

1 **Metabolic impact of heterologous protein production in *Pseudomonas putida*: Insights into**  
2 **carbon and energy flux control**

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15 **Abstract**

16 For engineered microorganisms, the production of heterologous proteins that are often  
17 useless to host cells represents a burden on resources, which have to be shared with normal  
18 cellular processes. Within a certain metabolic leeway, this competitive process has no impact  
19 on growth. However, once this leeway, or free capacity, is fully utilized, the extra load  
20 becomes a metabolic burden that inhibits cellular processes and triggers a broad cellular  
21 response, reducing cell growth and often hindering the production of heterologous proteins.

22 In this study, we sought to characterize the metabolic rearrangements occurring in the central  
23 metabolism of *Pseudomonas putida* at different levels of metabolic load. To this end, we  
24 constructed a *P. putida* KT2440 strain that expressed two genes encoding fluorescent  
25 proteins, one in the genome under constitutive expression to monitor the free capacity, and  
26 the other on an inducible plasmid to probe heterologous protein production. We found that  
27 metabolic fluxes are considerably reshuffled, especially at the level of periplasmic pathways,  
28 as soon as the metabolic load exceeds the free capacity. Heterologous protein production  
29 leads to the decoupling of anabolism and catabolism, resulting in large excess energy  
30 production relative to the requirements of protein biosynthesis. Finally, heterologous protein  
31 production was found to exert a stronger control on carbon fluxes than on energy fluxes,  
32 indicating that the flexible nature of *P. putida*'s central metabolic network is solicited to  
33 sustain energy production.

34

35 **Highlights :** (3 – 5 bullet points/85 characters)

36 Heterologous protein production in *P. putida* reshuffles the periplasmic metabolism.  
37 Increased protein production progressively decouples catabolism from anabolism.  
38 Protein production exerts a stronger control on energy than on carbon fluxes.  
39 Glucose is directed towards ATP production to meet the elevated energy demands.

40

41 **Keywords:** Heterologous protein production, *P. putida*, fluxomics, metabolic control,  
42 metabolic burden, resource allocation

43 **1. Introduction**

44 *Pseudomonas putida* is widely regarded as a valuable workhorse for white biotechnology due  
45 to its combination of rapid growth, minimal nutrient requirements, and versatile metabolism  
46 (Nikel and de Lorenzo, 2018). Its resistance to toxic compounds, organic solvents and to  
47 variations in pH and temperature also make it attractive for industrial applications. Moreover,  
48 *P. putida* lacks the virulence factors commonly found in the genome of other *Pseudomonas*  
49 species (i.e. type III secretion system and endotoxin A) (Udaondo et al., 2016). Its ability to  
50 produce endogenous biopolymers (polyhydroxyalkanoates - PHA), biosurfactants  
51 (rhamnolipids) and bioplastic synthon (2,5-furandicarboxylic acid - FDCA) is already  
52 industrially exploited (Weimer et al., 2020). It is also used in bioremediation processes, as it  
53 produces various enzymes that degrade xenobiotic aromatic compounds (de Lorenzo, 2008;  
54 Poblete-Castro et al., 2017). This ability to degrade aromatic compounds and its high intrinsic  
55 resistance to metabolic and physiological stresses differentiates *P. putida* from other bacterial  
56 species used in synthetic biology such as *Escherichia coli* and *Bacillus subtilis* (Nikel et al.,  
57 2014), and makes *P. putida* a promising organism for biotechnological applications.

58 However, biotechnological production is often limited by cellular capacity (Ceroni et al., 2015)  
59 and in engineered cells, the heterologous production of proteins represents an unnatural load,  
60 which consumes energy and cellular resources, such as ribosomes, polymerases and  
61 metabolites. Cells have a certain metabolic leeway, which we call their *free capacity*, that  
62 allows them to produce heterologous proteins without reducing their growth rate. Any  
63 additional load, however, becomes a burden and the growth rate decreases (Borkowski et al.,  
64 2016). The central metabolism responds by providing precursors, and chemical and redox

65 energy for the implemented task, but this also triggers stress-induced mechanisms related to  
66 protein production (Wittmann et al., 2007).

67 *P. putida*'s metabolism is characterized by its particular central carbon network (Figure 1). At  
68 the periplasmic level, glucose is primarily directly oxidized to gluconate with a smaller fraction  
69 being converted to 2-ketogluconate (2-KG). Once internalized into the cytoplasm by their  
70 respective transporters, these metabolites are converted into 6-phosphogluconate (6-PG)  
71 either by gluconate kinase (GntK) or *via* the 2-KG bypass, by the activity of 2-KG kinase (KguK)  
72 and 2-KG-6-P reductase (KguD) (del Castillo et al., 2007; Vicente and Cánovas, 1973).  
73 Furthermore, the classical Embden–Meyerhof–Parnas (EMP) pathway is nonfunctional  
74 because of the absence of phosphofructokinase, which normally converts fructose-6-  
75 phosphate to fructose-1,6-biP. As a consequence, carbon is processed mainly *via* the Entner-  
76 Doudoroff (ED) pathway and partially *via* the pentose phosphate (PP) pathway (Nikel et al.,  
77 2015). Compared to the EMP pathway, commonly known as glycolysis, the oxidation of one  
78 mole of glucose into two pyruvates through the ED pathway yields less ATP (one mole only)  
79 but an equal amount of catabolic and anabolic reducing power (one NADH and one NADPH  
80 molecule, respectively) instead of two NADHs. Remarkably, NADPH formation is also boosted  
81 by the recycling of the glyceraldehyde-3-phosphate (GAP) formed from glucose in the ED  
82 pathway to hexose-phosphate, and the combined action of enzymes from the ED pathway,  
83 the EMP pathway (in the gluconeogenic direction) and the PP pathway, in what is collectively  
84 known as the EDEMP cycle (Kohlstedt and Wittmann, 2019; Nikel et al., 2015). The EDEMP  
85 cycle enables *P. putida* to adjust NADPH production to meet anabolic demands and provides  
86 the intrinsic resistance to oxidative stress (Kim and Park, 2014). The cyclic architecture of *P.*  
87 *putida*'s metabolism thus supports stress resistance alongside oxidative energy production. In  
88 the context of biotechnology applications (Volke et al., 2020), an important question is how

89 the specific features of *P. putida*'s central metabolism allow the bacteria to cope with the  
90 metabolic load incurred by protein overproduction.

91 The aim of this study was to characterize the rearrangements in *P. putida*'s central metabolism  
92 at different levels of protein overproduction. Following Ceroni *et al.* (2015), we constructed a  
93 *P. putida* KT2440 strain that i) constitutively expressed the *mCherry* gene to monitor cellular  
94 capacity and ii) carried a plasmid encoding maltose-binding protein (MBP) fused to fluorescent  
95 eGFP for better detection under the control of an inducible promoter. Protein production was  
96 tuned by varying the concentrations of the inducer, and quantified by measuring the level of  
97 green fluorescence. The metabolic response to the different levels of metabolic burden  
98 induced by gradually increasing heterologous protein production was investigated by  
99 measuring bacterial growth and carbon and energy fluxes. Comparisons between metabolic  
100 flux maps obtained under induced and non-induced conditions provide insights into the flux  
101 rearrangements within the central metabolism caused by protein production.

102 **2. Material and Methods**

103 **2.1 Strains and plasmids**

104 *P. putida* and *E. coli* strains were cultivated at 30 °C and 37 °C, respectively, in either LB or M9  
105 minimal medium (Miller, 1972) with glucose as C-source. Strains were stored in cryotubes at  
106 -80 °C, in LB medium containing 15 % glycerol (v/v).

107 ***Construction of the capacity monitor strain, P. putida CAP.*** *P. putida* CAP was constructed by  
108 inserting the *mCherry* gene into the chromosome of *P. putida* KT2440 under the control of a  
109 constitutive promoter. The promoter of the *lac*-operon of *E. coli* was chosen, as this promoter  
110 is only regulated by its genomic context (Oehler, 2009). The fragment containing the *mCherry*

111 gene under the control of *lacI**p* was cloned into pTn7-M (Zobel et al., 2015) choosing Spel and  
112 SacI restriction sites in *E. coli* DH5 $\alpha$   $\lambda$ pir. The resulting pTn7-M\_lacI*p*-m*Cherry* vector was  
113 introduced into *P. putida* KT2440 by four-parental mating with *E. coli* DH5 $\alpha$   $\lambda$ pir (pTn7-  
114 M\_lacI*p*-m*Cherry*) as donor, *E. coli* HB101 (pRK600) as a helper strain for conjugation, *E. coli*  
115 DH5 $\alpha$  (pTnS1) to provide transposase, and *P. putida* KT2440 as recipient (Choi and Schweizer,  
116 2006; Zobel et al., 2015). The resulting *P. putida* KT2440 *attTn7::lacI**p*-m*Cherry* strain, referred  
117 to as *P. putida* CAP (for capacity), was selected by growth on citrate and resistance towards  
118 gentamycin. The correct integration of *lacI**p*-m*Cherry* was confirmed by amplification of a  
119 fragment spanning the *lacI**p*-m*Cherry* region and sequencing.

120 **Construction of the burden plasmid pSEVA438-MBPeGFP.** The *malE* gene was genetically  
121 fused via a GlySer-linker (GGGGS) to the N-terminus of *eGFP* by overlap extension PCR.  
122 Primers were designed to remove the periplasmic signal sequence of *malE* to avoid  
123 extracellular transport of the heterologous protein. eGFP was tagged on the C-terminus with  
124 a polyhistidine-tag (6xHis-tag), yielding the MBPeGFP fragment. The fragment was ligated into  
125 pSEVA438 using EcoRI and Spel as restriction sites and the resulting plasmid, pSEVA438-  
126 MBPeGFP, was transferred to *E. coli* DH5 $\alpha$   $\lambda$ pir using the TSS method (Chung et al., 1989).  
127 Positive clones were then selected by streptomycin resistance. After verification of  
128 pSEVA438\_MBPeGFP by sequencing, the plasmid was transferred to *P. putida* CAP by  
129 triparental mating (de Lorenzo and Timmis, 1994), yielding *P. putida* CAP  
130 (pSEVA438\_MBPeGFP) (Figure 2A).

