Sc_chrXI	2	NA	2	2	2	1	1	1	1	2	2	2	2	2	2
Sc_chrXII	2	NA	2	2	2	1	1	0	0	2	2	0	2	2	2
Sc_chrXIII	2	NA	2	2	2	1	1	1	1	2	2	2	2	2	2
Sc_chrXIV	2	NA	2	2	2	1	1	1	1	2	2	2	2	2	2
Sc_chrXV	2	NA	2	2	2	1	1	1	1	2	2	2	2	2	2
Sc_chrXVI	2	NA	2	2	2	1	1	1	1	2	2	2	2	2	2
Se_chr1	NA	2	2	2	3	1	1	1	1	2	2	2	2	2	2
Se_chr2	NA	2	2	2	2	1	1	1	1	2	2	2	2	2	2
Se_chr3	NA	2	2	2	3	1	1	2	2	3	2	4	4	4	4
Se_chr4	NA	2	2	2	3	1	1	1	1	4	4	4	4	4	4
Se_chr5	NA	2	2	2	2	1	1	1	1	2	2	2	2	2	2
Se_chr6	NA	2	2	2	2	1	1	1	1	2	2	2	2	2	2
Se_chr7	NA	2	2	2	2	1	1	1	1	2	2	2	2	2	2
Se_chr8	NA	2	2	2	2	1	1	1	1	2	2	2	2	2	2
Se_chr9	NA	2	2	2	2	1	1	1	1	2	2	2	2	2	2
Se_chr10	NA	2	2	2	2	1	1	1	1	2	2	2	2	2	2
Se_chr11	NA	2	2	2	2	1	1	1	1	2	2	2	2	2	2
Se_chr12	NA	2	2	4	3	1	1	2	2	4	4	4	2	4	4
Se_chr13	NA	2	2	2	2	1	1	1	1	2	2	2	2	2	2
Se_chr14	NA	2	2	2	2	1	1	1	1	2	2	2	2	2	2
Se_chr15	NA	2	2	2	2	1	1	1	1	2	2	2	2	2	2
Se_chr16	NA	2	2	2	2	1	1	1	1	2	2	2	2	2	2

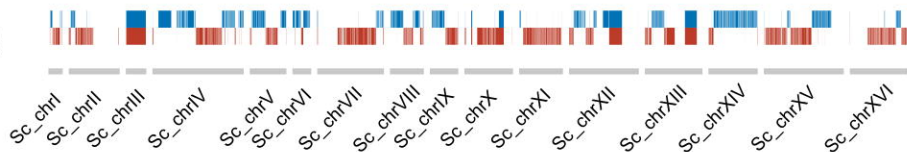
Chromosome CNV compared to parent strains



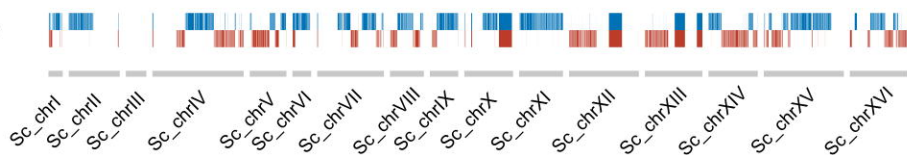
A229



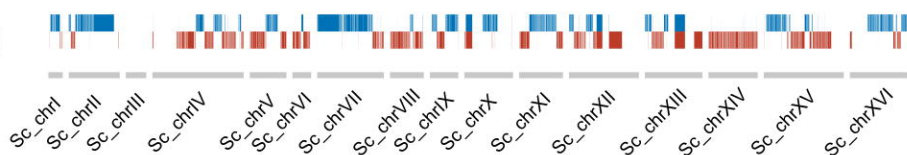
A228



A227



A226



A225