131 **2.2 Media and preculture conditions.** For each experiment, the strains were first streaked  
132 onto LB agar plates containing 200  $\mu$ g/mL streptomycin and incubated overnight at 30 °C.  
133 Then, 3 mL of LB medium with 200  $\mu$ g/mL streptomycin were inoculated from a single isolated

134 colony and the cultures were incubated for 8 to 16 h at 30 °C and 200 rpm in an orbital shaker  
135 (Inova 4230, New Brunswick Scientific, New Brunswick, NJ, USA). Cells were first diluted  
136 (1/100) in 50 mL of M9 medium containing 17.4 g·L<sup>-1</sup> Na<sub>2</sub>HPO<sub>4</sub> · 12H<sub>2</sub>O, 3.0 g·L<sup>-1</sup> KH<sub>2</sub>PO<sub>4</sub>, 2.0  
137 g·L<sup>-1</sup> NH<sub>4</sub>Cl, 0.5 g·L<sup>-1</sup> NaCl, 0.5 g·L<sup>-1</sup> MgSO<sub>4</sub>, and 3.3 mg·L<sup>-1</sup> CaCl<sub>2</sub>, and 1 mL of a trace element  
138 solution containing 15 mg·L<sup>-1</sup> Na<sub>2</sub>EDTA · 2H<sub>2</sub>O, 4.5 mg·L<sup>-1</sup> ZnSO<sub>4</sub> · 7H<sub>2</sub>O, 0.3 mg·L<sup>-1</sup> CoCl<sub>2</sub> · 6H<sub>2</sub>O,  
139 1 mg·L<sup>-1</sup> MnCl<sub>2</sub> · 4H<sub>2</sub>O, 1 mg·L<sup>-1</sup> H<sub>3</sub>BO<sub>3</sub>, 0.4 mg·L<sup>-1</sup> Na<sub>2</sub>MoO · 2H<sub>2</sub>O, 3 mg·L<sup>-1</sup> FeSO<sub>4</sub> · 7H<sub>2</sub>O, 0.3  
140 mg·L<sup>-1</sup> CuSO<sub>4</sub> · 5H<sub>2</sub>O. M9 preculture medium was supplemented with 3 g·L<sup>-1</sup> glucose for flux  
141 analysis, or with 3 g·L<sup>-1</sup> of a glucose mixture containing 80 % <sup>13</sup>C<sub>1</sub>-labeled glucose and 20 % U-  
142 <sup>13</sup>C<sub>6</sub>-labeled glucose (Eurisotop, Saint Aubin, France). The glucose, MgSO<sub>4</sub> and trace element  
143 solutions were sterilized by filtration (Minisart 0.2-μm syringe filter; Sartorius, Göttingen,  
144 Germany) and other solutions were autoclaved. Cells were incubated in a 250 mL baffled flask  
145 at 30 °C and shaken at 200 rpm. Exponentially growing cells were harvested by centrifugation  
146 (Sigma 3-18K centrifuge, Sigma-Aldrich, Seelze, Germany) at 5,000 g for 15 min at room  
147 temperature, washed twice in fresh medium without glucose, and this inoculum was used to  
148 inoculate microtiter plates or bioreactors. A 0.5 M stock solution of inducer was prepared by  
149 solubilizing 3-methyl-benzoate (3-MB) (Sigma-Aldrich, St Louis, MO, USA) in 0.5 M NaOH.

150 **2.3 Batch culture in microtiter plate.** *P. putida* KT2440 CAP (pSEVA438\_MBPeGFP) inoculum  
151 was diluted to an optical density at 600 nm (OD<sub>600</sub>) of 0.07 (Genesys 6 spectrophotometer,  
152 Thermo, Carlsbad, CA, USA) in 5 mL M9 medium containing 3 g·L<sup>-1</sup> glucose and 200 μg/mL  
153 streptomycin and supplemented with 50 μL of different inducer concentrations (0, 0.5, 1, 2.5,  
154 5, 10, 25, 50, 100, 250, 500, 1000 μM) prepared from a 0.5 M stock solution of 3-MB (Sigma-  
155 Aldrich, St Louis, MO, USA) solubilized in a 0.5 M NaOH solution and filtered through a 0.2 μm  
156 filter for sterilization (Minisart 0.2 μm syringe filter; Sartorius, Göttingen, Germany). These  
157 dilutions were then inoculated (100 μL) in triplicate into a 96 well microtiter plate (Sarstedt,

158 Nümbrecht, Germany) and incubated at 30 °C in a plate reader (CLARIOstar<sup>Plus</sup>, BMG Labtech,  
159 Ortenberg, Germany). The optical density at 600 nm (OD<sub>600</sub>) and fluorescence of GFP  
160 (excitation wavelength,  $\lambda_{\text{ex}}$ , 470 nm; emission wavelength 1,  $\lambda_{\text{em1}}$ , 515 nm),  
161 autofluorescence ( $\lambda_{\text{ex}}$ , 470 nm;  $\lambda_{\text{em}}$ , 580 nm) and *mCherry* ( $\lambda_{\text{ex}}$ , 570 nm;  $\lambda_{\text{em}}$ , 620 nm) were  
162 measured every 20 min for 48 h under continuous 200 rpm double orbital shaking. Three  
163 independent biological replicates were analyzed.

164 **2.4 Batch culture in bioreactors.** *P. putida* KT2440 WT and *P. putida* CAP  
165 (pSEVA438\_MBPeGFP) were grown in a 500 mL bioreactor (my-Control, Applikon  
166 Biotechnology INC, Sunnyvale, CA, USA) filled with 300 mL of M9 medium containing 4.0 g·L<sup>-1</sup>  
167 NH<sub>4</sub>Cl, 2.0 g·L<sup>-1</sup> KH<sub>2</sub>PO<sub>4</sub>, 0.5 g·L<sup>-1</sup> NaCl, 0.5 g·L<sup>-1</sup> MgSO<sub>4</sub>, 3.3 mg·L<sup>-1</sup> CaCl<sub>2</sub>, and 1 mL of the trace  
168 element solution supplemented with 10 g·L<sup>-1</sup> glucose. For flux analysis, <sup>12</sup>C-glucose was  
169 replaced by a 10 g·L<sup>-1</sup> mixture of 80 % (mol/mol) <sup>13</sup>C<sub>1</sub>-labeled glucose and 20 % (mol/mol) U-  
170 <sup>13</sup>C<sub>6</sub>-labeled glucose (with a <sup>13</sup>C purity of 99 %; Eurisotop, Saint Aubin, France). The pH was  
171 maintained at 7.0 ± 0.1 by automatically adding 14% (g/g) ammonia (VWR, Fontenay-sous-  
172 Bois, France) or 10 % (g/g) phosphoric acid (PanReac AppliChem, Barcelona, Spain) and the  
173 temperature was set to 30 °C. Adequate aeration of the culture was achieved by automatically  
174 controlling the stirrer speed and the gas flow to maintain > 30 % oxygen saturation.  
175 Streptomycin (200 µg/mL) was added to the *P. putida* CAP (pSEVA438\_MBPeGFP) culture. The  
176 inducer for protein production was added before cell inoculation, at 10 µM or 1 mM from a  
177 0.5 M stock solution of 3-MB (Sigma-Aldrich, St Louis, MO, USA) solubilized in 0.5 M NaOH.  
178 Foaming was avoided by manually adding 50 µL of antifoam 204 (Sigma-Aldrich, St Louis, MO,  
179 USA) before inoculation and when required during growth. The bioreactor was inoculated to  
180 an OD<sub>600</sub> of 0.15. Depending on the culture time, 1.0 to 2.5 mL of culture were withdrawn  
181 from the bioreactor every 0.5 to 1 h to monitor the OD<sub>600</sub>, fluorescence, and protein and

182 metabolite contents of the culture. Cell dry weight (CDW) was determined by filtering 5 mL of  
183 cells grown in M9 supplemented with glucose at OD<sub>600</sub> 1.0, 1.5 and 2.0 on preweighed  
184 membrane filters (Sartorius 0.2 µm, 47 mm, Goettingen, Germany) under vacuum filtration.  
185 The filters were then washed with a 0.9 % NaCl solution, incubated at 80 °C and weighed every  
186 24 h until a constant weight was reached. Under our laboratory conditions, the OD<sub>600</sub> CDW  
187 correlation for *P. putida* was CDW [g·L<sup>-1</sup>] = 0.57 ± 0.01 × OD<sub>600</sub>.

188 **2.5 Fluorescence data processing.** The green fluorescence specifically emitted by eGFP was  
189 measured in relative light units (RLU<sub>GFP</sub>) using a procedure similar to the one described by  
190 Lichten et al. (2014). The autofluorescence signal emitted by growing cells was estimated by  
191 determining the ratio ( $r_a$ ) of fluorescence at  $\lambda_{em} = 515$  nm – specific to eGFP fluorescence  
192 signals – and 580 nm (non-specific to eGFP fluorescence signals) of a *P. putida* KT2440 WT  
193 culture grown in microtiter plate, yielding a  $r_a = RLU_{515}/RLU_{580} = 2.479$  ( $R^2=0.999$ ; Figure S1A  
194 supplementary data). Next, based on these data, the fluorescence emitted at 515 nm and at  
195 580 nm by a culture of *P. putida* CAP (pSEVA438\_MBPeGFP) was measured at each time point  
196 and the autofluorescence was subtracted from the level of green fluorescence, yielding the  
197 amount of fluorescence specific to the heterologous protein,  $RLU_{GFP} = RLU_{515} - r_a \times RLU_{580}$ ,  
198 (Lichten et al., 2014). The overlap between the autofluorescence signal of the cells and the  
199 fluorescence emitted by mCherry at 620 nm was negligible.

200 **2.6 Purification of heterologous protein.** The heterologous protein MBPeGFP was purified  
201 using NEBExpress Ni spin columns (NEB, Ipswich, MA, USA) according to manufacturer  
202 recommendations. Briefly, 50 mL of *P. putida* CAP (pSEVA438\_MBPeGFP) culture induced with  
203 1 mM of 3-MB (Sigma-Aldrich, St Louis, MO, USA) were extracted from a bioreactor at OD<sub>600</sub>  
204 of 2.25, harvested at 5,000 g for 15 min, and stored at -80 °C until further analysis. Frozen cell

205 pellets were resuspended in 4 mL of IMAC buffer (NEB, Ipswich, MA, USA) on ice and dispersed  
206 using an ultrasonic disruptor (Sonics, VibraCell™, Newtown, CT, USA) in 9 sonication cycles  
207 (20 s ON, 30 s OFF; power amplitude, 20 %) with a pause of 60 s in between. Cell debris was  
208 removed by centrifugation (15 min at 16,100 *g*). Protein purification was then carried out  
209 following the manufacturer's protocol. After adding 200 µL of elution buffer containing 50 mM  
210 imidazole, the concentration of MBPeGFP was measured with a bicinchoninic acid (BCA) assay  
211 using bovine serum albumin (BSA) dilutions ranging from 0 to 206.25 µg/mL to establish a  
212 standard curve (Figure S1B). Purified MBPeGFP was two-fold serially diluted. BSA standard  
213 and purified protein (25 µL) were each added in triplicate to a microtiter plate (Sarstedt,  
214 Nümbrecht, Germany) and 200 µL of a 50:1 mixture of BCA and copper(II) sulfate solutions  
215 (Sigma-Aldrich, St Louis, MO, USA) was added to each well containing a sample. The plate was  
216 incubated for 30 min at 37 °C, then left to cool at room temperature for 5 min before  
217 absorbance was measured at 562 nm with a plate reader (CLARIOstar<sup>Plus</sup>, BMG Labtech,  
218 Ortenberg, Germany). The final concentration of purified protein was 1076 µg/mL. This stock  
219 solution was then diluted (at concentrations of 175, 150, 125, 100, 75, 50 µg/mL) and mixed  
220 with 4X Laemmli buffer (Biorad, Hercules, CA, USA) containing 1 % β-mercaptoethanol for SDS-  
221 PAGE calibration, as detailed below (Figure S1C and S1D).

222 **2.7 Heterologous protein quantification by SDS-PAGE and fluorescence correlation factor.**  
223 Bioreactor culture samples (60 µL) were extracted at an OD<sub>600</sub> of 1 to 4, diluted to an OD<sub>600</sub> of  
224 1, mixed with 4X Laemmli buffer (Biorad, Hercules, CA, USA) containing 1 % β-  
225 mercaptoethanol and stored at -20 °C until analysis. After denaturation for 5 min at 95 °C, 8  
226 µL of cellular extract and dilutions of purified protein (at 175, 150, 125, 100, 75, 50 µg/mL)  
227 were loaded onto a 12.5 % SDS-PAGE gel and separated at 160 V for 70 min in a mini-protean  
228 tetra cell (Biorad, Hercules, CA, USA) using Tris-glycine-SDS running buffer. The gels were

229 washed once with distilled water and stained with InstantBlue® Coomassie Protein Stain  
230 (Abcam, Cambridge, UK). The gels were viewed using a ChemiDOC XRS molecular imager  
231 (Biorad, Hercules, CA, USA) (Figure S1C) and the images were analyzed using Image Lab v6.0.1  
232 (Biorad, Hercules, CA, USA). Brightness and contrast were adjusted automatically using the  
233 software. Lanes and bands were identified manually. The lane profile tool was used to quantify  
234 the peak area that corresponded as precisely as possible to the protein band. The resulting  
235 calibration curve for MBPeGFP (Figure S1D) was used to estimate its concentration in the  
236 samples (Figure S1E). A correlation factor between the amount of green fluorescence  
237 (RLU<sub>MBPeGFP</sub>) emitted by the sample and the protein concentration was calculated from the  
238 slope of the curve (Fluo factor  $7.25 \times 10^{-9} - 0.0007$ ,  $R^2 = 0.954$ ). This was used to convert the  
239 levels of green fluorescence measured in other samples into MBPeGFP protein  
240 concentrations.

241 **2.8 Quantification of extracellular metabolites by NMR.**

242 Glucose, gluconate and 2-KG were identified and quantified by nuclear magnetic resonance  
243 (NMR). Culture samples (1 mL) were collected every 0.5 to 1 h during growth, centrifuged at  
244 14,500 *g* for 3 min, and the supernatants were stored at -20 °C until analysis. The supernatants  
245 (180  $\mu$ L) were mixed with 20  $\mu$ L of an internal standard consisting of 10 mM deuterated  
246 trimethylsilylpropanoic acid (TSP-d4) diluted in D<sub>2</sub>O. Proton NMR spectra were recorded on  
247 an Avance III 500-MHz spectrometer equipped with a 5-mm z-gradient TXI (<sup>1</sup>H, <sup>13</sup>C, <sup>31</sup>P) probe  
248 (Bruker, Rheinstatten, Germany). Quantitative <sup>1</sup>H NMR analysis was performed at 286 K,  
249 using a zgpr30 sequence with a recycle delay of 10 s, and presaturation at 4.7 ppm for water  
250 suppression. Thirty-two scans were accumulated (32k data points with a spectral width of 10  
251 ppm) after 4 dummy scans. Inverse gated <sup>13</sup>C decoupling was used for samples containing <sup>13</sup>C-

252 Glucose to ensure the spectra were quantitative. The zgigpr sequence was used with  $^{13}\text{C}$   
253 decoupling during  $^1\text{H}$  acquisition (396 ms), a recycle delay of 10 s, and presaturation at 4.7  
254 ppm for water suppression. Thirty-two scans were accumulated (8k data points with a spectral  
255 width of 20 ppm). The spectra were processed using Topspin 3.1 (Bruker, Rheinstatten,  
256 Germany). The reported results are the average values obtained from at least three biological  
257 replicates.

## 258 **2.9 Calculation of Growth Rates and Extracellular Fluxes**

259 Growth rates and extracellular metabolite fluxes were determined in the exponential growth  
260 phase from the time courses of biomass, glucose, gluconate and 2-KG concentrations, as  
261 measured by NMR. All calculations were performed using PhysioFit 1.0.2 (Peiro et al., 2019)  
262 (<https://github.com/MetaSys-LISBP/PhysioFit>) from culture profiles obtained with unlabeled  
263 or  $^{13}\text{C}$ -labeled glucose (Figure S2). MBPeGFP and mCherry production rates ( $q_{\text{MBPeGFP}}$  and  
264  $q_{\text{mcherry}}$ ) were calculated by multiplying the respective yields by the growth rate.

## 265 **2.10 $^{13}\text{C}$ -labeled samples and quantitative isotopic analysis.**

266 Samples of culture medium (100  $\mu\text{L}$ ) for quantitative isotopic analyses and  $^{13}\text{C}$ -metabolic flux  
267 analyses were collected during the exponential growth phase (between  $\text{OD}_{600}$  2 and 4) from  
268 culture grown on  $^{13}\text{C}$ -glucose. The samples were plunged and vigorously mixed in 2 mL of  
269 methanol/acetonitrile/ $\text{H}_2\text{O}$  (4:4:2) precooled at -20  $^{\circ}\text{C}$ , incubated for 2 h at -20  $^{\circ}\text{C}$ , evaporated  
270 overnight in a SpeedVac (SC110A SpeedVac Plus, ThermoSavant, Waltham, MA, USA) and  
271 stored at -80  $^{\circ}\text{C}$  until IC-MS analysis. The cell extracts were then resuspended in 100  $\mu\text{L}$   
272 deionized water, and centrifuged at 14,500  $g$  for 10 min at 4  $^{\circ}\text{C}$  to remove cell debris. Mass  
273 fractions of intracellular metabolites were quantified using an ion chromatograph (IC; Thermo  
274 Scientific Dionex ICS- 50001 system; Dionex, Sunnyvale, CA, United States) coupled to an LTQ

275 Orbitrap mass spectrometer (Thermo Fisher Scientific, Waltham, MA, United States) equipped  
276 with a heated electrospray ionization (HESI) probe. Fourier transform mass spectra were  
277 recorded in full-scan negative ion mode at a resolution of 60,000 at  $m/z$  = 400. The ion  
278 chromatography and mass spectrometry experiments are described in greater detail  
279 elsewhere (Vogeleer and Létisse, 2022). In total, three samples were analyzed for each of  
280 three independent biological replicates.

281 Isotopologues were quantified from 11 metabolic intermediates covering the central  
282 metabolism (6-phosphogluconate, glucose 6-phosphate, fructose 6-phosphate, fructose 1,6-  
283 bisphosphate, 2/3-phosphoglycerate, phosphoenolpyruvate, ribose 5-phosphate,  
284 sedoheptulose 7-phosphate, citrate/isocitrate, malate and succinate). The mass fractions  
285 were corrected for naturally occurring isotopes, using IsoCor 2.2.0 ((Millard et al., 2019),  
286 <https://github.com/MetaSys-LISBP/IsoCor>) and high resolution spectra (60,000 at  $m/z$  = 400),  
287 with corrections for the natural abundance and isotopic purity (99 %) of the tracer element.

288 **2.11  $^{13}\text{C}$ -Metabolic flux analyses**

289  $^{13}\text{C}$  metabolic fluxes were calculated using the software influx\_s (Sokol et al., 2012), based on  
290 a flux model that included the mass balances and carbon atom transitions of *P. putida*'s main  
291 central metabolic pathways (Kohlstedt and Wittmann, 2019; Nikel et al., 2015): glucose  
292 uptake, glycolysis (EMP), pentose phosphate pathway (PPP), ED pathway, tricarboxylic acid  
293 cycle (TCA), anaplerotic reactions, and gluconate and 2-KG secretion. Following Kohlstedt and  
294 Wittmann (2019), the flux through the Kdgk reaction was fixed at 4.9 % of the flux through the  
295 Gntk reaction. Precursor requirements for biomass synthesis were estimated based on the  
296 composition of the biomass (van Duuren et al., 2013) and growth rates. Similarly, precursor  
297 requirements for the synthesis of heterologous protein were estimated from the protein

298 sequence and from protein production rates. Intracellular fluxes were estimated by fitting i)  
299 extracellular fluxes (glucose uptake, and gluconate, 2-KG, biomass and protein production)  
300 and ii) the  $^{13}\text{C}$ -labelling patterns of intracellular metabolites measured by LC-MS. A chi-square  
301 statistical test was used to assess the goodness-of-fit (based on 95 % confidence intervals) for  
302 each condition. For comparison, the estimated fluxes were then normalized to the rate of  
303 substrate uptake, set to 100. For each condition, the mean fluxes and the corresponding  
304 standard deviations were determined from three independent biological replicates. The  
305 isotopic data and metabolic fluxes for each independent biological replicate are given in Table  
306 S2 in the supplementary material. All model files and flux calculation results are available at  
307 [https://github.com/MetaSys-LISBP/pseudomonas\\_metabolic\\_burden](https://github.com/MetaSys-LISBP/pseudomonas_metabolic_burden).

308 **2.12 Calculation of carbon, redox and energy balances**

309 The carbon balance was determined by calculating the proportion of carbon converted from  
310 glucose to biomass, gluconate, 2-KG,  $\text{CO}_2$  and heterologous protein during the exponential  
311 phase as outlined in the Results section. The amounts of biomass, gluconate, 2-KG and  
312 heterologous protein produced were quantified as described above. The amount of  $\text{CO}_2$   
313 produced during the exponential phase was calculated from the percentage concentrations  
314 of  $\text{CO}_2$  and  $\text{N}_2$  measured in the gas output using a Dycor ProLine Process mass spectrometer  
315 (Ametek, Berwyn, PA, USA). The biomass formula was assumed to be  $\text{C}_{1.152}\text{O}_{0.41}\text{N}_{0.27}\text{P}_{0.02}\text{S}_{0.01}$   
316 (van Duuren et al., 2013).

317 NADPH production and consumption fluxes were estimated by summing the fluxes through  
318 all reactions producing or consuming NADPH along with NADPH fluxes for the synthesis of  
319 biomass (anabolism) and heterologous protein. The apparent excess of NADPH may be  
320 converted to NADH through the activities of pyridine nucleotide transhydrogenases (SthA and

321 PntAB) (Nikel et al., 2016b), as shown in previous work (Kohlstedt and Wittmann, 2019).  
322 Similarly, ATP production *via* substrate-level phosphorylation was calculated by summing the  
323 fluxes of ATP-producing reactions and subtracting the fluxes of ATP-consuming reactions. ATP  
324 produced *via* oxidative phosphorylation was inferred from the production rates of NADH,  
325 FADH<sub>2</sub> and FMNH<sub>2</sub>, assuming P/O ratios of 1.875 for the conversion of NADH and PQQH<sub>2</sub>  
326 into ATP and a P/O ratio of 1.0 for the conversion of FADH<sub>2</sub> (Nikel et al., 2015). ATP demand  
327 was calculated by summing the requirements for anabolism, non-growth-associated  
328 maintenance (van Duuren et al., 2013), and for the biosynthesis of the heterologous protein,  
329 assuming 5 ATP equivalents per amino acid residue added (Garett and Grisham, 1999).

330 **3. Results**

331 **3.1 Characterization of the metabolic burden in *P. putida***

332 To characterize the physiological impact of the metabolic burden due to heterologous protein  
333 production in *P. putida* KT2440, we introduced a fluorescent protein under the control of a  
334 constitutive promoter into the *att* site in the chromosome as a proxy for the biosynthetic  
335 capacity of *P. putida* cells. We chose the mCherry fluorescent protein controlled by the *lacI*  
336 promotor from the *E. coli* *lac*-operon, which is not regulated when isolated from its original  
337 genomic environment. The amount of mCherry produced during heterologous protein  
338 production was taken to be representative of the availability of cellular resources and served  
339 as a proxy for the biosynthetic capacity of the cells (Ceroni et al., 2015). The reasoning behind  
340 is that the amount of fluorescent protein produced from the non-regulated promoter should  
341 resemble the amount of protein produced from the native constitutive promoters in the  
342 genome. Thus, it can be understood as a stand-in for the availability of cellular resources, such  
343 as RNAP, Ribosomes, tRNAs, or amino acids.

344 The eGFP labeled protein chosen to impose a metabolic burden was introduced into *P. putida*  
345 KT2440 cells on a plasmid under the control of an inducible promoter (Figure 2A). The eGFP  
346 domain was fused to the C-terminus of MBP, forming a 623-amino-acid fusion protein,  
347 MBPeGFP (Figure 2B). The advantages of MBPeGFP for this study were that the fluorescence  
348 emitted by eGFP could be used to estimate protein yields during growth, while the MBP  
349 domain increased solubility and limited aggregation (Raran-Kurussi et al., 2015). To facilitate  
350 purification, a His-tag was added to the C-terminal part of the eGFP domain (sequence is  
351 available in supplementary data). The MBPeGFP encoding gene was integrated into  
352 pSEVA438, under the control of a XylS/Pm expression system induced by 3-MB.

353 The associated metabolic burden was quantified in terms of the growth, biosynthetic capacity  
354 and heterologous protein production of *P. putida* CAP (pSEVA438\_MBPeGFP) cultures in  
355 microtiter plates. These small-scale experiments demonstrated that both the mCherry  
356 production and the maintenance of the pSEVA438 plasmid did not impose a noticeable  
357 metabolic burden (Figure S3). We rather assumed that these processes consume part of the  
358 metabolic leeway. Next, the production of MBPeGFP was modulated by exposing the cells to  
359 various concentrations of 3-MB inducer, from 0 to 1000  $\mu$ M.

360 Four types of behavior can be distinguished in these data. First, at very low 3-MB  
361 concentrations (< 0.5  $\mu$ M), the small amounts of MBPeGFP produced did not represent a  
362 metabolic burden since there was no impact on *P. putida* growth or biosynthetic capacity  
363 (mCherry production). However, some MBPeGFP production was observed even in the  
364 absence of inducer, indicating that as reported previously (Balzer et al., 2013), the XylS/Pm  
365 expression system is slightly leaky. The growth rate ( $\mu_{max}$ ) was  $0.57 \pm 0.02 \text{ h}^{-1}$  (Figure 2C), as  
366 reported in the literature for this strain when grown on glucose (Kohlstedt and Wittmann,

367 2019; Kozaeva et al., 2021). Second, exposure to between 0.5 and 10  $\mu\text{M}$  3-MB was associated  
368 with a dramatic reduction in  $\mu_{max}$  from  $0.57 \pm 0.02 \text{ h}^{-1}$  to  $0.15 \pm 0.02 \text{ h}^{-1}$ , and decreased  
369 mCherry production (Figure 2D). This relationship between growth rate and biosynthetic  
370 capacity is in agreement with Ceroni et al.'s findings in *E. coli* (2015). The MBPeGFP production  
371 rate remained constant, meaning that the decrease in cell growth did not directly translate  
372 into a higher heterologous protein production rate (Figure 2E). Under these conditions,  
373 resource sharing is detrimental to cell growth with no clear benefit in terms of protein  
374 production. From 10 to 250  $\mu\text{M}$  3-MB, the MBPeGFP production rate gradually increased while  
375 cell growth and mCherry production remained constant. The MBPeGFP production rate at 250  
376  $\mu\text{M}$  3-MB was twice what it was at 10  $\mu\text{M}$  3-MB. Here too, the rates of cell growth and protein  
377 production did not directly counterbalance each other, indicating that the coordination of  
378 these processes is more complex than a simple sharing of cellular resources. Finally, exposing  
379 the cells to more than 250  $\mu\text{M}$  3-MB did not increase the MBPeGFP production rate and had  
380 no additional impact on their growth rate or biosynthetic capacity.

381 Having observed that exposing *P. putida* CAP (pSEVA438\_MBPeGFP) to various concentrations  
382 of inducer generated different levels of metabolic burden, we explored how the central  
383 metabolism of the host copes with *low* (without inducer), *medium* (10  $\mu\text{M}$  3-MB), and *high*  
384 (1000  $\mu\text{M}$  3-MB) degrees of metabolic burden. We chose the *P. putida* KT2440 wild-type strain  
385 as a reference in this study, as there was no major difference in either growth rate or capacity  
386 - where applicable - between WT and CAP strains harboring or not the empty plasmid (Figure  
387 S3). On the other hand, quantitative data on metabolic fluxes are available for this strain in  
388 the literature, which allows us to compare and validate our methodology for analyzing  
389 metabolic fluxes (Kohlstedt and Wittmann, 2019).

390 **3.2 Quantitative analysis of *P. putida* physiology during heterologous protein production.**

391 Cell cultures were scaled-up from micro-titer plates to bioreactors so that key environmental  
392 parameters (pH, dissolved oxygen tension (DOT), temperature, agitation, etc.) could be  
393 adjusted precisely. *P. putida* CAP (pSEVA438\_MBPeGFP) was cultivated in minimal medium  
394 supplemented with 10 g·L<sup>-1</sup> glucose as sole carbon source and containing either none, 10 µM  
395 or 1000 µM 3-MB. Cells were grown in the presence of unlabeled or <sup>13</sup>C-labeled glucose  
396 (Figure S2) and growth parameters and carbon balances (Table 1 and Figure 3) were  
397 determined from the growth profiles. Intracellular fluxes were determined from the cultures  
398 supplemented with <sup>13</sup>C-labeled glucose (see paragraph 3.5).

399 In the absence of inducer, *P. putida* CAP (pSEVA438\_MBPeGFP) grew at the same rate (0.58 ±  
400 0.02 h<sup>-1</sup>) in the bioreactor as in the microtiter plate (Figure 2) and as the WT strain in the  
401 bioreactor (Table1). This value is also similar to those reported in the literature for growth on  
402 glucose (Kohlstedt and Wittmann, 2019). In the presence of 10 or 1000 µM 3-MB, the growth  
403 rates in the exponential phase were half (0.29 ± 0.02 h<sup>-1</sup>) and one third (0.19 ± 0.04 h<sup>-1</sup>) of the  
404 non-induced value, respectively. As observed in microtiter plates, the production rate of  
405 mCherry also decreased, by 20% and 50%, respectively.

406 Under non-induced conditions, MBPeGFP represented an estimated 0.47± 0.1 % of the total  
407 CDW, confirming the slight leakiness of the XylS/Pm expression system. In the presence of 10  
408 µM and 1000 µM inducer, the production rate of MBPeGFP increased by factors of almost 4  
409 and 10, respectively, leading to heterologous protein yields of 3.49 ± 1.1 % and 13.6 ± 2.0 %  
410 of the total CDW (Table 1).

411 These results show that the chosen induction conditions had the expected effects, namely a  
412 *low* metabolic burden in the absence of induction, and *medium* and *high* burdens with 10 and  
413 1000  $\mu$ M 3-MB, respectively.

414 **3.3 Protein production modifies the periplasmic metabolism**

415 The burden imposed by the synthetic expression system for maintenance and protein  
416 production leads to profound modifications of the central metabolism (Wittmann et al., 2007).  
417 To investigate the metabolic rearrangements occurring in *P. putida* in response to  
418 heterologous protein production, the dynamic profiles of extracellular metabolites in the  
419 culture media of WT and CAP (pSEVA438\_MBPeGFP) *P. putida* strains were quantified by  
420 NMR.

421 *P. putida* has been observed to produce gluconate and small amounts of 2-KG during  
422 exponential growth on glucose, with concentrations peaking at 5 mM and 0.2 mM,  
423 respectively (Figure S2), and both compounds subsequently being co-consumed with glucose  
424 (Nikel et al., 2015). In the absence of inducer, a similar profile was observed here for  
425 gluconate, while the 2-KG concentration dropped and approached the limit of detection  
426 (Figure S2). The concentrations of both compounds reached much higher levels in the  
427 presence of inducer, with the concentration of 2-KG peaking at 2 and 4 mM in the presence  
428 of 10 and 1000  $\mu$ M 3-MB, respectively. No other metabolites were found to accumulate in  
429 these experiments.

430 The rates of glucose consumption ( $q_{Glc}$ ), gluconate and 2-KG production ( $q_{Gnt}$  and  $q_{2KG}$ ), and  
431 mCherry and MBPeGFP production ( $q_{mcherry}$ ,  $q_{GFP}$ ) were determined during the exponential  
432 growth phase based on the concentrations of biomass and extracellular metabolites and on  
433 protein fluorescence. The fact that these rates were constant throughout the exponential

434 growth phase indicates that the cells had reached a steady state (Table 1 and Figure S4). Under  
435 low MBPeGFP production conditions, the rates of glucose consumption ( $6.9 \text{ mmol}\cdot\text{g}^{-1}\cdot\text{h}^{-1} \pm$   
436  $0.5$ ) and gluconate production ( $0.81 \pm 0.18 \text{ mmol}\cdot\text{g}^{-1}\cdot\text{h}^{-1}$ ) were similar to those calculated for  
437 the WT strain (Table 1) (Kohlstedt and Wittmann, 2019). Under medium and high MBPeGFP  
438 production conditions, glucose consumption decreased to  $4.2 \pm 0.3 \text{ mmol}\cdot\text{g}^{-1}\cdot\text{h}^{-1}$  in the  
439 presence of  $10 \mu\text{M}$  3-MB and  $3.4 \pm 0.3 \text{ mmol}\cdot\text{g}^{-1}\cdot\text{h}^{-1}$  at  $1000 \mu\text{M}$  3-MB, while 2-KG production  
440 was close to  $0.2 \text{ mmol}\cdot\text{g}^{-1}\cdot\text{h}^{-1}$  under both conditions (Table 1).  $\text{CO}_2$  production was also lower  
441 under these conditions than in the WT strain.

442 These results indicate that heterologous protein production caused a marked slowdown of  
443 metabolic activity in *P. putida* CAP (pSEVA438\_MBPeGFP), as reflected in particular by the  
444 lower rate of glucose consumption. More surprising is the sharp change in periplasmic  
445 metabolism evidenced by the accumulation of 2-KG. To the best of our knowledge, this  
446 phenomenon has never previously been reported in *P. putida*, but it is similar to the acetate  
447 overaccumulation observed under recombinant protein production conditions in *E. coli* (San  
448 et al., 1994; Ying Lin and Neubauer, 2000).

449 **3.4 Heterologous protein production consumes very little carbon but profoundly alters the**  
450 **distribution of carbon usage in *P. putida***

451 The carbon balance was calculated for each condition by summing the amounts of carbon  
452 used to produce biomass, gluconate, 2-KG,  $\text{CO}_2$  and heterologous protein (Figure 3). These  
453 compounds accounted for nearly 100 % of carbon usage in each case (WT:  $98 \pm 1 \%$ ,  
454 uninduced:  $99 \pm 2 \%$ ,  $10 \mu\text{M}$ :  $100 \pm 4 \%$ ,  $1000 \mu\text{M}$ :  $98 \pm 8 \%$ ), confirming that no other carbon  
455 molecules were produced in significant amounts. Under low MBPeGFP production conditions,  
456 the proportions of carbon used for biomass, gluconate,  $\text{CO}_2$  and 2-KG production were similar

457 to those observed for the WT strain. The proportion of carbon used for biomass production  
458 decreased to  $0.46 \pm 0.01$  Cmol/Cmol and  $0.39 \pm 0.07$  Cmol/Cmol under medium and high  
459 protein production conditions, respectively, while the proportion of carbon diverted to  
460 gluconate decreased by a factor of 1.6 and 2.8, respectively, and the fraction used for 2-KG  
461 production increased significantly to  $5 \pm 2$  % of total carbon usage at  $10 \mu\text{M}$  3-MB and  $9 \pm 4$  %  
462  $1000 \mu\text{M}$  3-MB. Remarkably, the total amount of carbon converted into gluconate and 2-KG  
463 was constant across all studied conditions.

464 The proportion of carbon used for MBPeGFP production was negligible in the absence of  
465 inducer, and was just  $0.03 \pm 0.01$  Cmol/Cmol and  $0.04 \pm 0.02$  Cmol/Cmol in the presence of  $10$   
466 and  $1000 \mu\text{M}$  3-MB, respectively. However, the amount of carbon excreted as  $\text{CO}_2$  by the cell  
467 increased from  $0.31 \pm 0.05$  Cmol/Cmol without inducer to  $0.38 \pm 0.02$  Cmol/Cmol in the  
468 presence of  $10 \mu\text{M}$  3-MB and  $0.44 \pm 0.05$  Cmol/Cmol with  $1000 \mu\text{M}$  3-MB (Figure 3). In other  
469 words, under conditions of significant heterologous protein production, part of the carbon  
470 normally used for biomass was completely oxidized into  $\text{CO}_2$ . Therefore, although production  
471 of the heterologous protein only accounted for a small percentage of the total carbon  
472 consumed, it had a profound impact on cellular metabolism.

473 **3.5 Metabolic flux analyses reveal metabolic rearrangements in the central metabolism of**  
474 ***P. putida***

475 We employed  $^{13}\text{C}$  metabolic flux analysis to measure the alterations in the central metabolism  
476 of *P. putida* in response to heterologous protein production. To minimize the impact of culture  
477 history, we quantified  $^{13}\text{C}$  incorporation in central metabolites that have a faster turnover rate  
478 compared to the end products of the carbon metabolism. Data was collected from the cultures  
479 grown in the presence of  $^{13}\text{C}$ -labeled glucose (Figure S2).

480 **3.5.1 Metabolic flux map for *P. putida* WT**

481 We first compared the central metabolic flux distribution measured in WT *P. putida* KT2440  
482 (Figure 4) with those based on LC- or GC-MS based  $^{13}\text{C}$  metabolic flux analyses reported in the  
483 literature (Nikel et al., 2015; Kohlstedt and Wittmann, 2019). Similarly to previous reports, we  
484 found that glucose was mainly oxidized in the periplasm into gluconate (91 %) by glucose  
485 dehydrogenase (Gcd) and to a lesser extent (5 %) into 2-KG by gluconate dehydrogenase  
486 (Gad), with a significant (> 10 %) gluconate excretion into the culture supernatant. Most of the  
487 gluconate (76 %) was phosphorylated into 6-phosphogluconate (6PG). At this metabolic node,  
488 the carbon flux through the 2-KG bypass was 4 %. 6PG was mainly channeled into the ED  
489 pathway *via* 2-keto-3-deoxy-6-phosphogluconate (2-KDPG), cleaved into glyceraldehyde-3-  
490 phosphate (G3P) and pyruvate. G3P was mainly driven toward the low EMP pathway, where  
491 it converged with 2-KDPG breakdown at the pyruvate node. Approximatively 20 % of G3P was  
492 directed toward the EDEMP cycle. Despite this flux, glucose was mainly oxidized in the  
493 periplasm, where the oxidative flux was 6 times higher than in the cytoplasm. The flux  
494 channeled through the EDEMP cycle is however essential as it increases the NADPH reducing  
495 power and ensures the supply of precursors (R5P, E4P, F6P) required for anabolism. Finally,  
496 pyruvate was mainly driven toward the TCA cycle, with no significant flux through the  
497 glyoxylate shunt. The concerted action of pyruvate dehydrogenase (Pdh) and pyruvate  
498 carboxylase (Pyc) fuels the TCA cycle while replenishing the supply for anabolic needs. The flux  
499 through malic enzyme (Mae) was remarkably high, contributing approximately one quarter of  
500 the total influx into the pyruvate pool.

501 **3.5.2 Metabolic flux map for *P. putida* CAP (pSEVA438\_MBPeGFP).**

502 Next, we examined the metabolic flux distributions in the central metabolism of *P. putida* CAP  
503 (pSEVA438\_MBPeGFP) under different degrees of metabolic burden.

504 As mentioned above, *P. putida* CAP (pSEVA438\_MBPeGFP) produced small amounts of  
505 heterologous protein even in the absence of inducer, exploiting only a part of its free capacity.  
506 The flux distribution in the absence of inducer was similar to the one determined for the WT  
507 strain (Figure 4B), indicating that using a small amount of *P. putida*'s free capacity only has a  
508 negligible effect on the carbon flux distribution. In other words, this metabolic leeway can be  
509 exploited to produce exogenous compounds such as proteins without affecting the cellular  
510 machinery. Increasing this free capacity would therefore appear to be a viable strategy to  
511 increase the amount of heterologous protein that can be produced without imposing a  
512 metabolic burden. For example, removing 4.3 % of dispensable genes from *P. putida*'s genome  
513 (including genes encoding for flagellar motility and genome stability) has been observed to  
514 improve heterologous protein yields by 40 % (Lieder et al., 2015).

515 In contrast, the central metabolic flux distribution of *P. putida* CAP (pSEVA438\_MBPeGFP) was  
516 profoundly altered under medium and high metabolic burdens. First, periplasmic gluconate  
517 oxidation into 2-KG by FAD-dependent Gad increased up to 2-fold without any significant  
518 change either in gluconate oxidation through the ED pathway *via* gluconate kinase (GntK) or  
519 *via* 2-KG bypass (Figure 4B). The increased flux through Gad was compensated by a 2-fold  
520 decrease in excreted gluconate and by significant excretion of 2-KG. Therefore, this metabolic  
521 reshuffling resulted mainly in increased production of FADH<sub>2</sub> through Gad flux.

522 Second, whereas the flux through the EDEMP cycle tended to decrease under increased  
523 MBPeGFP production, the flux through the other pathways of the central metabolism  
524 increased, particularly through the endergonic subset of the EMP pathway and in the TCA

525 cycle. The fluxes through phosphoglycerate kinase (Pgk), phosphopyruvate hydratase (Eno)  
526 and pyruvate kinase (Pyk) increased by respectively 10 %, 12 % and 7 % under medium  
527 MBPeGFP production compared with the low production condition, and by 22 %, 26 % and 50  
528 % respectively at high MBPeGFP production (Figure 4A and 4B). The fluxes through the TCA  
529 cycle dehydrogenases (isocitrate dehydrogenase (Idh),  $\alpha$ -ketoglutarate dehydrogenase  
530 (AkgdH), succinate dehydrogenase (Sdh) and to a lesser extent malate dehydrogenase (Mdh))  
531 increased by roughly 15% and 25% under medium and high MBPeGFP production conditions  
532 relative to the baseline level. In addition, the glyoxylate cycle was not activated by protein  
533 production.

534 This analysis of metabolic fluxes shows that the production of the heterologous protein  
535 MBPeGFP leads to a reshuffling of *P. putida*'s central carbon metabolism, with carbon fluxes  
536 redirected toward the oxidative catabolic pathway. This presumably provides the extra  
537 chemical and redox energy required to synthesize the heterologous protein and counter the  
538 corresponding stress while still satisfying basic housekeeping needs.

539 **3.6 *P. putida* generates an apparent excess of ATP under heterologous protein production  
540 conditions**

541 The rearrangement of central carbon fluxes for heterologous protein production point to an  
542 important adjustment of energy metabolism. We therefore calculated redox and ATP fluxes  
543 from the measured flux distributions as described in the Materials and Methods section.

544 In agreement with previous studies (Kohlstedt and Wittmann, 2019; Nikel et al., 2015), our  
545 data indicate that *P. putida* WT generates a catabolic excess of NADPH (Figure 5A). Isocitrate  
546 dehydrogenase (Idh) supplies roughly half of the NADPH, and malic enzyme a third. The  
547 oxidative branch of the PP pathway contributes very little, despite it being the main

548 contributor to NADPH production in other microorganisms, such as *E. coli* (Nicolas et al.,  
549 2007). The apparent surplus of NADPH is converted into NADH *via* transhydrogenase activities  
550 (PntAB and SthA). As expected in aerobic growth, ATP is overwhelmingly produced by  
551 oxidative phosphorylation, mainly for anabolic purposes (Figure 5B). Unlike NADPH, ATP-  
552 production and consumption balance out (>93 %).

553 Compared to the WT strain, NADPH production fluxes were respectively 27 %, 45 % and 54 %  
554 lower in the CAP (pSEVA438\_MBPeGFP) strain under low, medium and high MBPeGFP  
555 production conditions, respectively (Figure 5A). While the NADPH consumption flux was  
556 similar to the WT strain's under low MBPeGFP production conditions, it was much lower under  
557 medium and high MBPeGFP production. NADPH was mainly used for anabolism, and less than  
558 one-fifth (8.6%) of the total NADPH consumed was used for heterologous protein synthesis  
559 under high protein production conditions. As in the WT strain, NADPH production exceeded  
560 the cellular demand, with the excess amount accounting for a large proportion of total NADPH  
561 production under medium and high MBPeGFP production conditions (43 ± 11 % and 53 ± 5 %  
562 respectively). Excessive NADPH production during heterologous protein production has also  
563 been reported for other microorganisms (Daniels et al., 2018; Driouch et al., 2012; Nocon et  
564 al., 2016; Toya et al., 2014). Similar to the WT strain, the apparent surplus of NADPH was  
565 converted into NADH by transhydrogenase.

566 Regarding energy metabolism, low MBPeGFP production did not have an obvious impact on  
567 production and consumption fluxes in the CAP (pSEVA438\_MBPeGFP) strain (Figure 5B). In  
568 contrast, under medium and high protein production conditions, ATP production and  
569 consumption fluxes were reduced by 36 % and 39 %, respectively, compared to the WT strain,  
570 while the contributions of oxidative phosphorylation and anabolic demand to the ATP balance

571 remained close to the levels estimated in the WT strain. Remarkably, the amount of ATP used  
572 for heterologous protein production was very low, even under high induction. As observed for  
573 NADPH, a large apparent surplus of ATP was generated upon medium and high MBPeGFP  
574 production, representing respectively 25 % and 40 % of the total ATP consumed. This large  
575 apparent excess probably covered unquantified energy usages in protein biosynthesis, such  
576 as protein folding, as well as cellular adaptations to the stresses associated with protein  
577 overproduction (Hoffmann and Rinas, 2004).

578 **3.7 Metabolic control analysis of heterologous protein production**

579 We then aimed to quantify the extent of control exerted by heterologous protein production  
580 on metabolic fluxes using flux control coefficients ( $C_p^J$ ), which quantify the degree of control  
581 exerted by a given parameter  $p$ , here the protein production rate, on each flux  $J$ . Control  
582 coefficients were calculated as the fractional change in the steady-state flux  $J$  in response to  
583 a fractional change in  $p$  (Fell and Thomas, 1995; Heinrich and Rapoport, 1974; Kacser and  
584 Burns, 1973):

$$585 \quad C_p^J = \frac{\delta J}{J} / \frac{\delta p}{p} = \frac{\delta \ln J}{\delta \ln p}$$

586 If the  $C_p^J$  coefficients remain constant across different experiments in which  $p$  is modulated,  
587 their value can be estimated by fitting a linear function to a  $\ln\ln$  plot, whose slope is equal to  
588 the control strength. Here, we used (steady-state) data collected for the various levels of  
589 protein production (Figure 4 and Table S2) to estimate the control exerted by protein  
590 production on carbon and energy fluxes. The  $C_p^J$  coefficients measure the sensitivity of the  
591 system to both direct metabolic regulation (through thermodynamics and metabolite-enzyme

592 interactions), as well as to the indirect (hierarchical) action of signal transduction and gene  
593 expression.

594 The degree of control exerted by the MBPeGFP production rate on carbon and energy fluxes  
595 was investigated at the level of individual reactions and for more global processes such as  
596 growth and ATP and NADPH formation. This analysis provided an overall picture of the cellular  
597 processes affected by heterologous protein production (Figure 6). Among the analyzed fluxes,  
598 a majority of fluxes (25 out of 40, accounting for 63 %) showed a significant correlation with  
599 protein production ( $r^2 > 0.5$ ,  $p < 0.02$ ). This indicates that the control exerted on these  
600 reactions remained stable across all MBPeGFP production conditions. The low  $r^2$  values (high  
601  $p$ -values) obtained for the other fluxes may indicate an absence of control (e.g. Gnd) or reflect  
602 more complex, nonlinear control patterns that cannot be captured by linear regression (e.g.  
603 Ppc) (Figure S5).

604 Looking more closely at the control coefficients, MBPeGFP production exerted a negative  
605 control on virtually all fluxes (with coefficients ranging from -0.17 to -0.99), in line with the  
606 global decrease in fluxes observed in response to MBPeGFP production. This negative control  
607 was observed for glucose uptake ( $C_p^{qGLC} = -0.30 \pm 0.05$ ,  $r^2 = 0.80$ ,  $p = 5.10^{-4}$ ), periplasmic  
608 glucose oxidation ( $C_p^{gcd} = -0.59 \pm 0.10$ ,  $r^2 = 0.80$ ,  $p = 5.10^{-4}$ ), the ED pathway ( $C_p^{edd} = -0.62 \pm$   
609  $0.11$ ,  $r^2 = 0.79$ ,  $p = 6.10^{-4}$ ), the EMP pathway ( $C_p^{pgk} = -0.52 \pm 0.09$ ,  $r^2 = 0.80$ ,  $p = 5.10^{-4}$ ;  $C_p^{fba} =$   
610  $-0.99 \pm 0.28$ ,  $r^2 = 0.60$ ,  $p = 8.10^{-3}$ ), and the TCA cycle ( $C_p^{cs} = -0.53 \pm 0.09$ ,  $r^2 = 0.83$ ,  $p = 3.10^{-4}$ ).  
611 Significant control was also observed on ATP fluxes ( $C_p^{ATP\_prod} = -0.20 \pm 0.04$ ,  $r^2 = 0.78$ ,  $p =$   
612  $8.10^{-4}$ ), with similar levels of control on ATP production *via* oxidative phosphorylation and *via*  
613 substrate phosphorylation, and on NADPH fluxes ( $C_p^{NADPH\_prod} = -0.17 \pm 0.06$ ,  $r^2 = 0.51$ ,  $p =$   
614  $0.02$ ). The control on energy and redox fluxes was weaker (coefficients between -0.17 and -

615 0.19) than on carbon fluxes (coefficients between -0.30 and -0.99), indicating that in *P. putida*  
616 CAP (pSEVA438\_MBPeGFP), energy fluxes are less sensitive to heterologous protein  
617 production than carbon fluxes are. These results also indicate that the fraction of glucose used  
618 for energy production increased with the level of heterologous protein production. These  
619 metabolic rearrangements were reflected in terms of cell physiology by a strong control on  
620 the growth rate ( $C_p^{growth} = -0.46 \pm 0.08$ ;  $r^2 = 0.79$ ,  $p = 5.10^{-4}$ ).

621 These results offer a quantitative understanding of the impact of heterologous protein  
622 production on *P. putida*'s metabolism. The level of control remained largely stable across the  
623 three induction levels studied, indicating that all pathways responded smoothly to  
624 heterologous protein production. The fact that the response of carbon fluxes was more  
625 pronounced compared to energy fluxes highlights the flexibility of the central carbon  
626 metabolism and the robustness of the energy metabolism in *P. putida*.

## 627 **Conclusions**

628 In this study, we conducted a detailed quantitative analysis to examine how *P. putida* responds  
629 to different degrees of metabolic burden caused by heterologous protein production. Our  
630 results indicate that low levels of heterologous protein production do not require any  
631 metabolic adaptation, because the extra demand does not exceed *P. putida*'s free capacity.  
632 However, when this free capacity is exceeded, growth is progressively inhibited and a global  
633 slowdown of metabolism is observed. Despite the relatively low (< 5%) carbon usage  
634 associated with heterologous protein production, our study revealed significant  
635 rearrangements in metabolic fluxes. These rearrangements indicate that even a small fraction  
636 of carbon dedicated to protein production can have a profound impact on the overall  
637 metabolic network of *P. putida*. As revealed by metabolic control analysis, heterologous

638 protein production exerts a tighter control on carbon fluxes than on energy fluxes, suggesting  
639 that the flexible nature of *P. putida*'s central metabolic network is solicited to maintain energy  
640 production (Martin-Pascual et al., 2021; Tokic et al., 2020; Zobel et al., 2016). The metabolic  
641 flux response indicates a smooth, progressive decoupling of anabolism from catabolism, with  
642 energy production increasing far beyond the expected energy demands for protein  
643 biosynthesis. Similar behaviour was observed in other micro-organisms (Daniels et al., 2018;  
644 Driouch et al., 2012; Nocon et al., 2016; Toya et al., 2014), highlighting the genericity of  
645 microbial response to metabolic burdens. The reconfiguration of metabolic fluxes leads to an  
646 energy surplus well beyond what is necessary for growth and the production of heterologous  
647 proteins. This apparent surplus encompasses energy needs for various processes difficult to  
648 quantify and often underestimated. These include cellular maintenance, replication and  
649 expression of plasmids, the translation and folding of the heterologous protein, as well as the  
650 energy required to cope with the various other stresses induced by heterologous protein  
651 production. These stresses remain to be elucidated and warrant further investigation.

652 From a metabolic engineering perspective, this study showed that the expression of a very  
653 simple genetic circuit consisting of an inducible protomer and one gene encoding the MBP  
654 fused to eGFP, is accompanied by a drastic reduction in growth rate, which goes hand in hand  
655 with reduced glucose uptake, and a more pronounced conversion of glucose to gluconate and  
656 2-KG, which then leaves the cell. The rearrangement of the metabolic fluxes is also reflected  
657 by less NADPH and ATP production. These findings could be a first starting point to streamline  
658 *P. putida* towards a better production of heterologous proteins following the design-build-  
659 test-learn (DBTL) cycle concept for metabolic engineering (Liu et al., 2015). In the design phase  
660 genetic targets will be selected, in the build phase the manipulation of *P. putida* will take place,  
661 which will then be characterized to obtain the data necessary to learn and predict parameters

662 that can be applied in the next DBTL round. Interesting candidates that could be tackled in the  
663 first design phase is i) the improvement of glucose uptake by the introduction of an additional  
664 transporter, *e. g.* the Glf transporter (Bujdoš et al., 2023), ii) the blockage of the periplasmic  
665 glucose conversion to gluconate and 2-KG by deletion of *gcd* (Poblete-Castro et al., 2014) and,  
666 iii) the enhancement of the EDEMP cycle in order to modulate NADPH production by targeting  
667 the activity of *zwf* (Nikel et al., 2016a).

668 **5. Conflict of Interest**

669 The authors declare that the research was conducted in the absence of any commercial or  
670 financial relationships that could be construed as a potential conflict of interest.

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683

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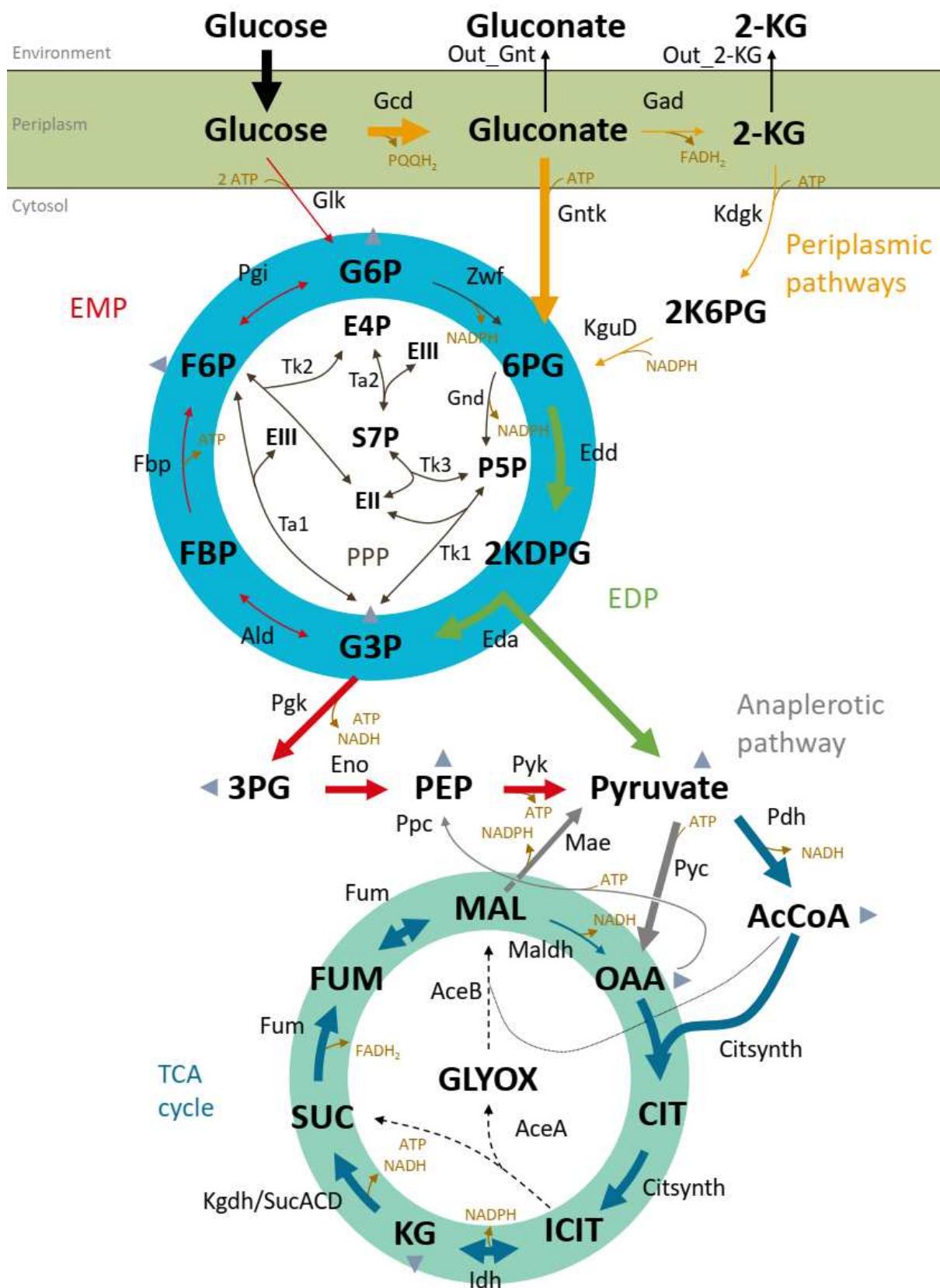
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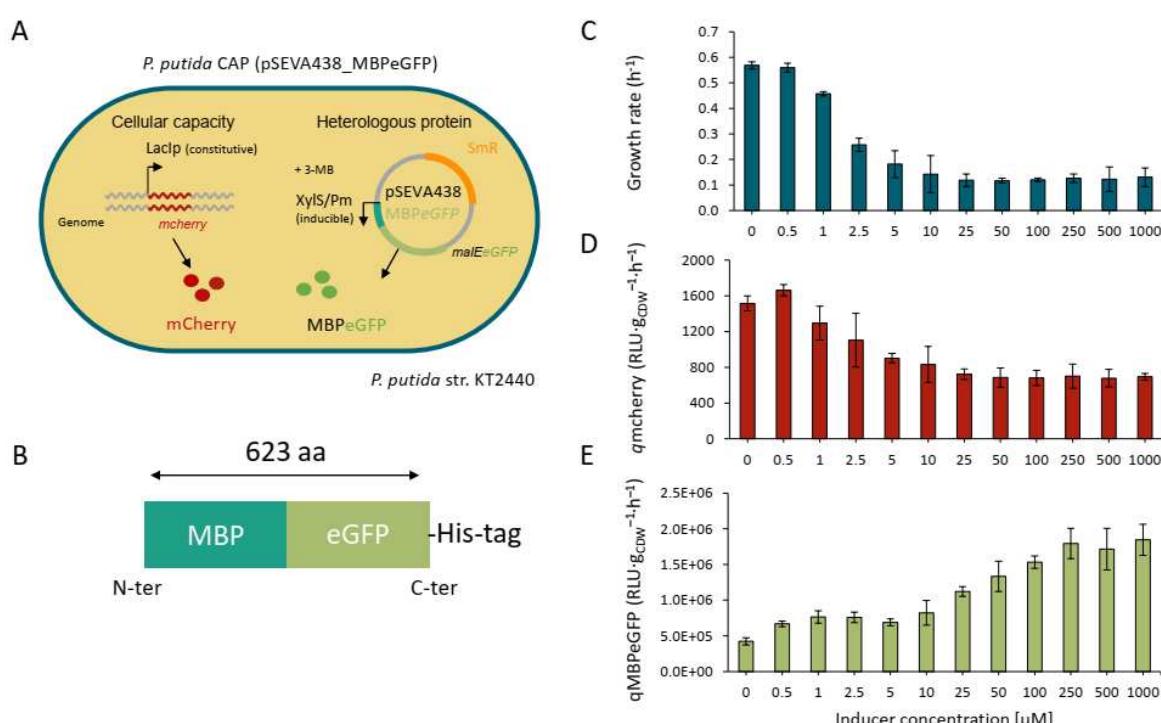
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## 855 9. Figure legends



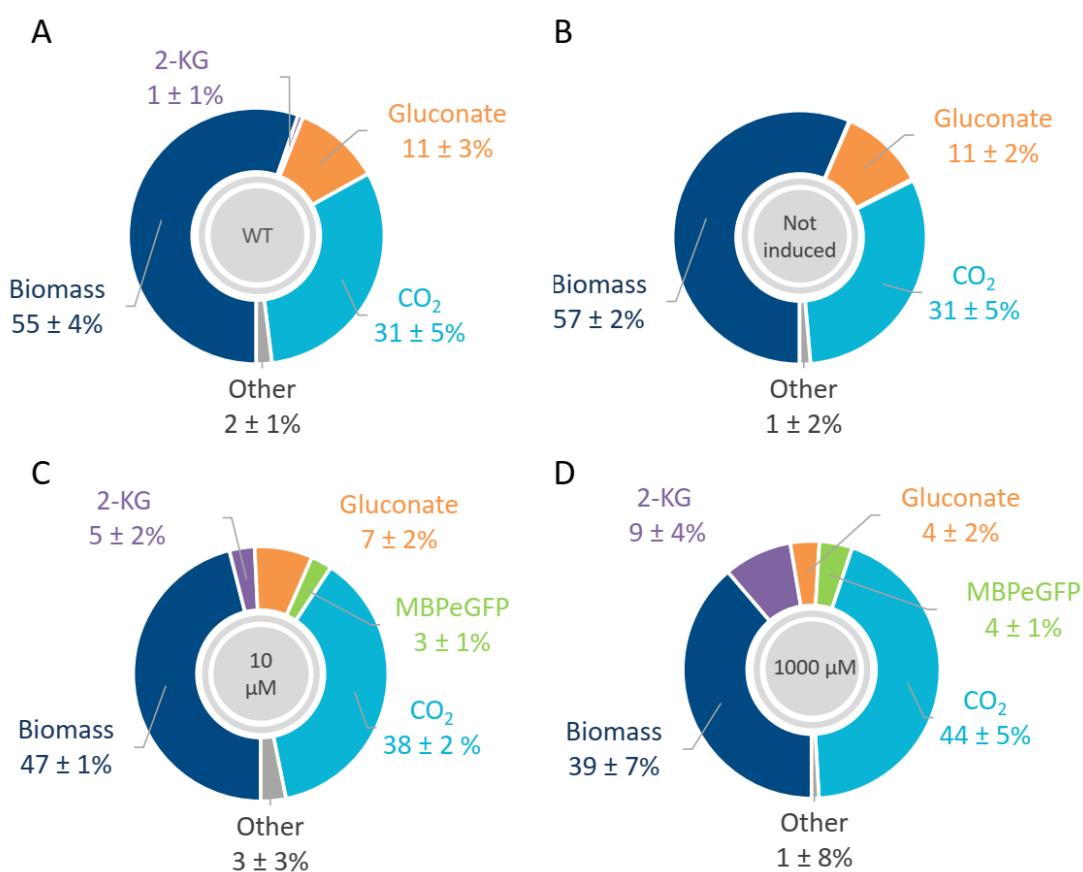
857 **Fig 1. Metabolic pathway of *P. putida* KT2440's central metabolism.** The EDEMP pathway is  
858 circled in turquoise and the TCA cycle in water-green. Biomass precursors are indicated by  
859 grey triangles. Arrow sizes reflect the intracellular carbon flux of glucose-grown cells relative  
860 to the glucose uptake rate (set to 100 %) determined by Kohlstedt and Wittmann (Kohlstedt  
861 and Wittmann, 2019). EII and EIII represent the C<sub>2</sub> and C<sub>3</sub> fragment pools, respectively, bound  
862 to transketolase and transaldolase, and transferred to an aldose acceptor as described by  
863 Kleijn et al. (2005). Reaction names and equations are provided in the supplemental data  
864 (Table S1).



865

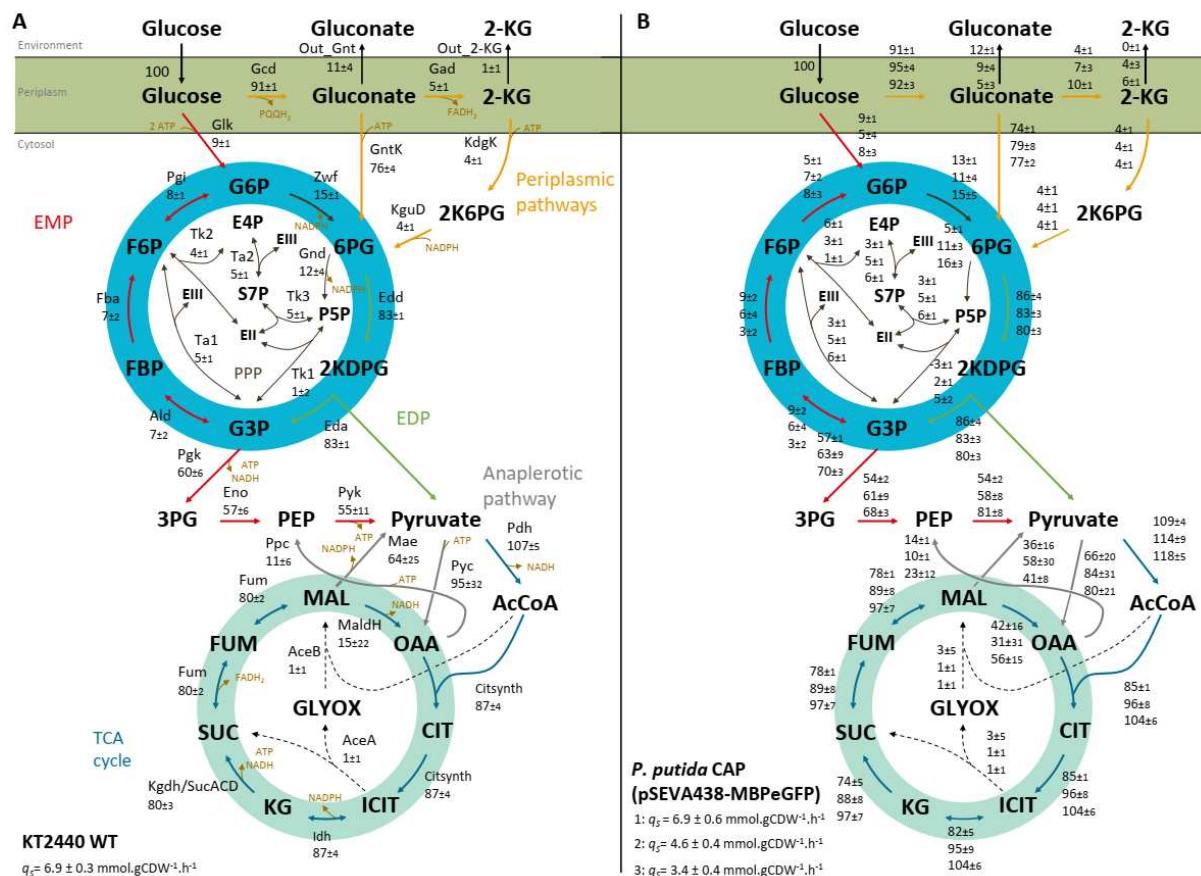
866 **Fig. 2. Physiological response of *P. putida* CAP (pSEVA438\_MBPeGFP) to heterologous**  
867 **protein production.** Schematic representation of the engineered *P. putida* strain with a red  
868 fluorescent protein gene (*mCherry*) integrated into the chromosome to monitor biosynthetic  
869 capacity and the green fluorescent fusion protein MBPeGFP encoded on a  
870 pSEVA438\_MBPeGFP plasmid (A). Schematic representation of the MBPeGFP fusion protein

871 with an N-terminal maltose binding protein (MBP) domain, the eGFP domain and a C-terminal  
872 His-tag sequence (B). Growth rate (C), mCherry production rate (D) and MBPeGFP production  
873 rate (E) of *P. putida* CAP (pSEVA438\_MBPeGFP) cultivated with different inducer  
874 concentrations. Results are averages from at least 3 biological replicates. 3-MB: 3-methyl-  
875 benzoate.



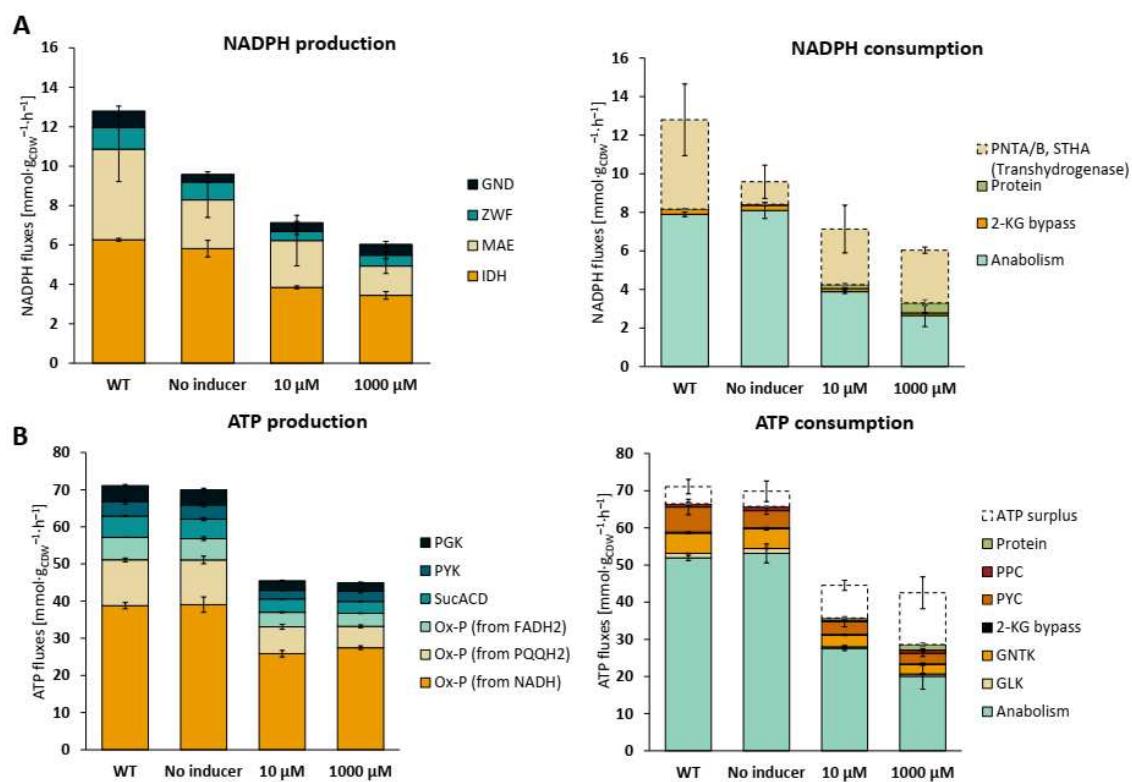
876

877 **Fig. 3: Carbon balance of glucose-grown *P. putida* KT2440 WT (A) and *P. putida* CAP**  
878 **(pSEVA438\_MBPeGFP) under low (B), medium (C) and high (D) heterologous protein**  
879 **production conditions.** Carbon balances were calculated from the concentrations measured  
880 in the media over exponential growth phase, highlighted in blue in Figure S2. Values represent  
881 the mean ± standard deviation of three biological replicates for WT strain and four biological  
882 replicates for CAP (pSEVA438\_MBPeGFP) strain.



883

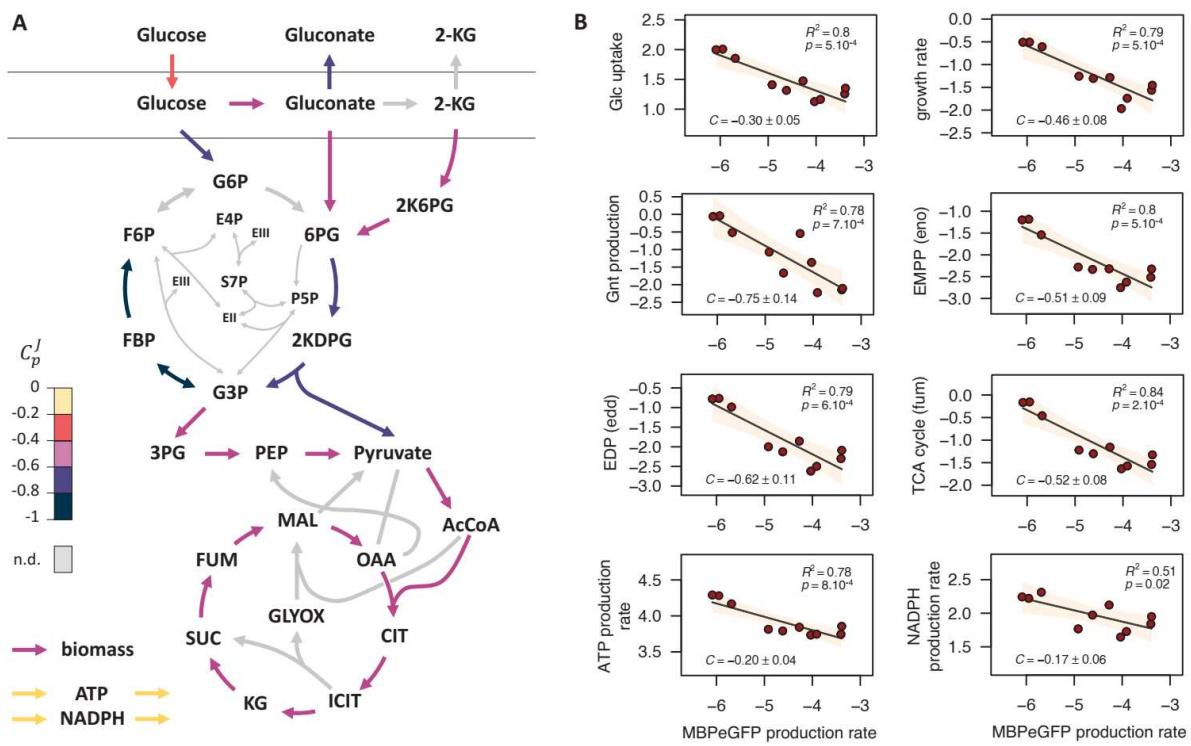
884 Fig. 4 Relative carbon flux distributions of KT2440 WT (A) and *P. putida* CAP  
885 (pSEVA438\_MBPeGFP) (B) grown on glucose with or without 3-MB. All flux values are  
886 normalized to the specific glucose uptake rate of each condition, which was set to 100. Values  
887 represent the mean  $\pm$  standard deviation of two biological replicates for the WT strain (A) and  
888 3 biological replicates for the CAP (pSEVA438\_MBPeGFP) strain (B). In panel B, the flux values  
889 correspond from top to bottom to: low (without inducer), medium (10  $\mu$ M 3-MB), and high  
890 (1000  $\mu$ M 3-MB) heterologous protein production conditions. Reaction names and equations  
891 are provided in the supplemental data (Table S1).



892

893 **Fig. 5. Redox and energy fluxes of *P. putida* KT2440 WT and *P. putida* CAP**  
 894 **(pSEVA438\_MBPeGFP)** grown on glucose with or without 3-MB. The absolute fluxes  
 895 ( $\text{mmol}\cdot\text{g}_{\text{CDW}}^{-1}\cdot\text{h}^{-1}$ ) related to the production and consumption of NADPH (A) and ATP (B) were  
 896 determined from the carbon fluxes shown in Figure 4. Results are averages from 2 biological  
 897 replicates for the WT strain and 3 biological replicates for the CAP (pSEVA438\_MBPeGFP)  
 898 strain; error bars represent standard deviations. Abbreviations: Gnd: 6-phosphogluconate  
 899 dehydrogenase; Zwf: Glucose-6-P 1-dehydrogenase; Mae: malic enzyme; Idh: isocitrate  
 900 deshydrogenase; Pgk: phosphoglycerate kinase; Pyk: pyruvate kinase; SucACD: succinyl CoA  
 901 synthetase; Ox-P: oxidative phosphorylation; 2-KG bypass: 2-ketogluconate bypass; Ppc:  
 902 phosphoenolpyruvate carboxylase; Pyc: pyruvate carboxylase; Gntk: gluconate kinase; Glk:  
 903 Glucokinase.

904



905 **Fig. 6. Control exerted on *P. putida*'s carbon and energy metabolism by heterologous protein  
906 production.** Overview of the flux control coefficients (A). Control coefficients determined for  
907 carbon and energy fluxes through the main pathways (glucose uptake, EMPP, EDP, TCA cycle,  
908 ATP and NADPH production, and growth) (B), where dots represent experimental flux values  
909 (expressed on a logarithmic scale), lines represent the best linear fits, and shaded areas  
910 correspond to 95 % confidence intervals on the fits. Coefficients that could not be determined  
911 reliably for some reactions are marked *n.d.*

912

913 **10. Table legends**

914 **Table 1: Growth parameters of glucose-grown *P. putida* KT2440 WT and *P. putida* CAP (pS  
915 EVA438\_MBPeGFP) for different inducer concentrations.**

| Parameter   | WT strain<br>(n=3) <sup>b</sup> | <i>P. putida</i> CAP (pSEVA438-MBPeGFP)<br>(n=4) <sup>b</sup> |             |              |
|---|---------------------------------|---|-------------|--------------|
| 3-methyl-benzoate (μM)  | 0                               | 0   | 10 μM       | 1000 μM      |
| $\mu_{\text{max}} [(\text{h}^{-1})]$  | 0.58 ± 0.02                     | 0.58 ± 0.03   | 0.29 ± 0.02 | 0.19 ± 0.04  |
| $q_{\text{mcherry}} (\text{RLU} \cdot [\text{g}_{\text{CDW}} \cdot \text{h}]^{-1})$ | ND <sup>a</sup>                 | 1150 ± 101  | 928 ± 48    | 555 ± 112    |
| $q_{\text{MBPeGFP}} (\text{mg} \cdot [\text{g}_{\text{CDW}} \cdot \text{h}]^{-1})$  | ND <sup>a</sup>                 | 2.8 ± 0.5   | 9.9 ± 2.9   | 26.2 ± 8.5   |
| $q_{\text{CO}_2} (\text{mmol} \cdot [\text{g}_{\text{CDW}} \cdot \text{h}]^{-1})$   | 13.0 ± 1.9                      | 12.5 ± 1.9  | 10.8 ± 1.3  | 9.0 ± 1.3    |
| $Y_{X/S} (\text{g}_X \cdot \text{mol}^{-1})$  | 82.1 ± 6.8                      | 84.4 ± 4.2  | 68.7 ± 3.9  | 55.0 ± 7.0   |
| $Y_{\text{MBPeGFP}} (\text{mg} \cdot \text{g}_{\text{CDW}}^{-1})$                   | ND <sup>a</sup>                 | 4.7 ± 1.0   | 34.9 ± 11.4 | 136.2 ± 19.8 |
| $q_{\text{Glc}} (\text{mmol} \cdot [\text{g}_{\text{CDW}} \cdot \text{h}]^{-1})$    | 7.0 ± 0.3                       | 6.9 ± 0.5   | 4.2 ± 0.3   | 3.4 ± 0.3    |
| $q_{\text{Gnt}} (\text{mmol} \cdot [\text{g}_{\text{CDW}} \cdot \text{h}]^{-1})$    | 0.78 ± 0.22                     | 0.81 ± 0.18   | 0.37 ± 0.16 | 0.15 ± 0.07  |
| $q_{2\text{-KG}} (\text{mmol} \cdot [\text{g}_{\text{CDW}} \cdot \text{h}]^{-1})$   | 0.06 ± 0.01                     | 0.02 ± 0.02   | 0.21 ± 0.03 | 0.22 ± 0.02  |

916 <sup>a</sup> Not detected

917 <sup>b</sup> The average values and standard errors of the means were calculated from the values  
918 measured in *n* biological replicates.